



**Tools cut better
with TIGRA**



2019 - UPDATE 2021







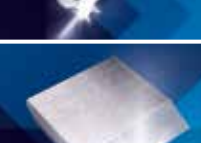

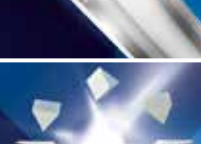
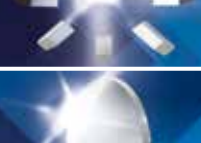
Woodworking

Holzbearbeitung

Travail du bois

Lavorazione del legno

Trabajo de madera

	EN Technical data DE Technische Daten FR Caractéristiques techniques	IT Dati tecnici ES Datos técnicos
	EN Reversible knives and edge rounding knives DE Wendeschneidplatten und Kantenrunder FR Plaquettes réversibles et couteaux brise-arrête	IT Coltelli reversibili e spigolatori ES Cuchillas reversibles y cuchillas para aristas
	EN Blanks for profiling and radius knives DE Blanketts zum Profilieren und Radienplatten FR Plaquettes à profiler et plaquettes profilées	IT Placchette da profilare e placchette profilate ES Placas para perfilar y perfiladas
	EN Saw tips and strobe blanks DE Sägezähne und Wischerblätter FR Dents de scie et racleurs	IT Dentelli per lame e barrette per rasanti ES Dientes de sierra y rasuradores
	EN Carbide for brazed tools DE Hartmetall für gelötete Fräser FR Plaquettes en carbure à braser	IT Metallo duro per frese saldobrasate ES Metal duro para herramienta soldada
	EN Planer knives DE Hobelmesser FR Couteaux à raboter	IT Coltelli da pialla ES Cuchillas para cepilar
	EN Knives for back corrugated cutterheads DE Messer für rückenverzahnte Messerköpfe FR Couteaux pour outils crantés	IT Coltelli per teste con zigrinatura ES Cuchillas corrugadas
	EN Rods DE Rundstäbe FR Barreaux cylindriques	IT Cilindri ES Barras redondas
	EN TIGRALLOY products DE TIGRALLOY Produkte FR Produits TIGRALLOY	IT Prodotti TIGRALLOY ES Productos TIGRALLOY
	EN PCD – Polycrystalline diamond DE PKD – Polykristalliner Diamant FR PCD – Diamant policristallin	IT PCD – Diamante policristallino ES PCD – Diamante policristalino





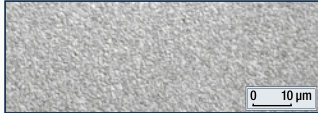
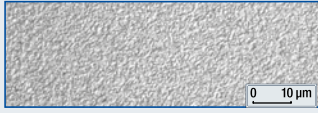
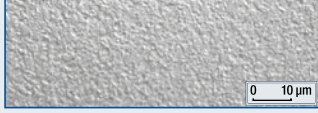




EN Technical data
DE Technische Daten
FR Caractéristiques techniques
IT Dati tecnici
ES Datos técnicos

EN TIGRA carbide grades – Technical Data
 DE TIGRA Hartmetallsorten – Technische Daten
 FR Nuances carbure TIGRA – Caractéristiques techniques
 IT I tipi di metallo duro TIGRA – Dati tecnici
 ES Calidades de metal duro TIGRA – Datos técnicos

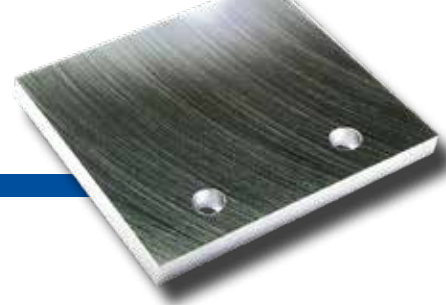
EN	TIGRA grade	Binder	Hardness		Bending strength		Toughness
			Binder	Härte	Biegebruchfestigkeit	Zähigkeit	
DE	TIGRA - Sorte	Liant	Dureté	Résistance à la flexion	Ténacité		
FR	Nuance TIGRA	Legante	Durezza	Resistenza flessionale	Tenacità		
IT	Tipo TIGRA	Composicion	Durezza	Resistencia a la flexión	Tenacidad		
ES	Calidad TIGRA	%	HV 10	HRA	N/mm ²	psi	MPa * m ^{1/2}
T02MG-CR	ISO: K01 USA: C4 +++	2.5	> 2.200	> 94.9	2400	348.000	7.6
T03SMG	ISO: K01 USA: C4 ++	3.5	2100	94.6	2600	377.000	7.5
T03MG-CR	ISO: K01 USA: C4 ++	3.0	2050	94.5	2500	363.000	7.8
T03F-CR	ISO: K01 USA: C4 +	3.0	1950	94.1	2300	334.000	8.0
T04MG-CR	ISO: K01 USA: C4 +	4.3	1900	93.8	2350	341.000	8.6
T04F-CR	ISO: K05 USA: C4	4.5	1800	93.3	2350	341.000	9.0
T05UMG	ISO: K01-K10 USA: C3 ++	5.0	2050	94.5	2450	355.000	7.8
T06MG	ISO: K01-K20 USA: C3 ++	6.0	1800	93.3	2700	392.000	8.4
T06F-CR	ISO: K10 USA: C3	6.0	1740	92.9	2350	341.000	8.9
T07MF-CR	ISO: K20-K30 USA: C2-C3	7.5	1580	91.7	2600	377.000	10.1
T07MF-W	ISO: K20-K30 USA: C2-C3	7.5	1540	91.5	2550	370.000	10.2
T10MG	ISO: K10-K40 USA: C3 +	10.0	1650	92.3	3700	537.000	10.0
T10MG-W	ISO: K10-K40 USA: C3 +	10.0	1600	92.0	3600	522.000	9.8
T12SMG	USA: C1 ++	12.0	1700	92.7	4000	580.000	9.5
T12M-CR	ISO: > K40 USA: C1	12.0	1200	88.3	2700	392.000	13.9
T15C	ISO: > K40 USA: Nail Cut	15.0	890	84.5	3000	435.000	> 20
TL15*	ISO: K10-K40 USA: C3 +	13.5	1450	90.8	3800	551.000	10.8
TL20*	ISO: K10-K40 USA: C2 +	20.0	1230	88.6	3700	537.000	> 20

CR = Co + Ni + Cr = corrosion resistant - korrosionsbeständig - anti-corrosif - inossidabile - anticorrosivo
 * Special binder - Spezialbinder - Liant spécial - Legante speciale - Composición especial

EN TIGRA carbide grades – Grain sizes and binder content
 DE TIGRA Hartmetallsorten – Korngrößen und Bindergehalt
 FR Nuances carbure TIGRA – Grosseur du grain et contingent de liant
 IT I tipi di metallo duro TIGRA – Grossezza del grano e quota di legante
 ES Calidades de metal duro TIGRA – Tamaño del grano y cuota de la composición

EN	Shortform	Explanation	Grain size	
DE	Abréviation	Explication	Grosseur du grain	
FR	Abbréviation	Spiegazione	Grossezza del grano	
IT	Abbréviation	Explicación	Tamaño del grano	
ES	Abreviatura		(µm)	
NG	Nano Grain	0.2		
UMG	Ultra Micro Grain	0.2 - 0.5		
SMG	Sub Micro Grain	0.5 - 0.7		
MG	Micro Grain	0.7 - 1.0		
F	Fine Grain	1.0 - 1.4		
MF	Medium Fine Grain	1.4 - 2.5		
M	Medium Grain	2.5 - 4.0		
C	Coarse Grain	4.0 - 10.0		
EC	Extra Coarse	> 10		

EN Detailed application recommendations can be found in the individual chapters.
 DE Detaillierte Anwendungsempfehlungen finden Sie in den einzelnen Kapiteln.
 FR Pour les recommandations d'application détaillées, veuillez voir aux chapitres suivants.
 IT Suggestimenti di impiego dettagliati si trovano nei singoli capitoli.
 ES Recomendaciones de aplicación detalladas, se encuentran en los capítulos individuales.



EN TIGRALLOY – Technical Data
 DE TIGRALLOY – Technische Daten
 FR TIGRALLOY – Caractéristiques techniques
 IT TIGRALLOY – Dati tecnici
 ES TIGRALLOY – Datos técnicos

EN TIGRALLOY, a cutting material, consisting of a mixture of hard chromium and tungsten carbide that are embedded in a tough cobalt matrix. This results in an ideal combination of high hardness and high toughness. Therefore TIGRALLOY is an ideal cutting material for many kinds of solid wood. In addition to the good wear resistance, there is a high heat resistance. Very good brazability and the opportunity to grind extremely sharp cutting edges.

Characteristics:

Heat resistance: up to 800°C / 1500°F - Highly corrosion resistant - Extremely shock proof
 Hardness: TL48: 48HRC - TL60: 60 HRC

DE TIGRALLOY besteht aus harten Chrom- und Wolframkarbiden, die in einer zähen Kobaltmatrix eingelagert sind. Daraus entsteht eine ideale Kombination von hoher Härte und besonders guter Zähigkeit. TIGRALLOY ist damit ein idealer Schneidstoff für die Bearbeitung vieler Massivhölzer. Zu einer hohen Verschleißfestigkeit kommt eine hohe Hitzebeständigkeit, eine sehr gute Lötbarkeit und die Möglichkeit, mit sehr scharfen Schneidkanten zu arbeiten.

Eigenschaften:

Hitzebeständigkeit: bis 800°C - Sehr korrosionsbeständig - Hohe Bruchfestigkeit
 Härte: TL48: 48HRC - TL60: 60 HRC

FR TIGRALLOY est constitué de carbures de chrome et de tungstène durs qui sont logés dans une matrice de cobalt résistante. TIGRALLOY est ainsi un matériau de coupe idéal pour l'usinage de nombreux bois massifs. Outre une grande résistance à l'usure, il présente également une forte résistance à l'échauffement, une excellente brasabilité et la possibilité de travailler avec des arêtes de coupe très vives.

Propriétés:

Résistance à la chaleur: jusqu'à 800°C - Très résistant à la corrosion - Grande résistance à la rupture
 Dureté: TL48: 48HRC - TL60: 60 HRC

IT TIGRALLOY è composta da carburo duro di cromo e tungsteno, incastonati in una matrice di cobalto tenace. Una combinazione ideale di durezza e di resistenza. TIGRALLOY è oltretutto materiale ideale al taglio di molti tipi particolari di legno. La buona resistenza all'usura nonché la grande resistenza termica e una buona saldobrasatura permettono l'uso di taglienti molto affilati.

Caratteristiche:

Resistenza termica: fino a 800°C - Alta resistenza alla corrosione - Alta resistenza flessionale
 Durezza: TL48: 48HRC - TL60: 60 HRC

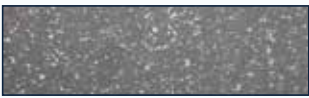
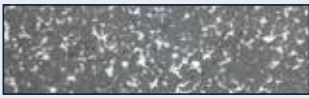








ES TIGRALLOY se compone de carburos duros de cromo y wolframio que están depositados en una matriz de cobalto resistente. Así se consigue una combinación ideal de alta dureza y de resistencia especialmente buena. Por lo tanto, TIGRALLOY es un material de corte ideal para el labrado de muchas maderas macizas. A esa alta resistencia de desgaste se añade una alta resistencia refractaria, una buena soldadura y la posibilidad de trabajar con aristas cortantes muy vivas.

Propiedades:

Resistencia a calor hasta 800°C - Alta resistencia a la corrosión - Alte resistencia a la rotura
 Dureza: TL48: 48HRC - TL60: 60 HRC



EN TIGRA PCD grades – Grain sizes and binder
 DE TIGRA PKD-Sorten – Korngrößen und Binder
 FR Nuances PCD TIGRA – Grosseur du grain et liant
 IT I tipi di PCD TIGRA – Grossezza del grano e legante
 ES Calidades de PCD TIGRA – Tamaño del grano y composición

EN DE FR IT ES	Shortform Abkürzung Abréviation Abbreviazione Abreviatura	Binder Binder Liant Legante Composición	Diamond content Diamantgehalt Teneur en diamant Contenuti diamante Contenido de diamante	Grain size Korngröße Grosseur du grain Grossezza del grano Tamaño del grano	
				(µm)	
ES		standard	standard	0.5-0.8	
FX		special	standard	2-4	
MX+		special	standard	8-10	
MU+		ultrahard	very high	2-4 + 8-10	
MS		standard	standard	8-10	
MS-W		standard	standard	8-10	
CX		special	standard	20-35	
CU		ultrahard	very high	2-4 + 20-35	
GM60		standard	low	8-10	

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 IT Suggestimenti di impiego dettagliati si trovano nei singoli capitoli.
 ES Recomendaciones de aplicación detalladas, se encuentran en los capítulos individuales.

EN TIGRA HSS materials – Technical Data
 DE TIGRA HSS-Materialien – Technische Daten
 FR Matériaux HSS TIGRA – Caractéristiques techniques
 IT I materiali di HSS TIGRA – Dati tecnici
 ES Materiales de HSS TIGRA – Datos técnicos



EN	Name	Main usage
DE	Name	Hauptverwendung
FR	Nom	Usage principal
IT	Nome	Main uso
ES	Nombre	Uso principal
	HSS	EN Universal grade for soft and hardwood DE Universalsorte für Weich- und Hartholz FR Nuance universelle pour des bois tendres et durs IT Qualità universale per legni teneri e duri ES Calidad universal para maderas duras y blandas
	HSS 18%	EN Abrasive and very hard woods DE Abrasive und sehr harte Hölzer FR Bois abrasifs et très durs IT Legni abrasivi e molto duri ES Maderas abrasivas y muy duras
	HSS M42	EN Abrasive applications DE Abrasive Anwendungen FR Applications abrasives IT Applicazioni abrasive ES Aplicaciones para materiales apasivos
	High Performance Steel	EN Softwood, low price demands DE Weichholz, niedriger Preis FR Bois tendre, prix bas IT Legni teneri, prezzo ridotto ES Madera blanda, precio economico

EN TIGRA coatings – Technical Data
 DE TIGRA Beschichtungen – Technische Daten
 FR Les revêtements TIGRA – Caractéristiques techniques
 IT I rivestimenti TIGRA – Dati tecnici
 ES Los recubrimientos TIGRA – Datos técnicos




EN Matrix - coating technology:

Unique coating for maximum lifetime requirements

- Tool life is on average 3-5 times longer
- Coating penetrates into the material
- Still significantly longer tool life after resharpening
- Smoother surface

DE Matrix - coating technology:

Einzigartige Beschichtung für höchste Standwegansprüche

- Durchschnittlich 3-5-facher Standweg
- Beschichtung dringt in das Material ein
- Auch nach dem Nachschärfen noch deutlich längere Standwege
- Glattere Oberfläche

FR Matrix - coating technology:

Un revêtement unique pour une tenue d'outil inégalée

- En moyenne la tenue d'outil est multipliée par 3-5
- Le revêtement pénètre le matériau
- Des tenues d'outil nettement plus longues, même après le réaffûtage
- Surface plus lisse

IT Matrix - coating technology:

Rivestimento unico per esigenze di massima durata

- Una durata media 3-5 volte più lunga
- Il rivestimento penetra nel materiale
- Anche dopo la riaffilatura la durata è considerevolmente più lunga
- Superficie più liscia

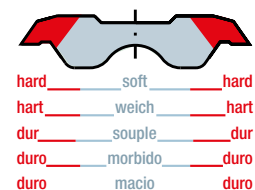
ES Matrix - coating technology:

Recubrimiento exclusivo para un máximo rendimiento

- Ratio de vida de la herramienta 3-5 veces
- Recubrimiento se adhiere al material
- Duracion de vida significativamente superior después de reafileado
- Superficie más lisa

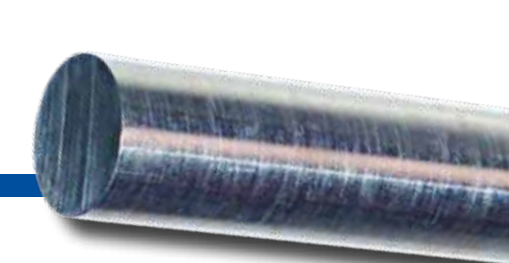
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EN TIGRA HSS Black Oxide – Technical Data
 DE TIGRA HSS-Black Oxide – Technische Daten
 FR HSS TIGRA Black Oxide – Caractéristiques techniques
 IT HSS TIGRA Black Oxide – Dati tecnici
 ES HSS TIGRA Black Oxide – Datos técnicos



- EN Optimized distribution of hardness**
 The unique manufacturing process maneuvers hardness to where it belongs: the cutting edge. The core of the knife remains soft to help protect against breakage and to also increase the ease of an eventual straightening.
Polished cutting edge
 For an extra-aggressive cut in the wood, the cutting edge has a second, partial polish grind.
Black Oxide Surface
 The thin black surface layer of ferric oxide, only nanometers thick, runs across the top and bottom. This improves corrosion resistance and prevents early rusting.
- DE Optimierte Härteverteilung**
 Durch das spezielle Herstellungsverfahren wird die Härte genau dort hin gebracht, wo sie auch benötigt wird: in die Schneidkante. Der Kern des Messers bleibt weich und flexibel, was Bruch vorbeugt und das eventuelle Richten nach dem Nachschärfen vereinfacht.
Polierte Schneidkante
 Für einen besonders giftigen Eingriff im Holz und eine sehr gute Holzoberfläche hat die Schneidkante einen zweiten, polierten Schliff.
Black Oxide Surface
 Die wenige Nanometer starke, schwarze Schicht aus Eisenoxid auf Ober- und Unterseite macht das Messer beständiger gegen Korrosion und verhindert frühzeitiges Rosten.
- FR Répartition optimale de la dureté**
 Grâce au procédé de fabrication spécial, la dureté est là où besoin en est: au niveau du tranchant. Le noyau du couteau reste souple et flexible, ce qui prévient la rupture et simplifie l'ajustement après le réaffûtage.
Tranchant poli
 Le tranchant bénéficie d'un deuxième polissage, pour une coupe particulièrement nette et une très bonne surface de bois.
Surface Black Oxide
 La couche noire en oxyde de fer, d'une épaisseur de quelques nanomètres sur le dessus et le dessous rend le couteau plus résistant contre la corrosion et la rouille anticipée.
- IT Migliorata distribuzione della durezza**
 Grazie ad un particolare metodo di produzione, la durezza del coltello è là dove è maggiormente richiesta, sul tagliente. La parte centrale del coltello rimane più morbida e flessibile, si evitano così rotture e la riaffilatura è più semplice.
Tagliente parzialmente lappato
 Per un taglio su legno più preciso e affilato, il tagliente è parzialmente lappato.
Superficie „Black Oxide“
 La sottile superficie di ossido di ferro nero, rende il coltello più resistente alla corrosione e alla ruggine.
- ES Distribucion optimizada de la Dureza**
 El exclusivo proceso permite distribuir la dureza en el filo de corte. El nucleo de la cuchilla permanece tenaz ayudando a evitar la rotura asi como permitiendo la planitud del cuerpo de la placa.
Lapeado del flanco de corte
 Para condiciones severas de corte en la madera , el filo de corte dispone de un doble acabado lapeado.
Recubrimiento superficial-„Black Oxide“
 La superficie exterior permanece recubierta de oxido ferrico con espesores de nanómetros, mejorando la resistencia a la corrosion.

EN TIGRAMet - Heavy alloy tool body blanks – Technical Data
 DE TIGRAMet - Grundkörperrohlinge aus Schwermetall – Technische Daten
 FR TIGRAMet - Ébauches en métal lourd - Caractéristiques techniques
 IT TIGRAMet - Corpo utensile grezzo in metallo pesante - Dati tecnici
 ES TIGRAMet - Cuerpos de metal pesado - Datos técnicos



- EN TIGRAMet is a high density tungsten heavy alloy which is ideally suited for high stiffness tooling. TIGRA supplies pre-peeled heavy alloy rods with a high Young's modulus (elasticity). This also leads to a high absorption of vibration. Despite the high density (17g/cm³), it is still easy to machine. TIGRAMet has 40% less tendency to bend when compared to steel tool bodies. TIGRAMet is available from stock in many dimensions.**
- Your benefits:**
- high stiffness
 - less vibrations
 - cut-to-size available
 - large stock
 - favorable pricing
 - special dimensions upon request
- DE TIGRAMet ist ein hochdichtes Schwermetall auf Wolframbasis, welches ideal für Werkzeuge mit großen Steifigkeitsansprüchen geeignet ist. TIGRA liefert vorgeschälte Schwermetall-Rundstäbe mit hohem Elastizitätsmodul. Dies führt zu stark gedämpften Schwingungen. Trotz der Dichte von 17 g/cm³ lässt sich TIGRAMet noch gut zerspanen und reduziert die Durchbiegung im Vergleich zu Stahlgrundkörpern um 40%. TIGRAMet ist in vielen Abmessungen ab Lager verfügbar.**
- Ihre Vorteile:**
- hohe Steifigkeit
 - geringe Vibrationen
 - Fixlängen lieferbar
 - großes Lager
 - günstige Preise
 - Sonderabmessungen auf Anfrage
- FR TIGRAMet est un métal lourd haute densité à base de tungstène, qui convient idéalement aux outils à exigences élevées en terme de rigidité. TIGRA fournit des barreaux cylindriques pré-brasés en métal lourd à module d'élasticité élevé. Cela conduit à des oscillations fortement amorties. Malgré une densité égale à 17 g/cm³, TIGRAMet reste encore facile à usiner et réduit la flexion de 40 % comparativement à des corps de base en acier. TIGRAMet est disponible sur stock en différentes dimensions.**
- Vos avantages:**
- une rigidité élevée
 - des vibrations réduites
 - des longueurs spécifiques sur demande
 - un large stock
 - des prix bas
 - des dimensions spéciales disponibles sur demande
- IT TIGRAMet è un metallo pesante ad alta densità a base di tungsteno, ideale per utensili con esigenze di rigidità. TIGRA fornisce cilindri pelati in metallo pesante con elevato modulo di elasticità. Ciò permette di avere oscillazioni estremamente attenuate. Nonostante la densità di 17 g/cm³, TIGRAMet è facilmente lavorabile e riduce la flessione del 40% rispetto alle basi in acciaio. TIGRAMet è disponibile franco magazzino in molte misure.**
- I vostri vantaggi:**
- elevata rigidità
 - vibrazioni minime
 - disponibile in lunghezze fisse
 - ampia disponibilità
 - prezzi vantaggiosi
 - misure particolari su richiesta
- ES TIGRAMet es una aleación de tungsteno pesado de alta densidad , especialmente adecuada para herramientas de alta rigidez. TIGRA proporciona barras de aleación pesada ya peladas con módulo de Young (módulo elástico) con las que se consigue una gran absorción de la vibración. A pesar de su gran densidad (17g/cm³), TIGRAMet es fácil de mecanizar y su tendencia a la flexión es un 40% inferior a la de las herramientas de acero. TIGRAMet está disponible en stock y se ofrece en muchos tamaños.**
- Sus beneficios:**
- gran rigidez
 - mínimas vibraciones
 - corte a medida disponible
 - gran stock
 - precios competitivos
 - tamaños especiales bajo pedido



EN TIGRA – Quality Leader worldwide

TIGRA's self-designed, highly automated production machines guarantee 100% optically controlled precision products that are delivered to the customer at an optimal price-performance ratio in a short time. In close co-operation with the tool manufacturers, TIGRA develops optimally coordinated cutting geometries and grades resulting in long tool life and significant cost reductions. No matter if it's about standard or special products: TIGRA is the competent partner for versatile solutions of carbide and ultra-hard cutting materials for a variety of woodworking tools. In order to always meet the application requirements of the customer and to optimize the tool efficiency in the best possible way, TIGRA is placing special emphasis on innovation and continuous improvement in the production of the various cutting inserts.

DE TIGRA – Weltweiter Qualitätsführer

TIGRA selbst konstruierte, hoch automatisierte Fertigungsmaschinen garantieren 100% optisch kontrollierte Präzisionsprodukte, die zu einem optimalen Preis-Leistungsverhältnis in kurzer Zeit dem Kunden geliefert werden. In enger Zusammenarbeit mit den Werkzeugherstellern entwickelt TIGRA optimal abgestimmte Schneidgeometrien und -güten, die lange Werkzeugstandwege und erhebliche Kostenreduzierungen mit sich bringen. Ob Standard- oder Sonderartikel: TIGRA ist der kompetente Partner für vielseitige Lösungen aus Hartmetall und ultraharten Schneidstoffen für die verschiedensten Werkzeuge der Holzbearbeitung. Um den Anwendungsbedürfnissen der Kunden stets gerecht zu werden und die Werkzeugeffizienz möglichst zu optimieren, werden Innovation und permanente Verbesserung bei der Fertigung der unterschiedlichsten Schneideinsätze im Hause TIGRA groß geschrieben.

FR TIGRA - leader mondial en terme de qualité

La société TIGRA conçoit elle-même ses machines de production hautement automatisées. Celles-ci sont le gage de produits de précision faisant l'objet de contrôles visuels 100 %, pour un rapport qualité-prix optimal et un délai de livraison court. En étroite collaboration avec des fabricants d'outils, TIGRA développe des géométries et des qualités de coupe parfaitement ajustées, qui garantissent la longue durée de vie des outils et des réductions considérables des coûts. Produits standards ou spéciaux: TIGRA est votre partenaire compétent pour des solutions de coupe polyvalentes en carbure (métal dur) et en matériaux de coupe ultra-durs pour les outils les plus divers dédiés au travail du bois. Afin de répondre aux exigences d'application du client et optimiser le plus possible l'efficacité de l'outil, TIGRA place au premier plan l'innovation et l'amélioration continue lors de la fabrication des plaquettes de coupe les plus diverses.

IT TIGRA – Leader mondiale della qualità

Le apparecchiature di produzione costruite dall'azienda stessa ed altamente automatizzate, garantiscono prodotti di precisione controllati al 100% a livello ottico, consegnati al cliente con un ottimo rapporto qualità prezzo e in breve tempo. Collaborando a stretto contatto con i produttori di utensili, TIGRA sviluppa geometrie di taglio e qualità di metallo duro perfettamente sintonizzate l'uno all'altro permettendo agli utensili di durare nel tempo e riducendo notevolmente i costi. Articoli standard o particolari, non c'è differenza: TIGRA è il partner competente per molteplici soluzioni in metallo duro e per materiali da taglio ultraduri per i diversi utensili per la lavorazione del legno. Per soddisfare costantemente le esigenze di applicazione dei clienti e ottimizzare quanto più possibile l'efficienza degli utensili, l'innovazione e il miglioramento nella produzione della vasta gamma di placchette assumono un ruolo di primaria importanza nell'azienda TIGRA.

ES TIGRA - Líder mundial de calidad

Máquinas TIGRA de diseño propio, altamente automatizadas, garantizan al cliente productos de absoluta precisión controlados ópticamente, una buena relación precio-rendimiento y entregas extraordinariamente rápidas. En estrecha cooperación con los fabricantes de herramientas, TIGRA desarrolla geometrías y calidades de corte que destacan por su prolongada vida útil y que reducen los costes significativamente. TIGRA es el socio competente para las más versátiles soluciones de útiles cortantes en material duro y ultraduro para todo tipo de aplicaciones en el mecanizado de la madera. Para satisfacer las necesidades del cliente y optimizar la eficiencia de las herramientas, TIGRA apuesta por la innovación tecnológica y la mejora continua de sus útiles de corte.





EN TIGRA – Short portrait of a forward-looking company

TIGRA is a leading supplier of cutting inserts made of tungsten carbide, HSS, TIGRALLOY, PCD and PCBN for wood and metal working tools as well as for tungsten carbide special knives and wear parts. Thanks to the highly automated production and an internationally structured distribution network TIGRA today offers the most extensive product range for woodworking in the global market. No matter if it is chipboard, MDF / HDF or all types of natural woods, TIGRA products made of specially developed carbide grades as well as of other materials such as HSS, PCD, TIGRALLOY ensure optimum tool life, break resistance and best cutting results.

DE TIGRA – Kurzporträt eines zukunftsorientierten Unternehmens

TIGRA ist ein führender Lieferant von Schneideinsätzen aus Hartmetall, HSS, TIGRALLOY, PKD und PcBN für Holz- und Metallbearbeitungswerkzeuge sowie für Hartmetall-Spezialmesser und -Verschleißteile. Dank der hochautomatisierten Fertigung und einem international strukturierten Vertriebsnetz bietet TIGRA heute das umfangreichste Produktprogramm für die Holzbearbeitung am Weltmarkt an. Ob Spanplatte, MDF/HDF oder alle Arten von natürlichen Hölzern, TIGRAs Produkte aus speziell entwickelten Hartmetallsorten sowie aus weiteren Werkstoffen wie HSS, PKD, TIGRALLOY sorgen für optimale Standwege, Bruchsicherheit und beste Schnittergebnisse.

FR TIGRA – Court portrait d'une entreprise tournée vers l'avenir

TIGRA est un fournisseur leader de plaquettes de coupe en métal dur, HSS, TIGRALLOY, PCD et PcBN destinées aux outils de travail du bois et du métal et aux couteaux spéciaux et pièces d'usure en carbure. Grâce à une production automatisée high-tech et un réseau de vente présent à l'international, TIGRA propose aujourd'hui sur le marché mondial une vaste gamme de produits dédiée au travail du bois. Pour les panneaux à particules, MDF/HDF ou d'autres essences de bois naturels, TIGRA développe des produits de coupe en carbure spécial ou autres matériaux tels que le HSS, PCD, TIGRALLOY qui assurent une excellente tenue d'outil, une résistance élevée à la rupture et des résultats de coupe parfaits.

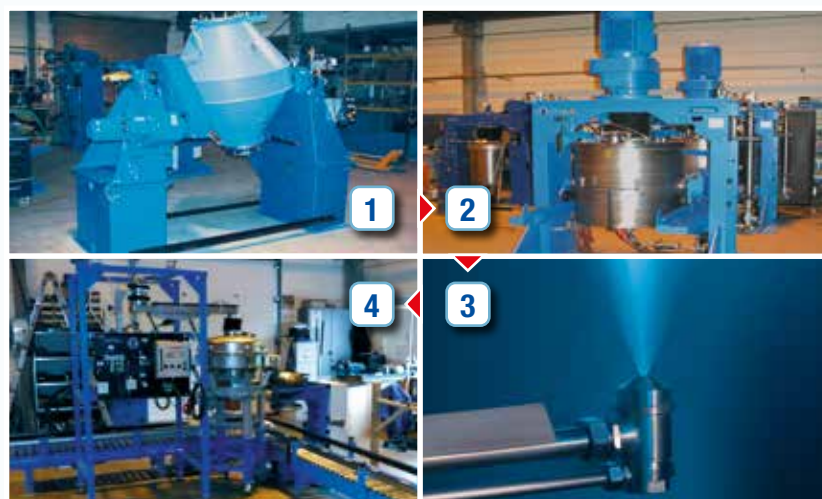
IT TIGRA - Breve ritratto di un'azienda orientata al futuro

TIGRA è tra i fornitori leader di placchette in metallo duro, HSS, TIGRALLOY, PCD e PcBN per utensili per la lavorazione del legno e del metallo, per coltelli speciali in metallo duro e per il settore usura. Grazie all'elevata automazione nella produzione e ad una rete di vendita internazionale, TIGRA offre oggi la gamma più completa sul mercato mondiale di prodotti per la lavorazione del legno. Sia che si tratti di truciolare, MDF/HDF o di tutte le varietà di legni naturali, i prodotti TIGRA in diversi tipi di metallo duro sviluppati per le specifiche produttive o in altri materiali come HSS, PCD, TIGRALLOY, garantiscono longevità ottimale, resistenza alla rottura e le migliori performance di taglio.

ES TIGRA – Breve retrato de una empresa con visión de futuro

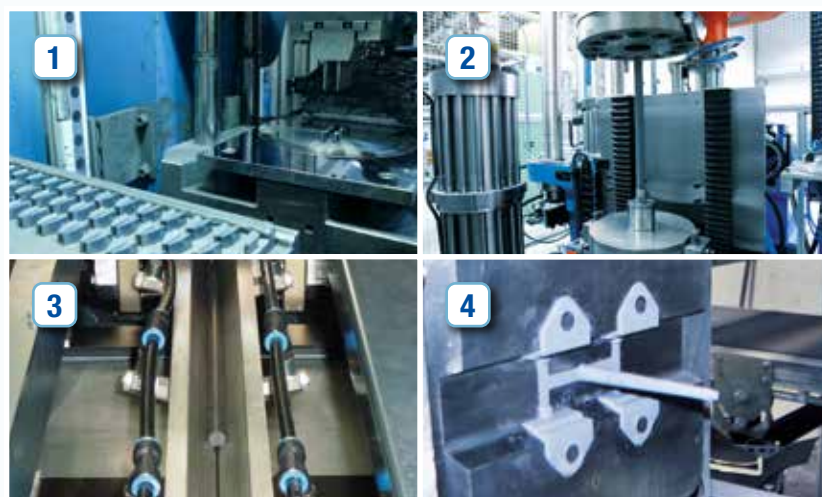
TIGRA es un proveedor líder de útiles cortantes en metal duro, HSS, TIGRALLOY, PCD y PcBN para el mecanizado del metal y la madera, así como para cuchillas especiales y piezas de desgaste de metal duro. Gracias a la producción altamente automatizada y a una red de distribución internacional, TIGRA ofrece en la actualidad el programa de productos para el mecanizado de la madera más amplio del mercado. Los productos TIGRA, tanto de metal duro especialmente desarrollados como de HSS, PCD y TIGRALLOY aseguran una prolongada vida útil de la herramienta, una excelente resistencia a la rotura y óptimos resultados de corte, sea con aglomerados, como con MDF/HDF o cualquier tipo de madera natural.

EN Tungsten carbide manufacturing
 DE Hartmetallherstellung



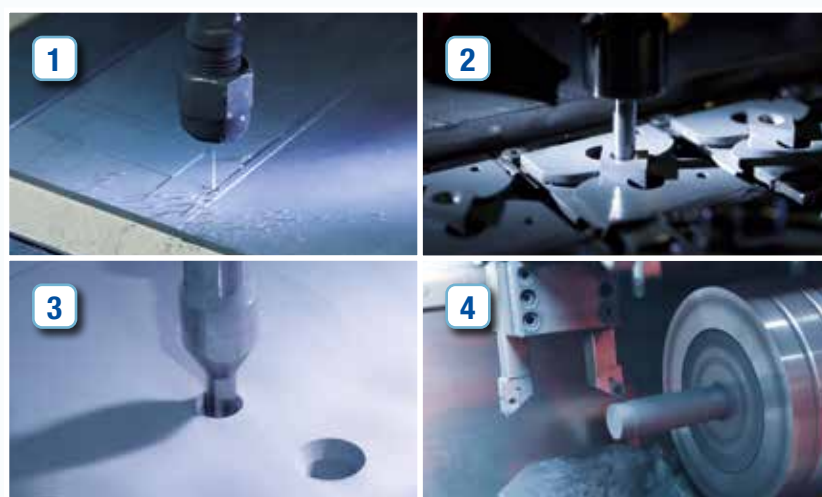
**Powder manufacturing
 Pulverherstellung**

- 1. Mixing
Mischen
- 2. Milling
Mahlen
- 3. Spray drying
Sprühtrocknen
- 4. Sieving
Sieben



**Pressing
 Pressen**

- 1. Uniaxial pressing
Uniaxiales Pressen
- 2. Isostatic pressing
Isostatisches Pressen
- 3. Extrusion pressing
Strangpressen
- 4. Injection molding
Spritzgießen



**Green carbide processing
 Grünlingsbearbeitung**

- 1. Cutting
Schneiden
- 2. Drilling
Bohren
- 3. Milling
Fräsen
- 4. Turning
Drehen

**Sintering
 Sintern**



- 1. Pressure sintering
Drucksintern
- 2. Vacuum sintering
Vakuumsintern

**Surface treatment
 Oberflächenbehandlung**



- 1. Sand blasting
Sandstrahlen
- 2. Coating
Beschichten

**Grinding
 Schleifen**



- 1. Flat grinding
Flachschleifen
- 2. Edge grinding
Umfangschleifen

**Quality control
 Qualitätskontrolle**



- 1. Analysis
Analyse
- 2. Dimensional control
Maßkontrolle

**Packing and shipping
 Verpacken und Versenden**

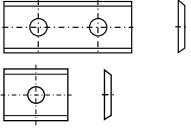
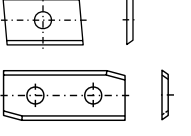
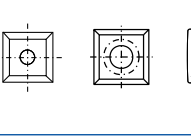
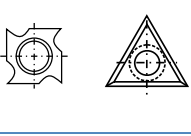
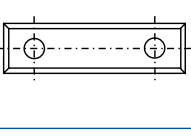
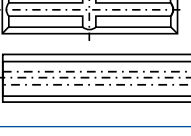
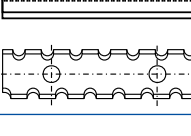
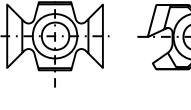


- 1. Packing
Verpacken
- 2. Shipping
Versenden



- EN Reversible knives and edge rounding knives
- DE Wendeschneidplatten und Kantenrunder
- FR Plaquettes réversibles et couteaux brise-arrête
- IT Coltelli reversibili e spigolatori
- ES Cuchillas reversibles y cuchillas para aristas

- EN Reversible knives and edge rounding knives
 DE Wendeschneidplatten und Kantenrunder
 FR Plaquettes réversibles et couteaux brise-arrête
 IT Coltelli reversibili e spigolatori
 ES Cuchillas reversibles y cuchillas para aristas

	<p>EN Standard reversible knives 35° + 45° DE Standard Wendeschneidplatten 35° + 45° FR Plaquettes réversibles standard 35° + 45° IT Coltelli reversibili standard 35° + 45° ES Cuchillas reversibles standard 35° + 45°</p>	<p>24 - 26</p>
	<p>EN Reversible knives DE Wendeschneidplatten FR Plaquettes réversibles IT Coltelli reversibili ES Cuchillas reversibles</p>	<p>27</p>
	<p>EN Square knives DE Quadratische Wendeschneidplatten FR Plaquettes réversibles à quatre coupes IT Coltelli reversibili quadrati ES Cuchillas reversibles cuadradas</p>	<p>28 - 30</p>
	<p>EN Spurs, grooving knives DE Vorschneider, Nuter FR Araseur, couteaux pour rainures IT Rasanti, coltelli per incastri ES Incisores, cuchillas para ranura</p>	<p>31</p>
	<p>EN 4 cutting edges / special knives DE 4 Schneidkanten / Sondermesser FR 4 tranchants / couteaux spéciaux IT 4 taglienti / coltelli speciali ES 4 filos de corté / cuchillas especiales</p>	<p>32</p>
	<p>EN Face groove, back groove and crossgroove DE Brust-, Rücken- und Quernut FR Rainure sur grande face, sur petite face et transversal IT Scanalatura frontale, posteriore e di sicurezza ES Ranura frontal, de lomo y transversal</p>	<p>33</p>
	<p>EN Systems Leitz, Oertli, KWO/Versofix DE Systeme Leitz, Oertli, KWO/Versofix FR Systèmes Leitz, Oertli, KWO/Versofix IT Sistemi Leitz, Oertli, KWO/Versofix ES Sistemas Leitz, Oertli, KWO/Versofix</p>	<p>34 - 35</p>
	<p>EN Edge rounding knives DE Kantenrunder FR Couteaux brise-arrête IT Spigolatori ES Cuchillas para aristas</p>	<p>36</p>

- EN Reversible knives - Carbide grades and their applications
- DE Wendeschneidplatten - Hartmetallsorten und ihre Anwendungen
- FR Plaquettes réversibles - Les nuances de carbures et leurs applications
- IT Coltelli reversibili - I tipi di metallo duro e le loro applicazioni
- ES Cuchillas reversibles - Calidades de metal duro y sus aplicaciones

EN TIGRA grade	ISO	USA	Hardness	Toughness	Bending strength	Plastics	HDF	MDF	Chipboard	Hardwood	Softwood	Main usage
DE TIGRA - Sorte	ISO	USA	Härte	Zähigkeit	Biegebruchfestigkeit	Plastik	HDF	MDF	Spanplatte	Hartholz	Weichholz	Hauptverwendung
FR Nuance TIGRA	ISO	USA	Dureté	Ténacité	Résistance à la flexion	Plastiques	HDF	MDF	Panneaux de particule	Bois dur	Bois tendre	Usage principal
IT Tipo TIGRA	ISO	Stati uniti	Durezza	Tenacità	Resistenza flessionale	Plastica	HDF	MDF	Truciolare	Legno duro	Legno tenero	Uso principale
ES Calidad TIGRA	ISO	EE.UU.	Dureza	Tenacidad	Resistencia a la flexión	Plásticos	HDF	MDF	Panel de aglomerado	Madera dura	Madera blanda	Uso principal
T02MG-CR	K01	C4+++	↑	↘	↓	✓	✓	✓	○	⊖	⊖	EN MDF, HDF DE MDF, HDF FR MDF, HDF IT MDF, HDF ES MDF, HDF
T03SMG	K01	C4++	↗	↘	→	✓	✓	✓	✓	⊖	⊖	EN Chipboard, MDF DE Spanplatte, MDF FR Panneaux, MDF IT Truciolare, MDF ES Aglomerados, MDF
T04MG-CR	K01	C4+	→	→	→	✓	○	✓	✓	✓	○	EN Tropical wood, very hard wood, chipboard, MDF DE Tropenholz, sehr hartes Holz, Spanplatte, MDF FR Bois tropical, bois très dur, panneaux, MDF IT Legni tropicali, legni molto duri, truciolare, MDF ES Madera tropical, madera muy dura, aglomerado, MDF
T04F-CR UNIVERSAL	K05	C4	→	↗	→	✓	○	✓	✓	✓	✓	EN Universal use DE Universeller Einsatz FR Utilisation universelle IT Uso universale ES Uso universal
T05UMG	K01 - K10	C3++	↗	↘	↗	✓	⊖	○	⊖	✓	✓	EN Special reversible knives DE Spezial-Wendeschneidplatten FR Plaquettes réversibles spéciales IT Coltelli reversibili speciali ES Cuchillas reversibles especiales
T07MF-CR	K20 - K30	C2 - C3	↘	↑	↗	⊖	⊖	⊖	⊖	✓	✓	EN Grooving knives DE Nuter FR Couteaux pour rainures IT Coltelli per incastri ES Cuchillas para ranura
T10MG	K10 - K40	C3+	↘	↗	↑	○	⊖	⊖	⊖	✓	✓	EN 45° reversible knives, planer knives, softwood DE 45°-Wendeschneidplatten, Hobelkopfplatten, Weichholz FR Plaquettes 45°, couteaux pour outils à raboter, bois tendre IT Coltelli a 45°, coltelli per teste da pialla, legni teneri ES Cuchillas 45°, cuchillas para cepillar, madera blanda
T10MG-W	K10 - K40	C3+	↘	↗	↗	⊖	⊖	⊖	⊖	✓	✓	EN Wood, low price demands DE Holz, niedriger Preis FR Bois, prix bas IT Legno, prezzo ridotto ES Madera, precio economico
T12SMG		C1++	↘	↑	↑	⊖	⊖	⊖	⊖	✓	✓	EN Best surface, high speed cutting (HSC) DE Beste Oberfläche, HSC FR Meilleure surface, HSC IT Migliore superficie, HSC ES Mejor superficie, HSC
TL15*	K10 - K40	C3+	↘	↑	↑	○	⊖	⊖	⊖	✓	✓	EN 45° reversible knives, wood with knots, softwood DE 45°-Wendeschneidplatten, Holz mit Ästen, Weichholz FR Plaquettes 45°, bois avec des noeuds, bois tendre IT Coltelli a 45°, legni nodosi, legno tenero ES Cuchillas 45°, madera con nudos, madera blanda

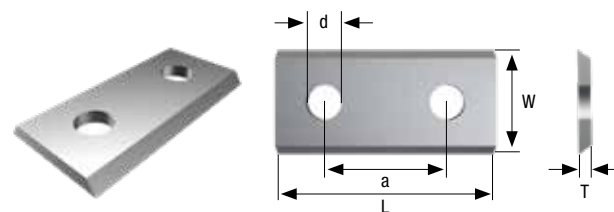
CR = Co + Ni + Cr = corrosion resistant - korrosionsbeständig - anti-corrosif - inossidabile - anticorrosivo

* Special binder - Spezialbinder - Liant spécial - Legante speciale - Composición especial

EN For technical data, please refer to the pages 4-5.
DE Die technischen Daten entnehmen Sie bitte den Seiten 4-5.
FR Pour les données techniques, veuillez voir aux pages 4-5.

IT Per i dati tecnici, fare riferimento alle pagine 4-5.
ES Para los datos técnicos, consulte las páginas 4-5.

✓ best performance
✓ very good performance
○ acceptable
⊖ not suitable

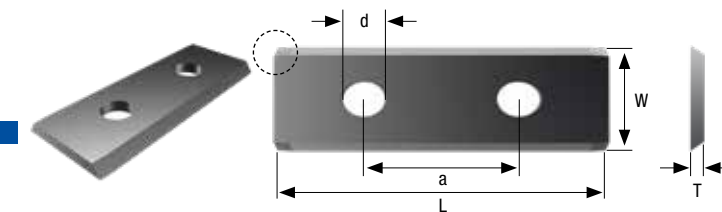


35°

- EN Standard reversible knives
- DE Standard-Wendeschneidplatten
- FR Plaquettes réversibles standard
- IT Coltelli reversibili standard
- ES Cuchillas reversibles standard

	L mm	W mm	T mm	a mm	T04F-CR	T02MG-CR	T03SMG	T04MG-CR	T10MG	T10MG-W
	7.5	12.0	1.5		012001		013811	106822	013963	142721
	8.6	12.0	1.5		013182					
	9.0	12.0	1.5		012043					
	9.6	12.0	1.5		012015		013850	106823	014010	142722
	10.0	12.0	1.5		013165					
	10.5	12.0	1.5		013167					
	11.0	12.0	1.5		013168					
	11.6	12.0	1.5		013183					
	13.0	12.0	1.5		013170					
	13.6	12.0	1.5		013185					
	14.6	12.0	1.5		013186					
	15.0	12.0	1.5		012003	152433	013819	106824	013972	142723
	15.7	12.0	1.5		013172					
	16.0	12.0	1.5		013203					
	17.0	12.0	1.5		013173					
	18.0	12.0	1.5		013174					
	19.0	12.0	1.5		013175					
	20.0	12.0	1.5		012004	152434	013823	104796	013977	127452
25.0	12.0	1.5		012025		013853	106826	014013	142975	
	25.0	12.0	1.5	14.0	012011		013843	106827	014001	152428
	30.0	12.0	1.5	14.0	012005	152435	013828	104795	013982	125424
	35.0	12.0	1.5	26.0	013208					
	40.0	12.0	1.5	26.0	012014	152436	013847	106828	014006	127453
	50.0	12.0	1.5	26.0	012006	152437	013834	106829	013987	125425
	60.0	12.0	1.5	26.0	012007	152438	013839	106830	013994	127454

	L mm	W mm	T mm	a mm	T07MF-CR	T03SMG	T04MG-CR	T10MG	T10MG-W
	80.0	13.0	2.2	60.0	012008	013841	106831	013997	152430
	100.0	13.0	2.2	60.0	012009	030831	106832	013998	152431
	120.0	13.0	2.2	60.0	012010	030832	106833	013999	152432



- EN Reversible knives
- DE Wendeschneidplatten
- FR Plaquettes réversibles
- IT Coltelli reversibili
- ES Cuchillas reversibles

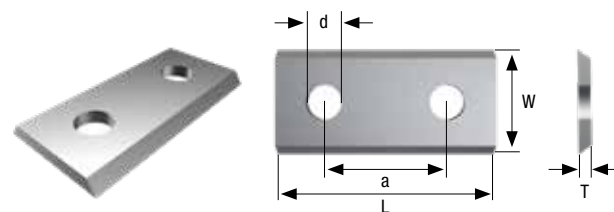
For use in planer heads!
Für Hobelköpfe!

	L mm	W mm	T mm		T04F-CR	T04MG-CR	T10MG
	20.0	12.0	1.5	35°		106674	013979
	20.0*	12.0	1.5	45°			041948
	24.0	12.0	1.5	40°	104119	106675	041060
	24.7	12.0	1.5	35°	104120	106676	
	30.0	12.0	1.5	35°	112875	106677	013984
	50.0	12.0	1.5	35°			013989

	L mm	W mm	T mm		T04F-CR
	30.0	12.0	2.5	35°	054259

	L mm	W mm	T mm		T04F-CR
	30.0	12.0	2.5	35°	102283

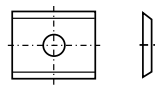
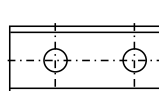
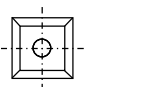
* EN System Hundegger
* DE System Hundegger
* FR Système Hundegger
* IT Sistema Hundegger
* ES Sistema Hundegger



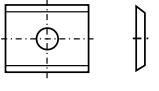
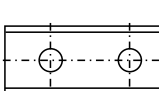
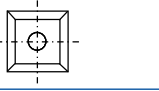
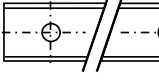
45°

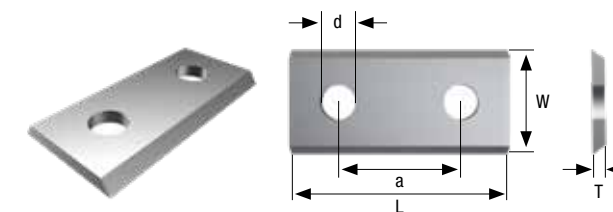
- EN Reversible knives
- DE Wendeschneidplatten
- FR Plaquettes réversibles
- IT Coltelli reversibili
- ES Cuchillas reversibles

POLISHED

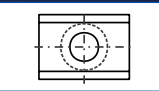
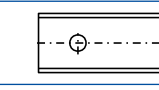
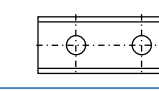
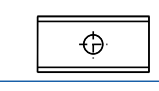
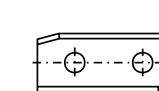

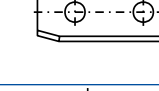
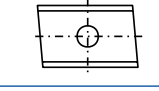
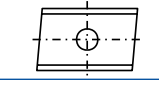
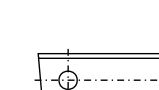
	L mm	W mm	T mm	a mm		T10MG
	7.5	12.0	1.5		45°	014093
	9.6	12.0	1.5		45°	014117
	15.0	12.0	1.5		45°	014099
	20.0	12.0	1.5		45°	014101
	25.0	12.0	1.5		45°	014124
	25.0	12.0	1.5	14.0	45°	014111
	30.0	12.0	1.5	14.0	45°	014103
	40.0	12.0	1.5	26.0	45°	014114
	50.0	12.0	1.5	26.0	45°	014106
	60.0	12.0	1.5	26.0	45°	014108
	12.0	12.0	1.5		45°	014097

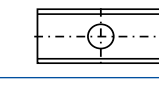
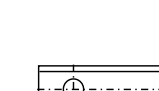
NOT POLISHED

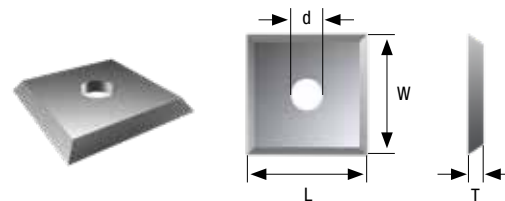
	L mm	W mm	T mm	a mm		T07MF-CR	T10MG
	7.5	12.0	1.5		45°		014091
	9.6	12.0	1.5		45°		014115
	15.0	12.0	1.5		45°		014098
	20.0	12.0	1.5		45°		014100
	25.0	12.0	1.5		45°		014123
	25.0	12.0	1.5	14.0	45°		014110
	30.0	12.0	1.5	14.0	45°		014102
	40.0	12.0	1.5	26.0	45°		014113
	50.0	12.0	1.5	26.0	45°		014105
	60.0	12.0	1.5	26.0	45°		014107
	12.0	12.0	1.5		45°		014096
	80.0	13.0	2.2	60.0	45°	013532	038233



- EN Reversible knives
- DE Wendeschneidplatten
- FR Plaquettes réversibles
- IT Coltelli reversibili
- ES Cuchillas reversibles

	L mm	W mm	T mm	a mm		T04F-CR
	20.0	14.3	2.5			013730
	44.5	15.0	1.5	25.0		013447
	30.0	12.0	1.5	16.0		013449
	24.0	12.0	1.5			013241
	30.0	12.0	1.5	14.0		013430
	50.0	12.0	1.5	26.0		013432
	30.0	12.0	1.5	14.0		013431
	50.0	12.0	1.5	26.0		013433
	20.0	12.0	1.5			013436
	20.0	12.0	1.5			013441
	30.0	12.0	1.5	14.0		013437
	40.0	12.0	1.5	26.0		013440
	50.0	12.0	1.5	26.0		013438
	30.0	12.0	1.5	14.0		013442
	40.0	12.0	1.5	26.0		013445
	50.0	12.0	1.5	26.0		013443

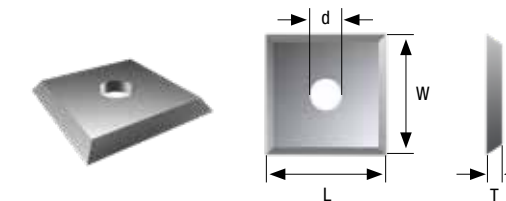
	L mm	W mm	T mm	a mm		T04F-CR
	20.0	9.0	1.5			013195
	30.0	9.0	1.5	14.0		013199
	40.0	9.0	1.5	26.0		013200
	50.0	9.0	1.5	26.0		013201



EN Square knives
 DE Quadratische Wendeschneidplatten
 FR Plaquettes réversibles à quatre coupes
 IT Coltelli reversibili quadrati
 ES Cuchillas reversibles cuadradas

	L	W	T		d	T07MF-CR	T04F-CR	T02MG-CR	T03SMG	T04MG-CR	T10MG	T10MG-W
	mm	mm	mm		mm							
	9.0	9.0	1.5	35°	4.0		100744					
	10.5	10.5	1.5	35°	4.0		013259		013863			
	12.0	12.0	1.5	35°	4.0		012002	152441	013815	106835	013968	140093
	13.0	13.0	2.5	35°	4.0	013328						
	17.0	17.0	2.0	35°	3.0	016565	016564					
	17.0	17.0	2.0	35°	4.0	013266	013265		013864	106836	030830	
	19.0	19.0	2.0	35°	4.0		013264					
	10.5	10.5	1.5	35°						106682		
	13.0	13.0	2.5	30°		013324						
	13.6	13.6	2.0	30°		013299						
	13.6	13.6	2.0	45°		037522						
	14.0	14.0	1.2	30°		013295						
	14.0	14.0	1.7	22°		013297						
	14.0	14.0	1.7	30°		013307						
	14.0	14.0	2.0	30°		013273	013260	152442	013865	102558	014028	140094
	14.0	14.0	1.2	30°		013303						
	15.0	15.0	2.0			013322						

* EN For use in Holz-Her cutterheads only
 * DE Nur zur Verwendung in Messerköpfen der Firma Holz-Her
 * FR Utilisation limitée aux porte outils de l'entreprise Holz-Her
 * IT Da usare solo su teste portacoltelli della Holz-Her
 * ES Sólo para empleo con portacuchillas de la firma Holz-Her



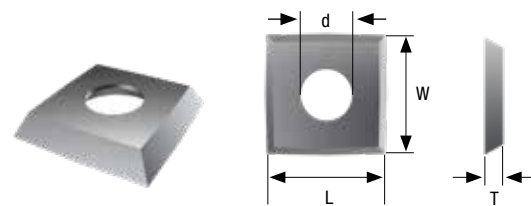
EN Square knives
 DE Quadratische Wendeschneidplatten
 FR Plaquettes réversibles à quatre coupes
 IT Coltelli reversibili quadrati
 ES Cuchillas reversibles cuadradas

For use in planer heads!
 Für Hobelköpfe!

	L	W	T		T07MF-CR	T04F-CR	T10MG	T04MG-CR	TL15	T10MG-W	
	mm	mm	mm								
	10.5	10.5	1.5	35°				106682	040343		
	14.0	14.0	2.0	30°	013273	013260	014028	102558	013771	140094	
	14.0	14.0	2.0	37°	104295		104900				
	14.3	14.3	2.5	35°			013329	106683			
	14.6	14.6	2.5	30°			013314	106684			
	15.0	15.0	2.5	30°			013315	106685		152429	
	15.0	15.0	2.5	37°			104062				
		14.0	14.0	2.0	30°	013276		104117			
		14.6	14.6	2.5	30°			013316			
		15.0	15.0	2.5	30°			104118			
15.0		15.0	2.5	37°			109384				
	14.3	14.3	2.5	35°			053589				
	14.3	14.3	2.5	35°			053590				
	14.3	14.3	2.5	35°			106861				

	L	W	T		T10MG	TL20	T10MG-W
	mm	mm	mm				
	21.0	21.0	5.5	40°	022695	142724	140092

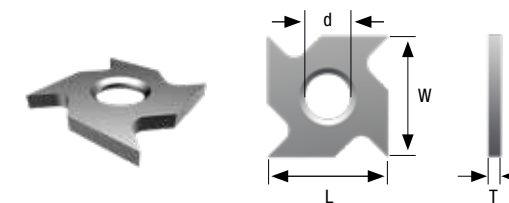
* EN For use in Ledinek-cutterheads only
 * DE Nur zur Verwendung in Messerköpfen der Firma Ledinek
 * FR Utilisation limitée aux porte outils de l'entreprise Ledinek
 * IT Da usare solo su teste portacoltelli della Ledinek
 * ES Sólo para empleo con portacuchillas de la firma Ledinek



For use in planer heads!
Für Hobelköpfe!

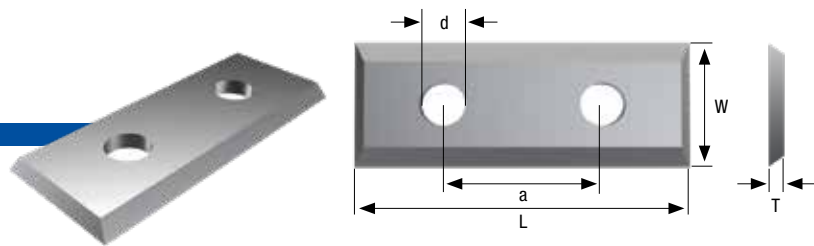
- EN Square knives
- DE Quadratische Wendeschneidplatten
- FR Plaquettes réversibles à quatre coupes
- IT Coltelli reversibili quadrati
- ES Cuchillas reversibles cuadradas

	L	W	T	R		T04MG-CR	T10MG	T10MG-W
	mm	mm	mm					
Cutting edge with radius and rounded edges	11.0	11.0	1.5	R=50	40°		140519	
	15.0	15.0	2.5	R=150	30°		101540	140096
	15.0	15.0	2.5	R=115	30°		115179	
Cutting edge with radius and pointed edges	14.0	14.0	2.0	R=150	30°		100788	
	13.8	13.8	2.5	R=40	37°		154645	
	14.6	14.6	2.5	R=150	30°		052673	
	15.0	15.0	2.5	R=50	30°		043895	140095
	15.0	15.0	2.5	R=180	30°		129329	
	15.0	15.0	2.5	R=200	30°		118997	
Cutting edge with radius and pointed edges	15.0	15.0	2.5	R=200	30°	130828		
	15.0	15.0	2.5	R=170	40°		130366	
	15.0	15.0	2.5	R=190	40°		147537	
Cutting edge with radius and pointed edges	15.0	15.0	2.5	R=95	30°		148426	
	15.0	15.0	2.5	R=95	37°		148427	
	15.0	15.0	2.5	R=150	30°		100791	
	15.0	15.0	2.5	R=100	40°		144107	
	15.0	15.0	2.5	R=100	30°		101180	
Cutting edge with radius and pointed edges	14.0	14.0	2.0	R=150	30°		100789	
	14.6	14.6	2.5	R=150	30°		100790	
	15.0	15.0	2.5	R=50	30°		101044	



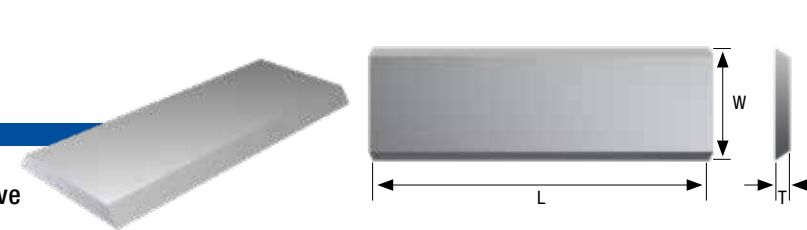
- EN Spurs, grooving knives
- DE Vorschneider, Nuter
- FR Araseur, couteaux pour rainures
- IT Rasanti, coltelli per scanalature
- ES Incisores, cuchillas para ranura

	L	W	T	d	T07MF-CR	T04F-CR	T06MF	T10MG
	mm	mm	mm	mm				
Cutting edge with radius and rounded edges	18.0	18.0	1.95		013293			
	18.0	18.0	2.45		013291			
	18.0	18.0	2.95		013305			
	18.0	18.0	3.70		013289			
Cutting edge with radius and pointed edges	22.9	19.8	2.5	30°	045180			
	22.0	19.0	2.0	30°	013271			
Cutting edge with radius and pointed edges	14.0	28.0	2.0	30°	013258			
	16.0	16.0	3.0	32°	030829			
Cutting edge with radius and pointed edges	18.5		3.25	30°				017190
	33.5			3.0	013252			
Cutting edge with radius and pointed edges	18.9	7.9	4.0		013253			
	18.0	5.7	3.5			013255		
Cutting edge with radius and pointed edges	24.5	13.0	4.0				053640	
	24.5	13.0	5.0				053641	
	24.5	13.0	6.0				053642	
Cutting edge with radius and pointed edges	34.0	16.0	4.0				013278	
	34.0	16.0	5.0				013279	
	34.0	16.0	6.0				013280	
	34.0	16.0	7.0				013281	
Cutting edge with radius and pointed edges	d1	d2	d3	T	T03SMG			
	mm	mm	mm	mm				
Cutting edge with radius and pointed edges	11.0	7.0	5.1	4.0	013373			



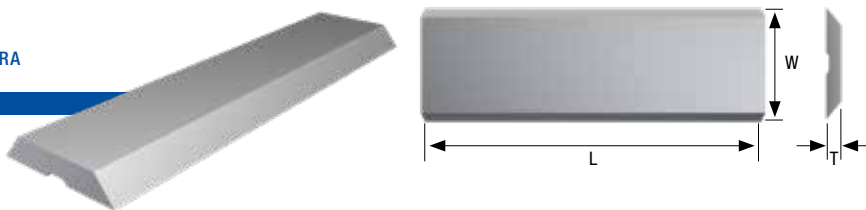
EN 4 cutting edges / special knives
 DE 4 Schneidkanten / Sondermesser
 FR 4 tranchants / couteaux spéciaux
 IT 4 taglienti / coltelli speciali
 ES 4 filos de corte / cuchillas especiales

	L mm	W mm	T mm	a mm	T04F-CR	T02MG-CR	T03SMG	T10MG
	19.5	7.0	1.5		013492			
	19.5	7.5	1.5		013493			
	19.5	8.0	1.5		013494			
	19.5	9.0	1.5		013495			
	19.5	10.0	1.5		013496			
	19.5	11.0	1.5		013497			
	19.5	12.0	1.5		013498	152443	013947	
	29.5	7.0	1.5	14.0	013501			
	29.5	7.5	1.5	14.0	013502			
	29.5	8.0	1.5	14.0	013503			
	29.5	9.0	1.5	14.0	013504	152444		
	29.5	10.0	1.5	14.0	013505			
	29.5	11.0	1.5	14.0	013506			
	29.5	12.0	1.5	14.0	013507	152445	013952	014088
	39.5	9.0	1.5	26.0	013511	152446	045134	
	39.5	12.0	1.5	26.0	013512	152447	013954	
	49.5	8.0	1.5	26.0	013516			
	49.5	9.0	1.5	26.0	013517	152448	013956	
	49.5	10.0	1.5	26.0	013518			
	49.5	12.0	1.5	26.0	013520	152449	013957	014090
	59.5	12.0	1.5	26.0	013523			
	50.0	9.0	1.5	37.0	016950		035425	
	50.0	12.0	1.7	37.0	013327	152450	013866	014030
	16.0	7.0	1.5	7.0	016934		016933	
	23.0	7.0	1.5	14.0	053449			
	28.0	7.0	1.5	14.0	016823	152451	016822	
	16.0	7.0	1.5	7.0	048995			
	16.0	7.0	1.5	7.0	048996			
	23.0	7.0	1.5	14.0	106866			
	23.0	7.0	1.5	14.0	106867			
	31.5	9.0	1.5	14.0	109149			



EN Face groove, back groove and crossgroove
 DE Brust-, Rücken- und Quernut
 FR Rainure sur grande face, sur petite face et transversal
 IT Scanalatura frontale, posteriore e di sicurezza
 ES Ranura frontal, de lomo y transversal

	L mm	W mm	T mm	T04F-CR	T03SMG	Style
	20.0	5.5	1.1	013357		EN Back groove
	30.0	5.5	1.1	013363		DE Rückennut
	40.0	5.5	1.1	013359		FR Rainure sur petite face
	50.0	5.5	1.1	013361		IT Scanalatura posteriore
						ES Ranura de lomo
	20.0	4.1	1.1	013403		EN Back and crossgroove
	20.0	5.5	1.1	013394	013911	DE Rücken- und Quernut
	25.0	5.5	1.1	013402	013920	FR Rainure transversale
	30.0	5.5	1.1	013397	013914	IT Scanalatura di sicurezza
	40.0	5.5	1.1	013399		ES Ranura transversal
	50.0	5.5	1.1	013401	013918	
	12.0	5.5	1.1	013334	013870	EN Face groove
	20.0	5.5	1.1	013336		DE Brustnut
	30.0	5.5	1.1	013345	013880	FR Rainure sur grande face
	40.0	5.5	1.1	013339		IT Scanalatura frontale
	50.0	5.5	1.1	013342	013877	ES Ranura frontal
	20.0	5.5	1.1	013378		EN 4 Cutting edges
	25.0	5.5	1.1	013376		DE 4 Schneidkanten
	30.0	5.5	1.1	013379		FR 4 Tranchants
	35.0	5.5	1.1	013377	013893	IT 4 Taglienti
	40.0	5.5	1.1	013380		ES 4 Filos de corte
	44.5	5.5	1.1	013375	030873	
	50.0	5.5	1.1	013381	013900	

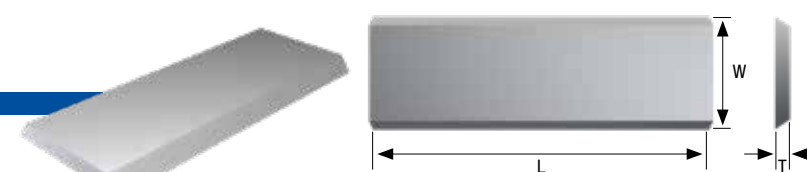


For Systems Leitz and Oertli

- EN Systems Leitz, Oertli
- DE Systeme Leitz, Oertli
- FR Systèmes Leitz, Oertli
- IT Sistemi Leitz, Oertli
- ES Sistemas Leitz, Oertli

For Leitz system*	L mm	W mm	T mm	T04F-CR Microfinish	T10MG Microfinish	T12SMG Microfinish
	7.7	8.0	1.5	142707	014042	142648
	9.7	8.0	1.5	142708	014066	142649
	11.7	8.0	1.5	142709	014044	142650
	14.7	8.0	1.5	129343	014046	142651
	19.7	8.0	1.5	142710	014048	142653
	24.7	8.0	1.5	142711	014069	142654
	30.0	8.0	1.5	142712	014050	142656
	35.0	8.0	1.5	142713	014052	142657
	40.0	8.0	1.5	142714	129364	142658
	45.0	8.0	1.5	142715	129365	142659
	50.0	8.0	1.5	142716	014056	142660
	60.0	8.0	1.5	142717	014058	142661
	70.0	8.0	1.5	142718	129368	142662
	80.0	8.0	1.5	038329	014060	142663
	100.0	8.0	1.5	142719	014062	142664
	120.0	8.0	1.5	142720	014064	142665
	150.0	8.0	1.5	137028	131896	140017
	160.0	8.0	1.5	134774	102329	141256
	180.0	8.0	1.5	137029	129591	140303
	240.0	8.0	1.5	137030	129593	140304
260.0	8.0	1.5	134775	134540	141257	
For Oertli system*	L mm	W mm	T mm	T04F-CR	T10MG	
	8.8	8.0	1.5	030931		
	9.0	8.0	1.5	030932		
	9.5	8.0	1.5	030933		
	11.0	8.0	1.5	030934		
	12.0	8.0	1.5	030935		
	15.0	8.0	1.5	030936	017198	
	20.0	8.0	1.5	030937	017200	
25.0	8.0	1.5	030938	017201		
	32.0	8.0	1.5	030940	017203	
	40.0	8.0	1.5	030941	017204	
	50.0	8.0	1.5	030942	017206	
	60.0	8.0	1.5	030943	017207	
	80.0	8.0	1.5	030944	017209	
100.0	8.0	1.5	030945	017210		
	12.0	12.0	1.5	034294	034295	

EN For use in Leitz/Oertli-cutterheads only
 DE Nur zur Verwendung in Messerköpfen der Firma Leitz bzw. Oertli
 FR Utilisation limitée aux porte outils des entreprises Leitz et Oertli
 IT Da usare solo su teste portacoltelli della Leitz - Oertli
 ES Sólo para empleo con portacuchillas de la firma Leitz/Oertli

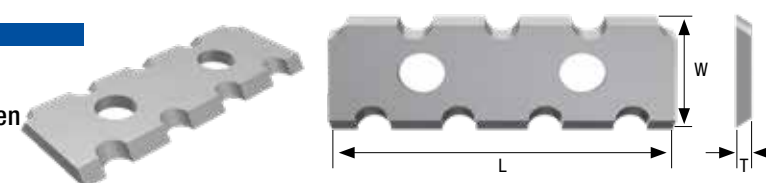


For SystemKWO/Versofix

- EN System KWO/Versofix
- DE System KWO/Versofix
- FR Système KWO/Versofix
- IT Sistema KWO/Versofix
- ES Sistema KWO/Versofix

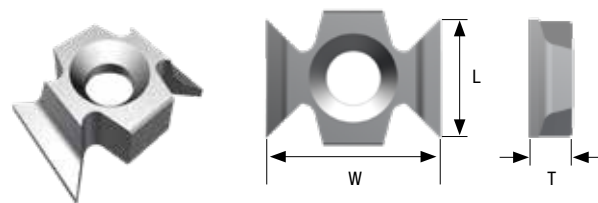
For KWO/Versofix system*	L mm	W mm	T mm	T03SMG TiN-coated	T10MG TiN-coated
	20.0	5.5	1.1	049525	049526
	30.0	6.5	1.1	101074	101075
	50.0	6.5	1.1	101078	101079
	20.0	10.0	1.5	014273	030841
	30.0	10.0	1.5	014275	030842
	50.0	10.0	1.5	014277	030843

- EN Reversible knives with chip breakers
- DE Wendeschneidplatten mit Spanbrechernuten
- FR Plaquettes réversibles avec brise copeaux
- IT Coltellini con rompitrucolo
- ES Cuchillas reversibles con rompevirutas

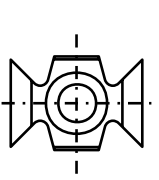
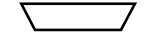
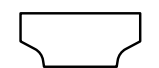
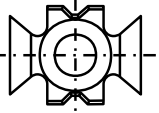
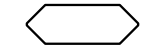
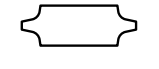
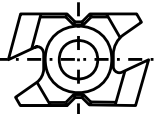
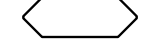
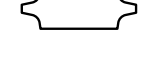
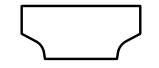


L mm	W mm	T mm	a mm	T04F-CR
30.0	12.0	1.5	14.0	013117
50.0	12.0	1.5	26.0	013127
60.0	12.0	1.5	26.0	108318

EN For use in KWO/Versofix-cutterheads only
 DE Nur zur Verwendung in Messerköpfen der Firma KWO/Versofix
 FR Utilisation limitée aux porte outils de l'entreprise KWO/Versofix
 IT Da usare solo su teste portacoltelli della KWO/Versofix
 ES Sólo para empleo con portacuchillas de la firma KWO/Versofix



EN Edge rounding knives
 DE Kantenrunder
 FR Couteaux brise-arrête
 IT Spigolatori
 ES Cuchillas para aristas

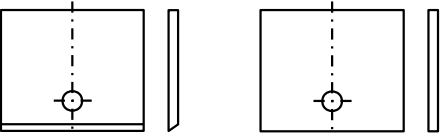
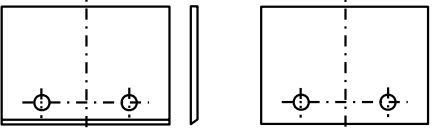
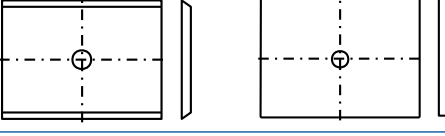
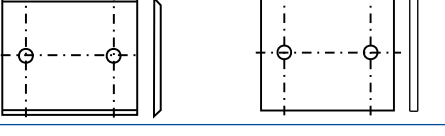
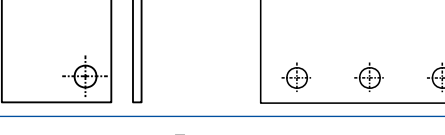
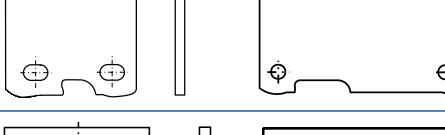
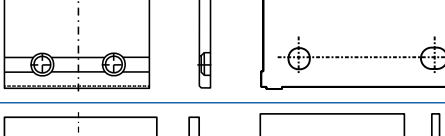
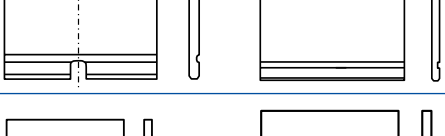

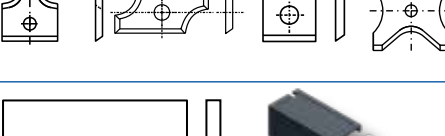

		L mm	W mm	T mm	Type	T10MG
		16.0	22.0	5.0	TKM 45°	032292
		16.0	22.0	5.0	TKM R 1.5	032294
		16.0	22.0	5.0	TKM R 2.0	032295
		16.0	22.0	5.0	TKM R 2.5	032296
		16.0	22.0	5.0	TKM R 3.0	032297
		16.0	22.0	5.0	TKM R 4.0	032299
		16.0	22.0	6.0	TKM R 5.0	032301
 For Leitz-system „Mechanical“ *		15.0	20.0	8.0	TKM 11/0 - 45°	032304
		15.0	22.3	9.0	TKM 12/0 R3	032306
		15.0	20.0	7.3	TKM 12/3 R2	032308
		15.0	20.0	7.0	TKM 12/4 R1.5	032310
		 For Leitz-system “BG-Test“ *		15.0	23.0	8.0
	15.0		23.0	9.0	TKM 22/0 R3	032318
	15.0		23.0	7.3	TKM 22/3 R2	032320
	15.0		25.7	7.3	TKM 24/0 R5	032327
	15.0		25.7	7.3	TKM 24/1 R5	032326

EN For use in Leitz-cutterheads only
 DE Nur zur Verwendung in Messerköpfen der Firma Leitz
 FR Utilisation limitée aux porte outils de l'entreprise Leitz
 IT Da usare solo su teste portacoltelli della Leitz
 ES Sólo para empleo con portacuchillas de la firma Leitz



- EN Blanks for profiling and radius knives
- DE Blanketts zum Profilieren und Radienplatten
- FR Plaquettes à profiler et plaquettes profilées
- IT Placchette da profilare e placchette profilate
- ES Placas para perfilar y perfiladas

EN Blanks for profiling and radius knives
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	EN With 1 bore hole at the bottom DE Mit 1 Bohrung unten FR Avec 1 trou en bas IT Con 1 foro basso ES Con 1 taladro abajo	44 - 46
	EN With 2 bore holes at the bottom DE Mit 2 Bohrungen unten FR Avec 2 trous en bas IT Con 2 fori bassi ES Con 2 taladros abajo	47 - 51
	EN With 1 bore hole in the center DE Mit 1 Bohrung mittig FR Avec 1 trou au centre IT Con 1 foro centrale ES Con 1 taladro en el centro	52
	EN With 2 bore holes in the center DE Mit 2 Bohrungen mittig FR Avec 2 trous au centre IT Con 2 fori centrali ES Placas con 2 taladros en el centro	53 - 54
	EN Special blanks for profiling DE Spezial-Blanketts zum Profilieren FR Plaquettes spéciales à profiler IT Placchette speciali da profilare ES Placas especiales para perfilar	55
	EN Superprofiler DE Superprofiler FR Superprofiler IT Superprofiler ES Superprofiler	56 - 57
	EN Systems Freud / Leuco / Oertli, with crossgroove DE Systeme Freud / Leuco / Oertli, mit Quernut FR Systèmes Freud / Leuco / Oertli, avec rainure transversale IT Sistemi Freud / Leuco / Oertli, con scanalatura ES Sistemas Freud / Leuco / Oertli, con ranura transversal	58 - 60
	EN System Profilcut, with crossgroove DE System Profilcut, mit Quernut FR Système Profilcut, avec rainure transversale IT Sistema Profilcut, con scanalatura ES Sistema Profilcut, con ranura transversal	61 - 63
	EN Without bores DE Ohne Bohrung FR Sans trous IT Senza fori ES Sin taladro	63 - 64
	EN Profiled & preprofiled standard blanks DE Profilierte und vorprofilierte Standardblanketts FR Plaquettes standard profilées & préprofilées IT Placchette profilate & presagomate standard ES Placas perfiladas & preperfiladas standard	65 - 68
	EN Backing plates & packing DE Stützplatten & Verpackungen FR Supports & emballages IT Supporti & imballi ES Placas de soporte & embalaje	69 - 70

- EN Blanks for profiling and radius knives - Carbide grades and their applications
 DE Blanketts zum Profilieren und Radienplatten - Hartmetallsorten und ihre Anwendungen
 FR Plaquettes à profiler et plaquettes profilées - Les nuances de carbures et leurs applications
 IT Placchette da profilare e placchette profilate - I tipi di metallo duro e le loro applicazioni
 ES Placas para perfilar y perfiladas - Calidades de metal duro y sus aplicaciones

EN	TIGRA grade	ISO	USA	Hardness	Toughness	Bending strength	Plastics	HDF	MDF	Chipboard	Hardwood	Softwood	Main usage
DE	TIGRA - Sorte	ISO	USA	Härte	Zähigkeit	Biegebruchfestigkeit	Plastik	HDF	MDF	Spanplatte	Hartholz	Weichholz	Hauptverwendung
FR	Nuance TIGRA	ISO	USA	Dureté	Ténacité	Résistance à la flexion	Plastiques	HDF	MDF	Panneaux de particule	Bois dur	Bois tendre	Usage principal
IT	Tipo TIGRA	ISO	Stati uniti	Durezza	Tenacità	Resistenza flessionale	Plastica	HDF	MDF	Truciolare	Legno duro	Legno tenero	Uso principale
ES	Calidad TIGRA	ISO	EE.UU.	Dureza	Tenacidad	Resistencia a la flexión	Plásticos	HDF	MDF	Panel de aglomerado	Madera dura	Madera blanda	Uso principal
	T03SMG	K01	C4++	↑	↔	→	✓	✓	✓	✓	○	▣	EN Man-made materials DE Künstlich hergestellte Materialien FR Matériaux synthétiques IT Materiali artificiali ES Materiales sintéticos
	T04MG-CR	K01	C4+	→	→	→	✓	○	✓	✓	✓	▣	EN Tropical, abrasive hard woods; chipboard DE Tropische, abrasive Harthölzer; Spanplatte FR Tropical, abrasif bois durs; panneaux IT Legni duri tropicali, abrasivi; truciolare ES Tropical, maderas duras abrasivas; aglomerado
	T04F-CR UNIVERSAL	K05	C4	→	↔	→	✓	○	✓	✓	✓	✓	EN Universal use DE Universeller Einsatz FR Usage universel IT Uso universale ES Uso universal
	T10MG	K10 - K40	C3+	↔	↔	↔	○	▣	▣	▣	✓	✓	EN Natural wood, window tooling DE Naturholz, Fensterwerkzeuge FR Bois naturel, outillage de fenêtre IT Legni naturali, utensili per finestra ES Madera natural, utillaje de ventana
	TL15*	K10 - K40	C3+	↔	↑	↑	▣	▣	▣	▣	✓	✓	EN Wood with knots, high clearance angles DE Holz mit Ästen, große Freiwinkel FR Bois avec des noeuds, grands angles de dépouille IT Legni nodosi, ampi angoli di spoglia ES Madera con nudos, ángulos largos
	TL20*	K10 - K40	C3+	↓	↑	↑	▣	▣	▣	▣	✓	✓	EN Northern European soft woods DE Nordeuropäische Weichhölzer FR Bois tendre d'Europe du Nord IT Legni teneri del Nord Europa ES Madera blanda del norte de Europa

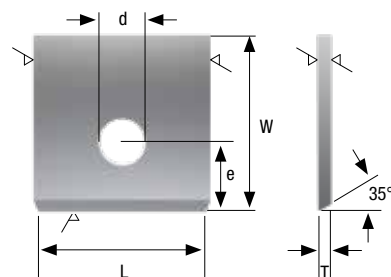
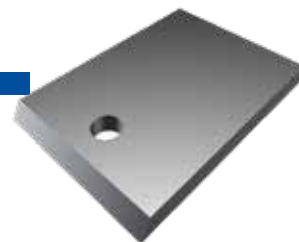
- ✓ best performance
- ✓ very good performance
- acceptable
- ▣ not suitable

CR = Co + Ni + Cr = corrosion resistant - korrosionsbeständig - anti-corrosif - inossidabile - anticorrosivo

* Special binder - Spezialbinder - Liant spécial - Legante speciale - Composición especial

EN For technical data, please refer to the pages 4-5.
 DE Die technischen Daten entnehmen Sie bitte den Seiten 4-5.
 FR Pour les données techniques, veuillez voir aux pages 4-5.

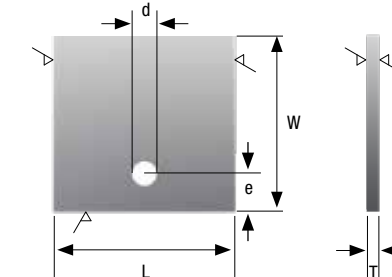
IT Per i dati tecnici, fare riferimento alle pagine 4-5.
 ES Para los datos técnicos, consulte las páginas 4-5.



EN With 1 bore hole at the bottom
DE Mit 1 Bohrung unten
FR Avec 1 trou en bas
IT Con 1 foro basso
ES Con 1 taladro abajo

EN Blanks for profiling
DE Blanketts zum Profilieren
FR Plaquettes à profiler
IT Placchette da profilare
ES Placas para perfilar

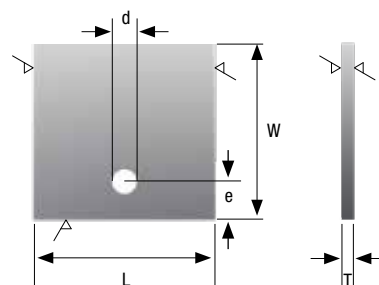
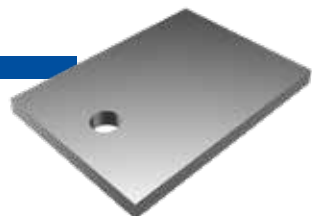
L mm	W mm	T mm	d mm	e mm	T04F-CR	T04MG-CR	T10MG
15.0	15.4	2.0	4.1	6.3	014535	106450	030950
15.0	20.4	2.0	4.1	6.3	014553	106467	014559
15.0	25.4	2.0	4.1	6.3	014573	106453	014577
15.0	30.4	2.0	4.1	6.3	014590	106454	014595
15.8	30.4	2.0	4.1	6.3	014598	106455	014601
16.0	20.4	2.0	4.1	6.3	014609	106470	030955
19.8	30.4	2.0	4.1	6.3	014614	106456	014616
20.0	20.4	2.0	4.1	6.3	014648	104857	014655
20.0	25.4	2.0	4.1	6.3	014684	104858	014692
20.0	30.4	2.0	4.1	6.3	014723	104629	014729
20.0	35.4	2.0	4.1	6.3	014750	104711	014756
20.0	40.4	2.0	4.1	6.3	014768	106457	030960
25.0	20.4	2.0	4.1	6.3	014783	106458	014789
25.0	25.4	2.0	4.1	6.3	014812	104663	014819
25.0	30.4	2.0	4.1	6.3	014848	105103	014856
25.0	35.4	2.0	4.1	6.3	014880	106095	014887
30.0	20.4	2.0	4.1	6.3	014917	106460	014922
30.0	25.4	2.0	4.1	6.3	014970	104664	014980
30.0	30.4	2.0	4.1	6.3	015045	105255	015054
30.0	35.4	2.0	4.1	6.3	015104	106461	015113
30.0	40.4	2.0	4.1	6.3	015148	106463	015154
35.0	20.4	2.0	4.1	6.3	015261	106465	015265
35.0	25.4	2.0	4.1	6.3	015286	104922	015290
35.0	30.4	2.0	4.1	6.3	015334	106466	015339
35.0	35.4	2.0	4.1	6.3	015368	105510	015372
35.0	40.4	2.0	4.1	6.3	015398	105203	015403



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EN Blanks for profiling
DE Blanketts zum Profilieren
FR Plaquettes à profiler
IT Placchette da profilare
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L mm	W mm	T mm	d mm	e mm	T04F-CR	T04MG-CR	T10MG
15.0	15.4	2.0	4.1	6.5	014536	106468	014540
15.0	20.4	2.0	4.1	6.5	014554	106469	014560
15.0	25.4	2.0	4.1	6.5	014574	106471	014578
15.0	30.4	2.0	4.1	6.5	014591	106472	014596
16.0	20.4	2.0	4.1	6.5	014610	105221	030989
18.0	18.3	2.0	4.1	6.0	018849	106473	030992
20.0	20.4	1.5	4.1	6.5	040831	106474	
20.0	20.4	2.0	4.1	6.5	014649	106475	014656
20.0	25.4	2.0	4.1	6.5	014686	106476	014694
20.0	25.3	2.0	4.1	6.0	018851	106477	030995
20.0	30.4	2.0	4.1	6.5	014725	106478	014731
20.0	35.4	2.0	4.1	6.5	014751	106479	014757
20.0	40.4	2.0	4.1	6.5	031018	106480	031020
24.0	28.3	2.0	4.1	6.0	018852	106481	031001
25.0	25.4	2.0	4.1	6.5	014813	106482	014820
25.0	30.4	2.0	4.1	6.5	014849	106483	014858
25.0	30.4	2.0	5.8	6.5	019470		
25.0	35.4	2.0	4.1	6.5	014881	106485	014888
30.0	20.4	2.0	4.1	6.5	014918	106486	014923
30.0	25.4	2.0	4.1	6.5	014972	106487	014982
30.0	30.4	2.0	4.1	6.5	015047	106488	015056
30.0	30.4	2.0	6.0	6.5	019385	106490	
30.0	35.4	2.0	4.1	6.5	015106	106491	015114
30.0	40.4	2.0	4.1	6.5	015149	106493	015155
32.0	22.3	2.0	4.1	6.0	018855	106494	031007
35.0	20.4	2.0	4.1	6.5	015262	106495	015266
35.0	25.4	2.0	4.1	6.5	015287	106496	015291
35.0	30.4	2.0	4.1	6.5	015335	106497	015340
35.0	35.4	2.0	4.1	6.5	015369	106498	015373
35.0	40.4	2.0	4.1	6.5	015399	106499	015404
35.0	40.4	2.0	6.1	6.0	019731	106500	
40.0	30.3	2.0	4.1	6.0	018856	106501	031016



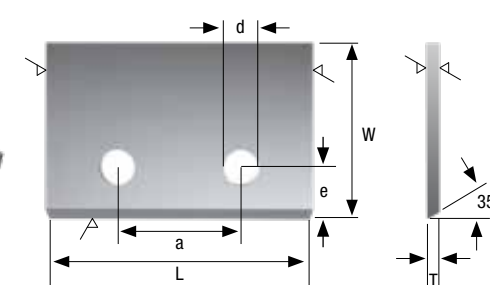
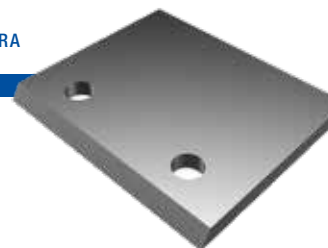
Italian Style

EN With 1 bore hole at the bottom
 DE Mit 1 Bohrung unten
 FR Avec 1 trou en bas
 IT Con 1 foro basso
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- EN Blanks for profiling
- DE Blanketts zum Profilieren
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- ES Placas para perfilar

	L mm	W mm	T mm	d mm	e mm	T04F-CR	T04MG-CR	T10MG
	15.0	15.4	2.0	4.5	6.5	031021	106441	014547
	15.0	20.4	2.0	4.5	6.5	034989	106503	014569
	15.0	25.4	2.0	4.5	6.5	034971	106504	014585
	15.0	30.4	2.0	4.5	6.5	034972	103432	014606
	20.0	20.4	2.0	4.5	6.5	034973	106505	014665
	20.0	25.4	2.0	4.5	6.5	034974	106506	014708
	20.0	30.4	2.0	4.5	6.5	034975	106181	014741
	20.0	35.4	2.0	4.5	6.5	034976	106507	014764
	25.0	20.4	2.0	4.5	6.5	034977	106508	014799
	25.0	25.4	2.0	4.5	6.5	034978	106509	014834
	25.0	30.4	2.0	4.5	6.5	034979	106510	014871
	25.0	35.4	2.0	4.5	6.5	034980	106511	014895
	30.0	20.4	2.0	4.5	6.5	034981	106512	014935
	30.0	25.4	2.0	4.5	6.5	034982	106513	014995
	30.0	30.4	2.0	4.5	6.5	034983	106514	015068
30.0	35.4	2.0	4.5	6.5	034984	106515	015124	
35.0	25.4	2.0	4.5	6.5	034986	106516	015301	
35.0	30.4	2.0	4.5	6.5	034987	106518	015347	

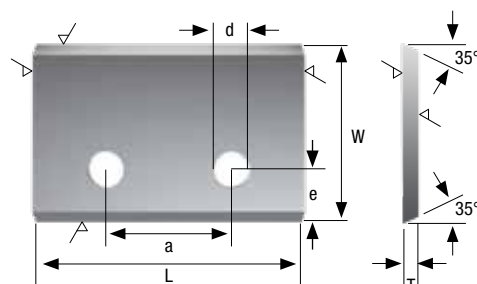
	L mm	W mm	T mm	d mm	e mm	T04F-CR	T04MG-CR	T10MG
	15.0	20.4	2.0	4.5	6.5	034970	106519	014570
	15.0	25.4	2.0	4.5	6.5	034990	106520	031046
	15.0	30.4	2.0	4.5	6.5	034991	106521	014607
	20.0	20.4	2.0	4.5	6.5	034992	106522	014666
	20.0	25.4	2.0	4.5	6.5	034993	106523	014709
	20.0	30.4	2.0	4.5	6.5	034994	106525	014742
	20.0	35.4	2.0	4.5	6.5	034995	106526	014765
	25.0	20.4	2.0	4.5	6.5	041075	106527	014800
	25.0	25.4	2.0	4.5	6.5	034996	106528	014835
	25.0	30.4	2.0	4.5	6.5	034997	106529	014872
	25.0	35.4	2.0	4.5	6.5	038344	106530	014896
	30.0	20.4	2.0	4.5	6.5	034998	106531	031066
	30.0	25.4	2.0	4.5	6.5	038900	106532	014996
	30.0	30.4	2.0	4.5	6.5	015066	106533	015069
	30.0	35.4	2.0	4.5	6.5	042107	106534	100456
	30.0	40.4	2.0	4.5	6.5	042108	106535	015163



EN With 2 bore holes at the bottom
 DE Mit 2 Bohrungen unten
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 ES Con 2 taladros abajo

- EN Blanks for profiling
- DE Blanketts zum Profilieren
- FR Plaquettes à profiler
- IT Placchette da profilare
- ES Placas para perfilar

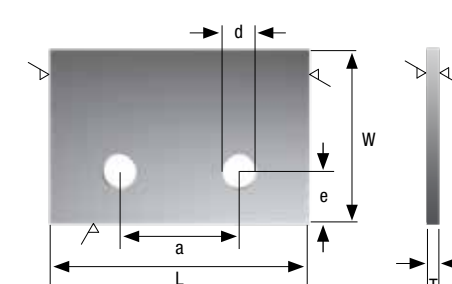
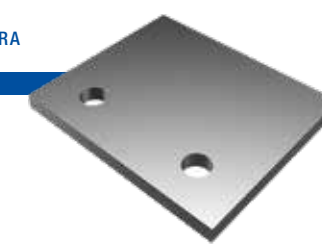
L mm	W mm	T mm	d mm	a mm	e mm	T04F-CR	T04MG-CR	T10MG
24.0	20.4	2.0	4.1	12.0	6.0	017436	106537	041296
30.0	20.4	2.0	4.1	14.0	6.0	017771	106538	031073
30.0	20.4	2.0	4.1	14.0	5.5	014937	106539	014940
30.0	20.4	2.0	4.1	14.0	6.3	039328	106584	041233
30.0	25.4	2.0	4.1	14.0	5.5	014999	106541	012957
30.0	25.4	2.0	4.1	14.0	6.3	015007	106542	031075
30.0	30.4	2.0	4.1	14.0	5.5	015072	106543	031077
30.0	30.4	2.0	4.1	14.0	6.3	039329	106547	041236
30.0	35.4	2.0	4.1	14.0	5.5	015125	106550	031080
30.0	35.4	2.0	4.1	14.0	6.3	019495	106552	041239
30.0	40.4	2.0	4.1	20.0	5.5	015164	106554	031082
31.8	25.4	2.0	4.1	16.0	6.3	041067	106556	036909
35.0	20.4	2.0	4.1	14.0	5.5	031085	106557	031086
35.0	20.4	2.0	4.1	20.0	5.5	031087	106558	031089
35.0	20.4	2.0	4.1	26.0	5.5	015274	106560	031091
35.0	25.4	2.0	4.1	26.0	5.5	015305	106561	015311
35.0	25.4	2.0	4.1	14.0	6.3	039575	106562	041242
35.0	25.4	2.0	4.1	18.0	6.3	019885	106563	041336
35.0	30.4	2.0	4.1	20.0	5.5	015356	106564	031095
35.0	30.4	2.0	4.1	14.0	6.3	039576	104828	041245
35.0	35.4	2.0	4.1	14.0	6.3	039577	106566	041248
35.0	40.4	2.0	4.1	20.0	5.5	015410	106567	031097
35.0	40.4	2.0	4.1	14.0	6.3	039578	106568	041251
40.0	20.4	2.0	4.1	26.0	5.5	015440	106569	015447
40.0	20.4	2.0	4.1	26.0	6.3	039566	105622	041254
40.0	25.4	2.0	4.1	20.0	5.5	015502	106570	031099
40.0	25.4	2.0	4.1	26.0	5.5	015482	106572	015492
40.0	25.4	2.0	4.1	26.0	6.0	017623	106573	031102
40.0	25.4	2.0	4.1	26.0	6.3	039330	106097	041256
50.0	20.4	2.0	4.1	26.0	6.3	039392	106588	041265
50.0	25.4	2.0	4.1	26.0	5.5	015841	106589	015849
50.0	25.4	2.0	4.1	26.0	6.3	039568	104829	041267



EN With 2 bore holes at the bottom
DE Mit 2 Bohrungen unten
FR Avec 2 trous en bas
IT Con 2 fori bassi
ES Con 2 taladros abajo

EN Blanks for profiling
DE Blanketts zum Profilieren
FR Plaquettes à profiler
IT Placchette da profilare
ES Placas para perfilar

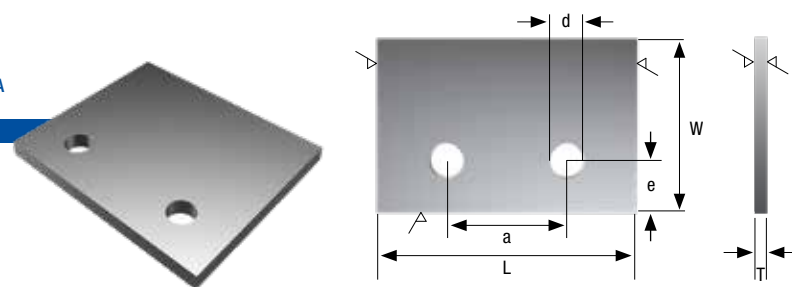
L	W	T	d	a	e	T04F-CR	T04MG-CR	T10MG
mm	mm	mm	mm	mm	mm			
40.0	30.0	2.0	4.1	20.0	5.5	015542	106575	015548
40.0	30.0	2.0	4.1	26.0	5.5	015560	106576	015566
40.0	30.0	2.0	4.1	26.0	6.3	015571	105656	041259
40.0	35.0	2.0	4.1	26.0	5.5	015611	106577	015620
40.0	35.0	2.0	4.1	26.0	6.0	015629	106578	031105
40.0	35.0	2.0	4.1	20.0	5.5	015630	106579	031108
40.0	35.0	2.0	4.1	26.0	6.3	039331	104665	041261
40.0	40.0	2.0	4.1	26.0	6.0	015646	106580	015649
40.0	40.0	2.0	4.1	20.0	6.0	015655	106582	015659
40.0	40.0	2.0	4.1	26.0	6.3	039567	105990	041264
40.0	45.0	2.0	4.1	26.0	6.0	019372	106583	041334
50.0	16.0	2.0	4.1	26.0	5.5	017639	106585	031112
50.0	16.0	2.0	4.1	26.0	6.0	015794	106586	015796
50.0	20.0	2.0	4.1	26.0	5.5	015804	106587	031117
50.0	30.0	2.0	4.1	26.0	5.5	015871	106590	015878
50.0	30.0	2.0	4.1	26.0	6.3	039569	105657	015884
50.0	35.0	2.0	4.1	26.0	6.0	015904	106592	031121
50.0	35.0	2.0	4.1	26.0	5.5	015905	106593	031124
50.0	35.0	2.0	4.1	26.0	6.3	018387	105204	041269
50.0	40.0	2.0	4.1	34.0	6.0	015916	106594	031127
50.0	40.0	2.0	4.1	26.0	6.3	019030	105989	041272
50.0	45.0	2.0	4.1	34.0	6.0	015940	106595	031129
50.0	45.0	2.0	4.1	26.0	6.3	039579	106596	041274
50.0	50.0	2.0	4.1	34.0	6.0	015953	106597	031132
60.0	20.0	2.0	4.1	26.0	5.5	016001	106599	031135
60.0	25.0	2.0	4.1	26.0	5.5	016031	106601	016037
60.0	25.0	2.0	4.1	44.0	5.5	016046	106602	016047
60.0	30.0	2.0	4.1	26.0	6.0	016068	106603	031144
60.0	30.0	2.0	4.1	26.0	6.3	039571	104861	016082
60.0	30.0	2.0	4.1	44.0	6.0	016076	106604	031146
60.0	35.0	2.0	4.1	26.0	6.0	016114	106605	016119
60.0	35.0	2.0	4.1	26.0	6.3	039572	104859	041278
60.0	35.0	2.0	4.1	44.0	6.0	016126	106606	031149
60.0	40.0	2.0	4.1	26.0	6.3	039573	106098	041280
60.0	40.0	2.0	4.1	44.0	6.0	016158	106607	016170
60.0	45.0	2.0	4.1	44.0	6.0	019375	106609	031151
75.0	30.0	2.0	4.1	44.0	6.0	016258	106610	031153
80.0	30.0	2.0	4.1	60.0	6.3	039580	106003	041284
80.0	35.0	2.0	4.1	60.0	6.3	041286	106273	041288
80.0	40.0	2.0	4.1	60.0	6.3	041292	106612	041294
80.0	45.0	2.5	4.1	60.0	6.0	016321	106613	016323
100.0	45.0	2.5	4.2	80.0	6.0	014519	105295	031160
120.0	45.0	2.5	4.2	80.0	6.0	014528	106615	031166



EN With 2 bore holes at the bottom
DE Mit 2 Bohrungen unten
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ES Con 2 taladros abajo

EN Blanks for profiling
DE Blanketts zum Profilieren
FR Plaquettes à profiler
IT Placchette da profilare
ES Placas para perfilar

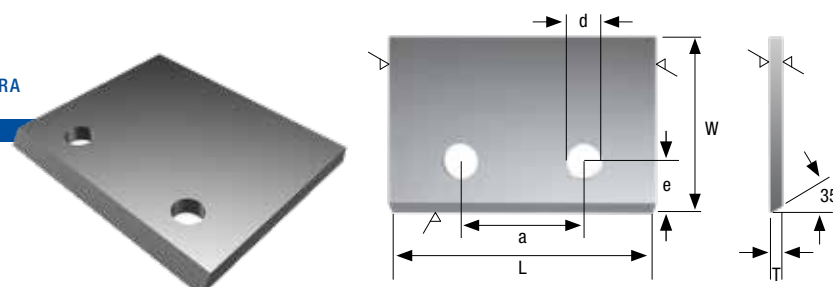
L	W	T	d	a	e	T04F-CR	T04MG-CR	T10MG
mm	mm	mm	mm	mm	mm			
19.0	30.0	2.0	3.6	8.0	4.75	017790	106616	031964
25.4	30.6	2.0	3.6	14.3	4.75	017791	106617	031967
30.0	20.4	2.0	4.1	14.0	6.5	014938	106621	014941
30.0	25.4	2.0	4.1	14.0	6.5	015000	106622	015003
30.0	25.4	2.0	4.1	19.0	4.75	017603	106623	031970
30.0	25.4	2.0	4.1	19.0	6.5	019428	106624	031972
30.0	30.4	2.0	4.1	14.0	6.5	015073	106625	015077
30.0	30.2	2.0	4.1	19.0	4.75	017605	106626	031975
30.0	30.0	2.0	3.6	19.0	4.75	017785	106627	031978
30.0	35.4	2.0	5.5	12.0	6.0	033964	106628	041328
30.0	35.4	2.0	4.1	14.0	6.5	015126	106629	015129
30.0	40.4	2.0	4.1	14.0	6.5	015165	106630	031979
35.0	20.4	2.0	4.1	14.0	6.5	015275	106631	031989
35.0	25.4	2.0	4.1	14.0	6.5	015306	106632	015312
35.0	30.4	2.0	4.1	14.0	6.5	015351	106633	015354
35.0	35.4	2.0	4.1	20.0	4.8	019831	106634	041331
35.0	35.4	2.0	4.1	14.0	6.5	015383	106635	015385
35.0	40.4	2.0	4.1	14.0	6.5	015411	106636	015414
40.0	20.4	2.0	5.5	26.0	5.5	037885	106637	041339
40.0	20.4	2.0	4.1	26.0	6.5	015441	106638	015448
40.0	25.4	2.0	4.1	26.0	6.5	015484	106639	015493
40.0	30.2	2.0	5.0	27.0	6.3	035290	106640	041299
40.0	30.4	2.0	4.1	26.0	6.5	015544	106642	015550
40.0	30.4	2.0	6.0	26.0	5.5	019253	106643	
40.0	35.4	2.0	5.0	27.0	6.3	018955	106644	041301
40.0	35.4	2.0	4.1	26.0	6.5	015612	106645	015622
40.0	35.4	2.0	6.0	26.0	5.5	019471	106646	
40.0	40.2	2.0	5.0	27.0	6.3	019002	106647	041304
40.0	40.4	2.0	4.1	26.0	6.5	015647	106648	015650
40.0	40.4	2.0	6.0	26.0	5.5	019254	106649	
40.0	45.4	2.0	4.1	26.0	6.5	015676	106650	015677



EN With 2 bore holes at the bottom
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- EN Blanks for profiling
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L mm	W mm	T mm	d mm	a mm	e mm	T04F-CR	T04MG-CR	T10MG
50.0	20.4	2.0	4.1	26.0	6.5	015805	106651	015813
50.0	20.4	2.0	4.1	24.0	6.0	019600	106652	041342
50.0	25.2	2.0	5.0	26.0	6.5	019065	106653	041307
50.0	25.4	2.0	4.1	26.0	6.5	015843	106654	015850
50.0	30.4	2.0	4.1	26.0	6.5	015872	106655	015879
50.0	30.4	2.0	6.0	26.0	6.5	019382	106656	
50.0	32.4	2.0	4.1	24.0	6.0	018857	106657	031999
50.0	35.4	2.0	4.1	26.0	6.5	015897	106658	015902
50.0	40.4	2.0	4.1	26.0	6.5	015917	106659	015920
50.0	40.4	2.0	6.0	26.0	6.5	019383	106660	
50.0	45.4	2.0	4.1	26.0	6.5	015941	106661	032005
50.0	50.4	2.0	4.1	26.0	6.5	015954	106663	015956
60.0	20.4	2.0	4.1	26.0	6.5	016002	106664	016007
60.0	25.4	2.0	4.1	26.0	6.5	016033	106665	016038
60.0	30.4	2.0	4.1	26.0	6.5	016069	106666	016072
60.0	35.4	2.0	4.1	26.0	6.5	016116	106667	016121
60.0	40.4	2.0	4.1	26.0	6.5	016160	106668	016172
80.0	25.2	2.0	4.1	60.0	6.5	035291	106669	041310
80.0	30.4	2.0	4.1	26.0	6.5	016276	106670	016279
80.0	35.4	2.0	4.1	26.0	6.5	016290	106672	016292



EN With 2 bore holes at the bottom
DE Mit 2 Bohrungen unten
FR Avec 2 trous en bas
IT Con 2 fori bassi
ES Con 2 taladros abajo

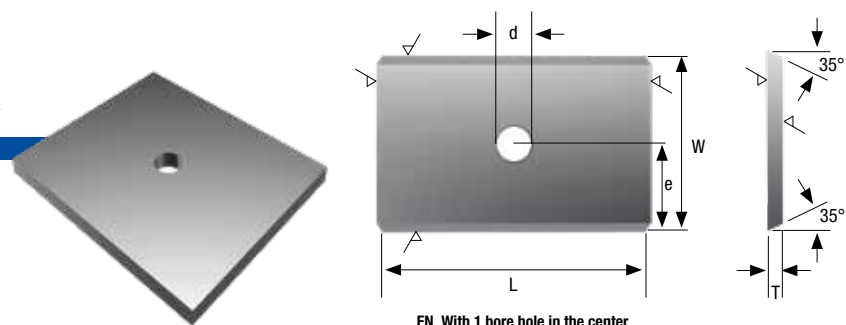
Italian Style

- EN Blanks for profiling
- DE Blanketts zum Profilieren
- FR Plaquettes à profiler
- IT Placchette da profilare
- ES Placas para perfilar

L mm	W mm	T mm	d mm	a mm	e mm	T04F-CR	T04MG-CR	T10MG
30.0	25.4	2.0	4.5	14.0	6.5	035066	106686	015015
30.0	30.4	2.0	4.5	14.0	6.5	012981	106687	015088
30.0	35.4	2.0	4.5	14.0	6.5	035069	106688	015136
40.0	20.4	2.0	4.5	26.0	6.5	012982	106689	015460
40.0	25.4	2.0	4.5	26.0	6.5	035073	106690	015508
40.0	30.4	2.0	4.5	26.0	6.5	035075	106691	015577
50.0	20.4	2.0	4.5	26.0	6.5	035078	106692	015826
50.0	35.4	2.0	4.5	26.0	6.5	035082	106693	015909
60.0	20.4	2.0	4.5	26.0	6.5	035084	106694	016012
60.0	30.4	2.0	4.5	26.0	6.5	016084	106695	016086
60.0	35.4	2.0	4.5	26.0	6.5	035086	106696	016132
80.0	20.4	2.0	4.5	26.0	6.5	035089	106697	031607
80.0	25.4	2.0	4.5	26.0	6.5	035090	106698	016272

L mm	W mm	T mm	d mm	a mm	e mm	T04F-CR	T04MG-CR	T10MG
30.0	20.4	2.0	4.5	14.0	6.5	014947	106699	050284
30.0	25.4	2.0	4.5	14.0	6.5	035067	106700	031612
30.0	30.4	2.0	4.5	14.0	6.5	015085	106701	015086
30.0	35.4	2.0	4.5	14.0	6.5	035070	106703	031616
35.0	25.4	2.0	4.5	14.0	6.5	015320	106704	050286
35.0	30.4	2.0	4.5	14.0	6.5	042115	106705	050287
35.0	35.4	2.0	4.5	14.0	6.5	015389	106706	050289
40.0	20.4	2.0	4.5	26.0	6.5	015458	106707	015461
40.0	25.4	2.0	4.5	26.0	6.5	035074	106708	015509
40.0	30.4	2.0	4.5	26.0	6.5	035076	106709	015578
40.0	35.4	2.0	4.5	26.0	6.5	012980	106710	031621
40.0	40.4	2.0	4.5	26.0	6.5	035077	106711	015667
50.0	20.4	2.0	4.5	26.0	6.5	035079	106712	015827
50.0	25.4	2.0	4.5	26.0	6.5	035080	106713	031627
50.0	30.4	2.0	4.5	26.0	6.5	035081	106714	015889
50.0	35.4	2.0	4.5	26.0	6.5	042117	106715	050290
50.0	40.4	2.0	4.5	26.0	6.5	042118	106716	015927
60.0	20.4	2.0	4.5	26.0	6.5	035085	106717	016013
60.0	25.4	2.0	4.5	26.0	6.5	041095	106718	036875
60.0	30.4	2.0	4.5	26.0	6.5	042121	106719	050282
60.0	35.4	2.0	4.5	26.0	6.5	035087	106720	016133
60.0	40.4	2.0	4.5	26.0	6.5	042122	106721	050293
80.0	30.4	2.0	4.5	26.0	6.5	035091	106722	016286
80.0	35.4	2.0	4.5	26.0	6.5	035092	106723	016300
80.0	40.4	2.0	4.5	26.0	6.5	042124	106724	100334

EN Blanks for profiling
 DE Blanketts zum Profilieren
 FR Plaquettes à profiler
 IT Placchette da profilare
 ES Placas para perfilar

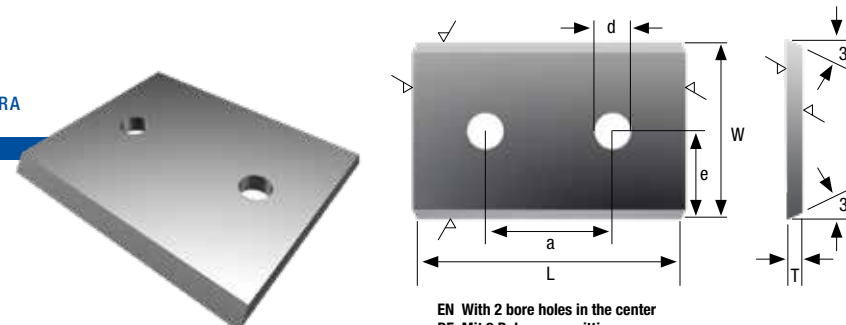


EN With 1 bore hole in the center
 DE Mit 1 Bohrung mittig
 FR Avec 1 trou au centre
 IT Con 1 foro centrale
 ES Con 1 taladro en el centro

	L mm	W mm	T mm	d mm	T04F-CR
	13.0	14.0	1.5	3.2	015189
	20.0	12.0	2.0	4.1	014618
	13.0	16.0	2.0	3.0	017504
	13.0	16.0	2.0	4.0	018566
	20.0	16.0	2.0	3.0	014631
	20.0	20.0	2.0	4.1	014636
	20.0	24.0	2.0	3.5	014674
	25.0	16.0	2.0	4.1	014776
	25.0	25.0	2.0	4.1	014805
	30.0	20.0	2.0	4.1	014913
	30.0	26.0	2.0	4.1	015020
	40.0	25.0	2.0	4.1	015469

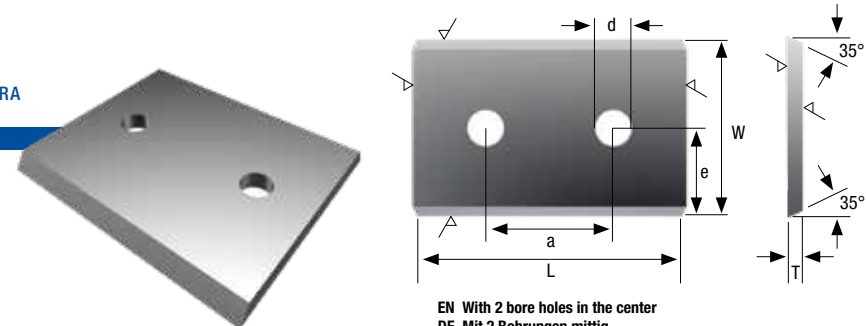
	L mm	W mm	T mm	d mm	T04F-CR
	15.0	15.0	2.0	4.1	014532
	20.0	12.0	2.0	4.1	014619
	20.0	20.0	2.0	4.1	014637
	24.0	22.0	2.0	4.1	018841
	28.0	24.0	2.0	4.1	018842
	30.0	20.0	2.0	4.1	014914
	32.0	24.0	2.0	4.1	018843
	35.0	30.0	2.0	4.1	015328
	36.0	28.0	2.0	4.1	018844

EN Blanks for profiling
 DE Blanketts zum Profilieren
 FR Plaquettes à profiler
 IT Placchette da profilare
 ES Placas para perfilar



EN With 2 bore holes in the center
 DE Mit 2 Bohrungen mittig
 FR Avec 2 trous au centre
 IT Con 2 fori centrali
 ES Placas con 2 taladros en el centro

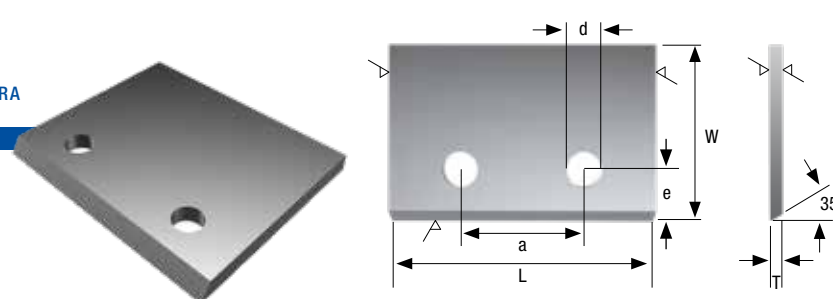
L mm	W mm	T mm	d mm	a mm	e mm	T04F-CR	T10MG
30.0	16.0	2.0	4.0	20.0		014906	014907
30.0	25.0	2.0	3.5	20.0		014956	014962
30.0	25.0	2.0	3.0	20.0		017496	031709
30.0	26.0	2.0	3.5	20.0		015022	031712
30.0	35.0	2.0	4.1	20.0		015098	031715
40.0	16.0	2.0	4.1	26.0		015429	031718
40.0	20.0	2.0	4.1	20.0		015434	031719
40.0	20.0	2.0	4.1	26.0		015436	031721
40.0	25.0	2.0	4.1	20.0		015473	031724
40.0	25.0	2.0	4.1	26.0		015475	031726
40.0	30.0	2.0	3.5	20.0		015518	015523
40.0	30.0	2.0	4.1	20.0		015530	031729
40.0	30.0	2.0	4.1	26.0		015529	031732
40.0	32.62	2.0	3.5	20.0		015583	031735
40.0	35.0	2.0	4.1	20.0		015590	031737
40.0	35.0	2.0	4.1	26.0		015595	015600
40.0	37.82	2.0	3.5	20.0	16.31	015639	031739
40.0	40.0	2.0	4.1	20.0		015641	031742
40.0	40.0	2.0	3.5	20.0		015643	031745
40.0	42.86	2.0	3.5	20.0		015671	031748
45.0	30.0	2.0	4.1	26.0		015781	031751
50.0	16.0	2.0	4.1	26.0		015788	031753
50.0	20.0	2.0	4.1	26.0		015800	031756
50.0	25.0	2.0	4.1	26.0		015838	031759
50.0	30.0	2.0	4.1	26.0		015867	031761
50.0	45.0	2.0	4.1	34.0		015931	015935



EN With 2 bore holes in the center
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 ES Placas con 2 taladros en el centro

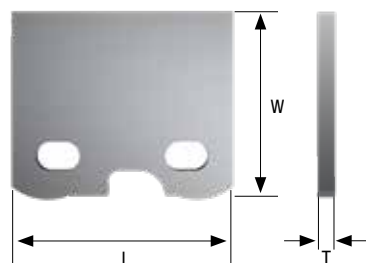
EN Blanks for profiling
 DE Blanketts zum Profilieren
 FR Plaquettes à profiler
 IT Placchette da profilare
 ES Placas para perfilar

L mm	W mm	T mm	d mm	a mm	T04F-CR	T10MG
60.0	20.0	2.0	4.1	26.0	015992	015995
60.0	25.0	2.0	4.1	26.0	016022	031772
60.0	24.0	2.0	4.1	36.0	016027	031774
60.0	32.62	2.0	3.5	20.0	016089	031777
60.0	35.0	2.0	4.1	26.0	016091	031779
60.0	35.0	2.0	4.1	44.0	016098	016104
60.0	37.82	2.0	3.5	20.0	016137	031781
60.0	39.0	2.0	3.5	20.0	016138	031784
60.0	40.0	2.0	4.1	44.0	016145	016149
60.0	42.86	2.0	3.5	20.0	016184	031786
80.0	24.0	2.0	4.1	60.0	016265	
80.0	45.0	2.5	4.1	60.0	016317	031794



EN Special blanks for profiling
 DE Spezial-Blanketts zum Profilieren
 FR Plaquettes spéciales à profiler
 IT Placchette speciali da profilare
 ES Placas especiales para perfilar

	L mm	W mm	T mm	d mm	a mm	e mm	f mm	T04F-CR
	20.4	20.4	1.5	4.2		6.3	6.3	019915
	20.4	27.6	1.5	4.2		6.3	6.3	019916
	20.5	20.5	2.0	5.0		5.0	5.0	018084
	25.5	20.5	2.0	5.0		6.0	6.0	018434
	25.5	25.0	2.0	5.0		6.0	6.0	018546
	25.5	25.5	2.0	5.0		6.0	6.0	018086
	28.0	32.2	2.0	5.0		6.0	6.0	018536
	40.0	60.2	2.0	4.5x7.0	27.0	7.5		019068
	60.0	25.2	2.0	7.0x4.5	45.5	6.3		037415
	60.0	30.2	2.0	7.0x4.5	45.5	6.3		035292
	60.0	40.2	2.0	7.0x4.5	45.5	6.3		035293
	36.0	21.0	2.0	4.4				017583
	60.0	30.4	2.0	5.6	20.0	7.0		019162
	60.0	35.4	2.0	5.6	20.0	7.0		019472
	60.0	40.4	2.0	5.6	20.0	7.0		019163
	80.0	30.4	2.0	5.6	20.0	7.0		019164
	80.0	35.4	2.0	5.6	20.0	7.0		019473
	80.0	40.4	2.0	5.6	20.0	7.0		019165
	37.5	25.4	1.5					019140
	50.0	25.4	1.5					018343

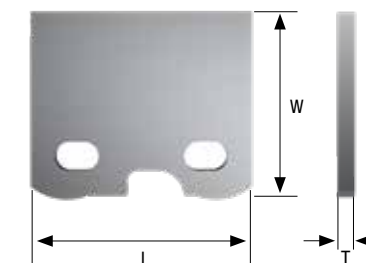


EN Blanks for profiling
 DE Blanketts zum Profilieren
 FR Plaquettes à profiler
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 ES Placas para perfilar

For Leuco Superprofiler System*

	L mm	W mm	T mm	T04F-CR	T04MG-CR	T10MG		
	31.0	26.0	1.5	015207	106725	015211		
	41.0	28.0	1.5	015701	102763	015722		
	41.0	28.0	2.0	015695	106726	031837		
	41.0	35.0	1.5	015748	106727	015751		
	41.0	35.0	2.0	015744	106728	015745		
	51.0	35.0	1.5	015973	106729	015975		
	51.0	45.0	2.0	015981	106730	031842		
	60.8	30.6	1.5	016209	106731	016225		
	60.8	30.6	2.0	016206	106732	031846		
	61.0	45.0	2.0	016234	106733	016239		
	81.0	45.0	2.0	016334	106734	016336		
	L mm	W mm	T mm	d mm	e mm	T04F-CR	T04MG-CR	T10MG
	40.4	41.2	2.0	4.1	6.0	015756	106735	
	40.4	41.2	2.0	5.1	8.0	033424	106736	033503

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 * ES Sólo para empleo con portacuchillas de la firma Leuco



EN Blanks for profiling
 DE Blanketts zum Profilieren
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>>>MICROFINISH<<<

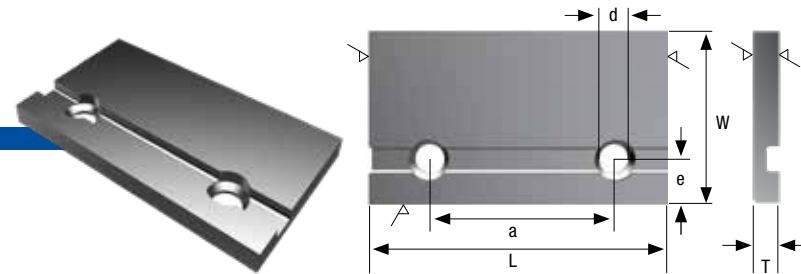
For Leuco Superprofiler System*

	L mm	W mm	T mm	T04F-CR	T10MG	
	L	31.0	26.0	1.5	032077	015212
	R	31.0	26.0	1.5	015208	015213
	L	41.0	28.0	1.5	015707	015724
	R	41.0	28.0	1.5	015702	015723
	L	41.0	28.0	2.0	031848	031852
	R	41.0	28.0	2.0	015696	031853
	L	41.0	35.0	1.5	032028	032027
	R	41.0	35.0	1.5	032031	015752
	L	41.0	35.0	2.0	032034	032038
	R	41.0	35.0	2.0	032035	032039
	L	51.0	35.0	1.5	034084	034086
	R	51.0	35.0	1.5	032043	032045
	L	51.0	45.0	2.0	034088	034090
	R	51.0	45.0	2.0	015982	032048
	L	60.8	30.6	1.5	032051	032054
	R	60.8	30.6	1.5	032050	016226
	L	60.8	30.6	2.0	032058	032063
	R	60.8	30.6	2.0	032057	032064
	L	61.0	45.0	2.0	034092	034094
	R	61.0	45.0	2.0	016235	032066
	L	81.0	45.0	2.0	034096	034098
	R	81.0	45.0	2.0	032067	032069

L = R =
 EN left EN right
 DE links DE rechts
 FR gauche FR droite
 IT sinistra IT destra
 ES izqierda ES derecha

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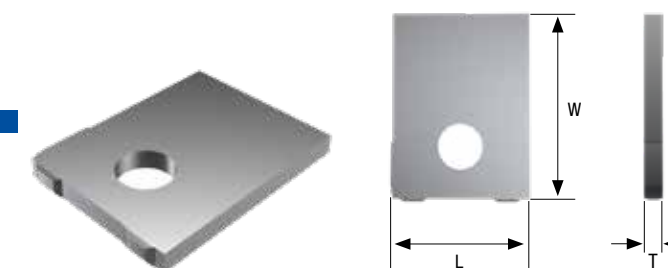
For Freud System*

EN Blanks for profiling
 DE Blanketts zum Profilieren
 FR Plaquettes à profiler
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 ES Placas para perfilar

	L mm	W mm	T mm	d mm	a mm	e mm	T10MG
	20.0	25.0	3.0	4.5		7.0	031880
	25.0	25.0	3.0	4.5		7.0	031884
	25.0	30.0	3.0	4.5		7.0	031887
	25.0	35.0	3.0	4.5		7.0	031890
	25.0	40.0	3.0	4.5		7.0	031893
	30.0	40.0	3.0	4.5		7.0	031959
	35.0	25.0	3.0	4.5		7.0	031897
	35.0	30.0	3.0	4.5		7.0	031901
	35.0	35.0	3.0	4.5		7.0	031904
		45.0	25.0	3.0	4.5	28.0	7.0
45.0		30.0	3.0	4.5	28.0	7.0	031912
45.0		35.0	3.0	4.5	28.0	7.0	031916
55.0		25.0	3.0	4.5	41.0	6.0	031920
55.0		30.0	3.0	4.5	41.0	6.0	031923
55.0		35.0	3.0	4.5	41.0	6.0	031928
55.0		40.0	3.0	4.5	41.0	6.0	031932
65.0		20.0	3.0	4.5	28.0	6.0	031936
65.0		25.0	3.0	4.5	28.0	6.0	018826
70.0		25.0	3.0	4.5	41.0	6.0	031940
	80.0	30.0	3.0	4.5	66.0	6.0	031944
	80.0	35.0	3.0	4.5	66.0	6.0	031948
	40.0	40.0	3.0	4.5		11/11	031952

EN Other grades available upon request!
 DE Andere Sorten auf Anfrage erhältlich!
 FR Autres nuances disponibles sur demande!
 IT Altre gradazioni disponibili su richiesta!
 ES Otros grados disponibles a petición!

* EN For use in Freud-cutterheads only
 * DE Nur zur Verwendung in Messerköpfen der Firma Freud
 * FR Utilisation limitée aux porte outils de l'entreprise Freud
 * IT Da usare solo su teste portacoltelli della Freud
 * ES Sólo para empleo con portacuchillas de la firma Freud



For Leuco 3P-System*

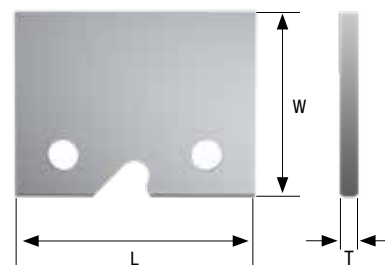
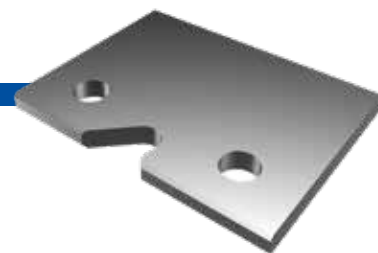
EN Blanks for profiling
 DE Blanketts zum Profilieren
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 ES Placas para perfilar

	L mm	W mm	T mm	T04F-CR	T10MG	
	12.5	20.5	2.0	032346	032386	
	15.5	20.5	2.0	032347	032456	
	15.5	25.5	2.0	032352	032457	
	16.4	20.5	2.0	032353	032458	
	16.7	25.9	2.0	032354	032459	
	18.4	25.9	2.0	032356	032461	
	18.4	36.3	2.0	032357	032462	
	20.3	20.5	2.0	032358	032463	
	20.3	25.5	2.0	032359	032464	
	20.3	30.4	2.0	032360	032465	
	22.3	25.5	2.0	032361	032466	
	24.3	20.9	2.0	032362	032467	
	25.3	25.9	2.0	032363	032468	
	25.3	35.3	2.0	032364	032469	
	28.2	25.5	2.0	032365	032470	
	28.2	35.3	2.0	032366	032471	
		30.2	25.5	2.0	032348	032350
		30.2	30.4	2.0	032367	032478
		32.2	22.8	2.0	032368	032479
		32.2	35.4	2.0	032369	032480
32.8		26.0	2.0	032370	032481	
35.2		26.0	2.0	032371	032482	
40.1		20.9	2.0	032372	032483	
40.1		30.4	2.0	032373	032484	
40.8		36.0	2.0	032374	032485	
42.8		31.0	2.0	032375	032486	
	42.8	36.0	2.0	032376	032487	
	45.8	36.0	2.0	032377	032488	
	49.9	20.9	2.0	032378	032489	
	49.9	33.0	2.0	032379	032490	
	49.9	40.2	2.0	032380	032491	
	60.6	25.8	2.0	032382	032493	
	80.6	35.8	2.0	032384	032494	
	59.8	35.4	2.0	032381	032492	

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Also available with Microfinish!
 Auch mit Microfinish erhältlich!

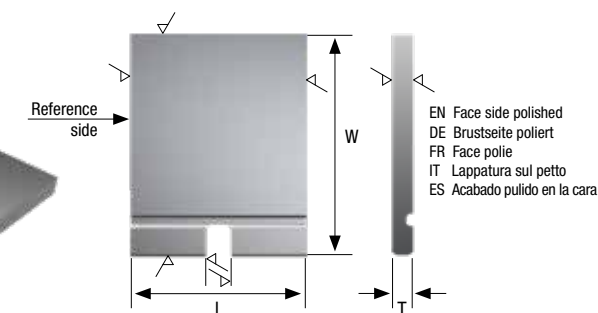
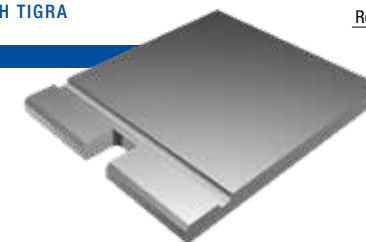


For Oertli System*

	L mm	W mm	T mm	T04F-CR	T10MG
	20.0	20.3	2.0	032078	032080
	20.0	24.3	2.0	022563	022565
	20.0	29.3	2.0	022567	022568
	20.0	34.3	2.0	032083	022571
	25.0	19.3	2.0	032085	032086
	25.0	24.3	2.0	022577	022578
	25.0	29.3	2.0	022581	022583
	25.0	34.3	2.0	022558	022559
	30.0	19.3	2.0	032098	032100
	30.0	24.3	2.0	022586	032093
	30.0	29.3	2.0	032094	032095
	30.0	34.3	2.0	022611	022612
	35.0	24.3	2.0	022588	022589
	35.0	29.3	2.0	022592	022594
	35.0	34.3	2.0	032103	032104
	45.0	19.3	2.0	022575	022576
	45.0	24.3	2.0	022596	022597
	45.0	29.3	2.0	022600	022602
	45.0	33.3	2.0	032108	022604
	45.0	34.3	2.0	032110	032111
	55.0	19.3	2.0	032116	032118
	55.0	22.3	2.0	032113	035199
	55.0	27.8	2.0	032119	032120
	55.0	29.3	2.0	032122	035204
	55.0	33.3	2.0	022605	022606
	65.0	22.3	2.0	032125	032126
	65.0	27.8	2.0	032128	032130
	65.0	33.3	2.0	022609	032131
	80.0	22.3	2.0	032133	032134
	80.0	27.8	2.0	032136	032137
	80.0	33.3	2.0	032141	032140
	25.0	29.0-50°	2.0	022617	022620
25.0	29.0-70°	2.0	022624	022628	

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EN Blanks for profiling
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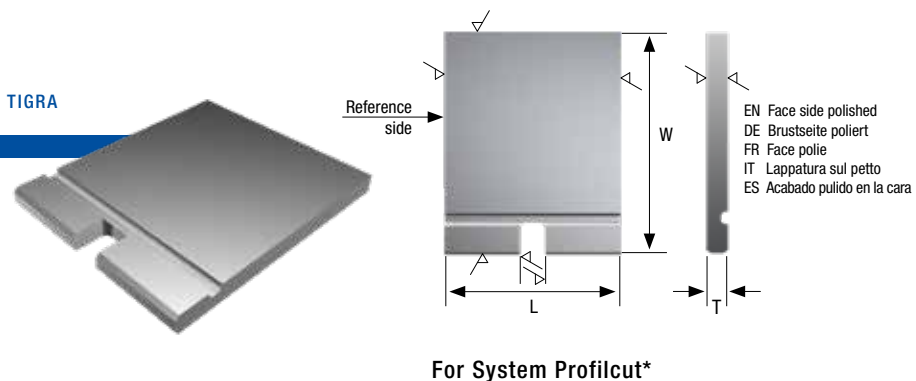


For System Profilcut*

L mm	W mm	T mm	T04F-CR	T10MG
15.2	14.5	2.0	130066	130567
15.2	16.5	2.0	130125	130124
15.2	22.5	2.0	130122	130123
20.2	16.5	2.0	032168	129131
20.2	22.5	2.0	032171	038011
20.2	25.5	2.0	023036	129132
20.2	27.9	2.0	032174	023039
20.2	30.6	2.0	032176	129133
20.2	32.6	2.0	032178	129134
20.2	34.0	2.0	032180	129135
25.2	16.5	2.0	032183	129136
25.2	22.5	2.0	032186	129137
25.2	25.5	2.0	032189	129138
25.2	27.9	2.0	032191	129139
25.2	30.6	2.0	032194	129140
25.2	32.6	2.0	032198	129141
25.2	34.0	2.0	032201	129142
30.2	16.5	2.0	032204	129143
30.2	22.5	2.0	032206	129144
30.2	25.5	2.0	032209	129145
30.2	27.9	2.0	032212	023057
30.2	30.6	2.0	032216	129146
30.2	32.6	2.0	032220	129147
30.2	34.0	2.0	032222	129148
35.2	16.5	2.0	129697	129698
35.2	22.5	2.0	129226	129222
35.2	25.5	2.0	129227	129223
35.2	32.5	2.0	129228	129225
40.2	16.5	2.0	032225	129149
40.2	22.5	2.0	032228	129150
40.2	25.5	2.0	032230	129151
40.2	27.9	2.0	032232	129152
40.2	30.6	2.0	032234	129153
40.2	32.6	2.0	032236	129155
40.2	34.0	2.0	032238	129156
50.2	22.5	2.0	032241	129157
50.2	25.5	2.0	032243	129158
50.2	27.9	2.0	032245	129159
50.2	30.6	2.0	032247	129160
50.2	32.6	2.0	032250	129161
50.2	34.0	2.0	032251	129162

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 * IT Da usare solo su teste portacoltelli della Leitz
 * ES Sólo para empleo con portacuchillas de la firma Leitz

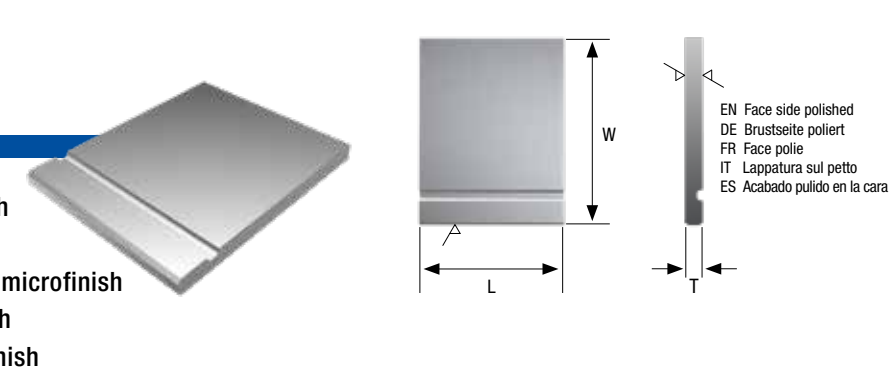
EN Blanks for profiling
 DE Blanketts zum Profilieren
 FR Plaquettes à profiler
 IT Placchette da profilare
 ES Placas para perfilar



For System Profilcut*

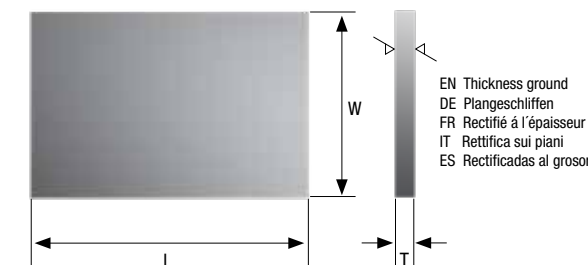
L mm	W mm	T mm	T04F-CR	T10MG
60.2	22.5	2.0	032254	129163
60.2	25.5	2.0	032256	129166
60.2	27.9	2.0	032258	129167
60.2	30.6	2.0	032260	129168
60.2	32.6	2.0	032262	129170
60.2	34.0	2.0	032264	129171
80.2	16.5	2.0	129218	129217
80.2	22.5	2.0	032267	129172
80.2	25.5	2.0	032270	129173
80.2	27.9	2.0	032273	129174
80.2	30.6	2.0	032276	129175
80.2	32.6	2.0	032279	129176
80.2	34.0	2.0	032282	129177

EN Knives with crossgroove and microfinish
 DE Blanketts mit Quernut und Microfinish
 FR Plaquettes avec rainure transversale et microfinish
 IT Placchette con scanalatura e microfinish
 ES Placas con ranura transversal y microfinish



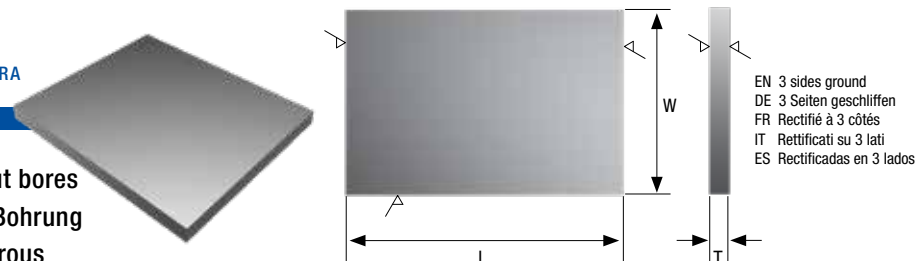
L mm	W mm	T mm	T04F-CR	T10MG
165.0	16.5	2.0	032154	041225
165.0	22.5	2.0	032162	041226
165.0	25.5	2.0	032163	041227
165.0	27.9	2.0	032164	041228
165.0	30.6	2.0	032165	041229
165.0	34.0	2.0	032167	041231

EN Blanks for profiling - Without bores
 DE Blanketts zum Profilieren - Ohne Bohrung
 FR Plaquettes à profiler - Sans trous
 IT Placchette da profilare - Senza fori
 ES Placas para perfilar - Sin taladros



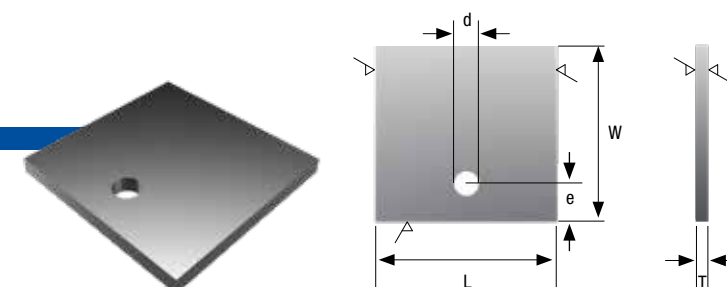
L mm	W mm	T mm	T04F-CR
40.0	15.0	2.0	018651
40.0	25.0	2.0	018620
40.0	30.0	2.0	018633
40.0	35.0	2.0	018623
48.0	15.0	2.0	018655
48.0	20.0	2.0	018636
48.0	25.0	2.0	018640
50.0	45.0	2.0	018659
50.0	25.4	1.5	018343

* EN For use in Leitz-cutterheads only
 * DE Nur zur Verwendung in Messerköpfen der Firma Leitz
 * FR Utilisation limitée aux porte outils de l'entreprise Leitz
 * IT Da usare solo su teste portacoltelli della Leitz
 * ES Sólo para empleo con portacuchillas de la firma Leitz



- EN Blanks for profiling - Without bores
- DE Blanketts zum Profilieren - Ohne Bohrung
- FR Plaquettes à profiler - Sans trous
- IT Placchette da profilare - Senza fori
- ES Placas para perfilar - Sin taladros

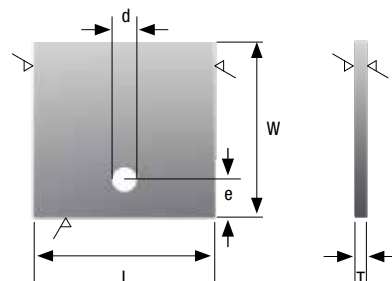
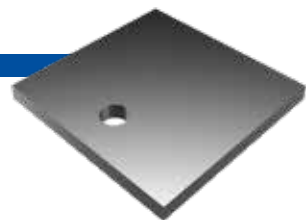
L mm	W mm	T mm	T04MG-CR	T10MG
15.0	15.5	2.0	107755	107795
15.0	20.5	2.0	107756	107796
20.0	20.5	2.0	107757	107797
20.0	25.5	2.0	107758	107798
20.0	30.5	2.0	107759	107799
20.0	35.5	2.0	107760	107800
25.0	20.5	2.0	107761	107801
25.0	25.5	2.0	107762	107802
25.0	30.5	2.0	107763	107803
25.0	35.5	2.0	107764	107804
30.0	20.5	2.0	107765	107805
30.0	25.5	2.0	107766	107806
30.0	30.5	2.0	107767	107807
30.0	35.5	2.0	107768	107808
30.0	40.5	2.0	107769	107809
35.0	20.5	2.0	107770	107810
35.0	25.5	2.0	107771	107811
35.0	30.5	2.0	107772	107812
35.0	35.5	2.0	107773	107813
35.0	40.5	2.0	107774	107814
40.0	20.5	2.0	107775	107815
40.0	25.5	2.0	107776	107816
40.0	30.5	2.0	107777	107817
40.0	35.5	2.0	107778	107818
40.0	40.5	2.0	107779	107819
45.0	30.5	2.0	107780	107820
45.0	35.5	2.0	107781	107821
50.0	20.5	2.0	107782	107822
50.0	25.5	2.0	107783	107823
50.0	30.5	2.0	107784	107824
50.0	35.5	2.0	107785	107826
50.0	40.5	2.0	107786	107827
60.0	20.5	2.0	107787	107828
60.0	25.5	2.0	107788	107829
60.0	30.5	2.0	107789	107830
60.0	40.5	2.0	107790	107831
60.0	45.5	2.0	107791	107832
80.0	25.5	2.0	107792	107833
80.0	35.5	2.0	107793	107835
80.0	45.5	2.0	107794	107836



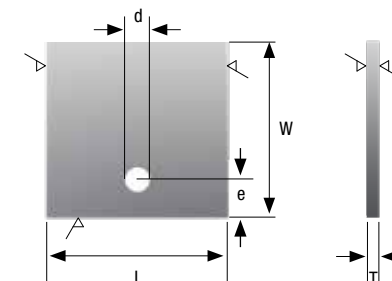
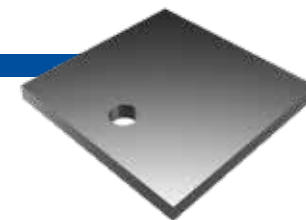
- EN Preprofiled blanks
- DE Vorprofilierte Blanketts
- FR Plaquettes préprofilées
- IT Placchette presagomate
- ES Cuchillas preperfiladas

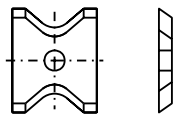
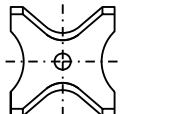
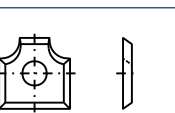



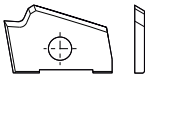

	L mm	W mm	T mm	d mm	e mm	R mm	T04F-CR	T04MG-CR	T10MG
	13.0	16.0	2.0	3.0		2-4	015176	033175	033176
	13.0	16.0	2.0	4.0		2-4	015177	033178	033179
	20.0	21.0	2.0	3.0		5-8	015180		
	20.0	21.0	2.0	4.0		5-8	015181		
	26.0	24.0	2.0	3.0		9-13	015183		
	26.0	24.0	2.0	4.0		9-13	015185		
	12.0	14.5	2.0	4.0	6.0		017731	034072	
	12.0	18.0	2.0	4.0	6.0		019815	034075	034076
	12.0	18.0	2.0	5.0	5.5		037116	040950	040952
	19.6	15.5	2.0	4.0	6.0		035156	040942	
	19.6	15.5	2.0	4.0	6.0		035157	040943	
	13.0	14.0	1.5	3.2		2-4	015189		
	20.0	16.0	2.0	3.2		5-8	015191	033203	033204
	26.0	18.0	2.0	3.2		9-13	015193	033206	033207
	16.0	17.5	2.0	3.0	5.0	2-6	017550	034059	034060
	16.0	17.5	2.0	3.5	5.0	2-6	015235	033227	033228
	16.0	17.5	2.0	4.0	5.0	2-6	015242	033233	033234
	16.0	17.5	2.0	4.4	5.0	2-6	051310	051311	051341
	20.0	17.5	2.0	4.0	6.0	2-8	015239		
	20.0	20.5	2.0	4.0	6.3	2-6	015245		
	16.0	17.5	2.0	4.4	5.4	2-6	015243	033230	033231
	24.0	20.4	2.0	4.2	6.3	2-6	015247		
	15.0	15.0	2.0	4.0	6.0		022306	034081	034082
	16.0	14.6	2.0	5.0	6.0		046698		

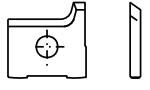


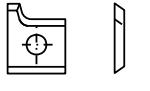







EN Profiled standard blanks
 DE Profilierte Standardblanketts
 FR Plaquettes standard profilées
 IT Placchette profilate standard
 ES Cuchillas perfiladas standard



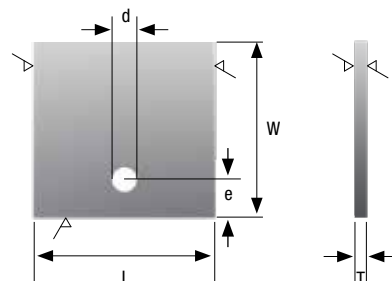
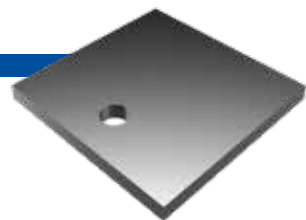
EN Profiled standard blanks
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	L mm	W mm	T mm	d mm	R mm	T04F-CR
	13.0	16.0	2.0	4.0	2.0	032836
	13.0	16.0	2.0	4.0	3.0	032837
	13.0	16.0	2.0	4.0	4.0	032838
	20.0	21.0	2.0	4.0	5.0	032839
	20.0	21.0	2.0	4.0	6.0	032840
	20.0	21.0	2.0	4.0	8.0	032842
	26.0	24.0	2.0	4.0	10.0	032844
	26.0	24.0	2.0	4.0	12.0	032846
	12.0	12.0	1.5	4.0	2.0	016426
	12.0	12.0	1.5	4.0	3.0	016427
	16.0	17.5	2.0	3.0	3.0	016516
	16.0	17.5	2.0	3.0	5.0	016519
	16.0	17.5	2.0	3.5	2.0	016469
	16.0	17.5	2.0	3.5	3.0	016470
	16.0	17.5	2.0	3.5	4.0	016472
	16.0	17.5	2.0	3.5	5.0	016473
	16.0	17.5	2.0	3.5	6.0	016474
	16.0	17.5	2.0	4.0	2.0	016477
	16.0	17.5	2.0	4.0	3.0	016478
	16.0	17.5	2.0	4.0	4.0	016479
16.0	17.5	2.0	4.0	5.0	016480	
	16.0	17.5	2.0	4.4	2.0	016510
	16.0	17.5	2.0	4.4	3.0	016511
	16.0	17.5	2.0	4.4	4.0	016512
	16.0	17.5	2.0	4.4	5.0	016513
	22.3	14.0	2.0	4.8	1.0	129662
	22.3	14.0	2.0	4.8	1.5	119755
	22.3	14.0	2.0	4.8	2.0	107512
	22.3	14.0	2.0	4.8	3.0	108850
	22.3	14.0	2.0	4.8	1.0	129663
	22.3	14.0	2.0	4.8	1.5	119756
	22.3	14.0	2.0	4.8	2.0	107513
	22.3	14.0	2.0	4.8	3.0	108852

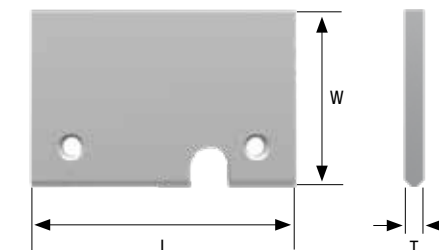
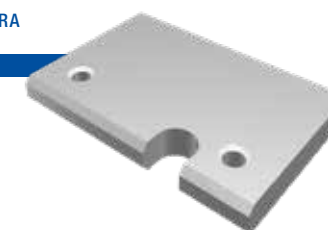
	L mm	W mm	T mm	d mm	R mm	T04F-CR	T04MG-CR
	15.0	14.5	2.0	4.0	2.0	022305	033941
	15.0	14.5	2.0	4.0	2.5	033939	033947
	15.0	14.5	2.0	4.0	3.0	022308	033953
	16.1	14.0	2.0	5.0	2.0	046693	
	16.1	14.0	2.0	5.0	3.0	049986	
	15.0	14.5	2.0	4.0	2.0	022307	033944
	15.0	14.5	2.0	4.0	2.5	033940	033950
	15.0	14.5	2.0	4.0	3.0	022309	033956
	16.1	14.0	2.0	5.0	2.0	046694	
	16.1	14.0	2.0	5.0	3.0	049987	
	12.0	14.5	2.0	4.0	2.0	021044	033973
	12.0	14.5	2.0	4.0	2.5	020397	034109
	12.0	14.5	2.0	4.0	3.0	020620	034100
	19.6	15.2	2.0	4.0	2.0	033963	
	19.6	15.2	2.0	4.0	3.0	033967	
	12.0	14.5	2.0	4.0	2.0	021045	033981
	12.0	14.5	2.0	4.0	2.5	020396	034106
	12.0	14.5	2.0	4.0	3.0	020619	034103
	19.6	15.2	2.0	4.0	2.0	033966	
	19.6	15.2	2.0	4.0	3.0	033968	
	12.0	18.0	2.0	4.0	2.0	033969	
	12.0	18.0	2.0	4.0	3.0	033970	
	12.0	18.0	2.0	4.0	2.0	034024	
	12.0	18.0	2.0	4.0	3.0	034031	
	12.0	18.0	2.0	4.0	2.0	033971	
	12.0	18.0	2.0	4.0	3.0	033972	
	12.0	18.0	2.0	4.0	2.0	034025	
	12.0	18.0	2.0	4.0	3.0	034032	

EN * For use in Leuco-cutterheads only
 DE * Nur zur Verwendung in Messerköpfen der Firma Leuco
 FR * Utilisation limitée aux porte outils de Leuco
 IT * Da usare solo su teste portacoltelli della Leuco
 ES * Sólo para empleo con portacuchillas de la firma Leuco



- EN Profiled standard blanks
- DE Profilierte Standardblanketts
- FR Plaquettes standard profilées
- IT Placchette profilate standard
- ES Cuchillas perfiladas standard

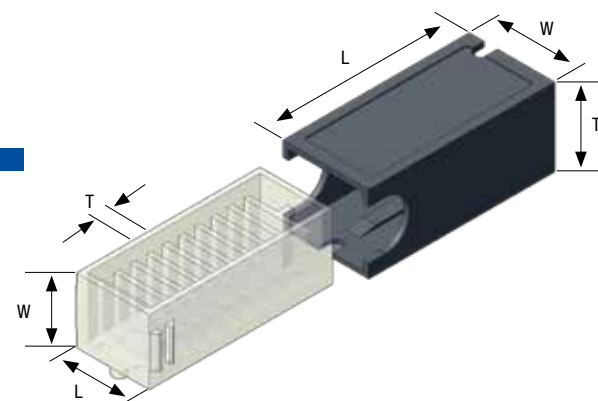
	L	W	T	d	R	A°	T04F-CR	T04MG-CR
	mm	mm	mm	mm	mm			
	20.0	16.0	2.0	3.0	3.0		033311	
	30.0	14.0	2.0	4.0	2.0		033312	
	30.0	14.0	2.0	4.0	2.5		033313	
	30.0	14.0	2.0	4.0	3.0		033314	
	20.0	16.0	2.0	3.0	3.0		033315	
	30.0	14.0	2.0	4.0	2.0		033316	
	30.0	14.0	2.0	4.0	2.5		033317	
	30.0	14.0	2.0	4.0	3.0		033318	
	12.0	12.0	1.5	4.0	45°		033319	
	16.0	17.5	2.0	4.0	45°		032964	
	16.0	17.5	2.0	4.4	45°		033324	
	16.0	17.5	2.0	3.5	45°		015237	
	20.0	12.0	2.0	4.0	1.0	6°	032984	
	20.0	12.0	2.0	4.0	1.0	15°	050309	
	20.0	12.0	2.0	4.0	2.0	6°	016419	
	20.0	12.0	2.0	4.0	2.0	15°	050311	
	20.0	12.0	2.0	4.0	3.0	6°	016420	
	20.0	12.0	2.0	4.0	3.0	15°	050313	
	12.7	12.7	3.2		2.0		035041	
	12.7	12.7	3.2		3.0		037922	
	19.5	9.0	1.5	4.0	2.0		033117	
	19.5	9.0	1.5	4.0	3.0		033097	
	19.5	9.0	1.5	4.0	4.0		033098	
	19.5	9.0	1.5	4.0	5.0		033099	
	39.5	12.0	1.5	4.0				033401
	30.0	22.5	3.0				020272	
	55.0	25.0	3.0				020502	
	30.0	22.5	3.0				020273	
	55.0	25.0	3.0				020503	



- EN Backing plates
- DE Stützplatten
- FR Supports
- IT Supporti
- ES Placas de soporte

L	W	T	L	W	T	d	e	Art-No.
mm	mm	mm	for Superprofiler					
30.0	24.0	4.0	31.0	26.0	1.5			015209
40.0	26.0	4.0	41.0	28.0	1.5			015705
40.0	33.0	4.0	41.0	35.0	2.0			015749
40.0	38.0	4.0	40.4	41.2	2.0	4.1	6.0	111109
40.0	38.0	4.0	40.4	41.2	2.0	5.1	8.0	053524
50.0	33.0	4.0	51.0	35.0	1.5			015974
50.0	43.0	4.0	51.0	45.0	2.0			152460
60.0	28.0	4.0	61.0	31.0	1.5			016212
60.0	45.0	6.0	61.0	45.0	2.0			016237
80.0	43.0	6.0	81.0	45.0	2.0			016335

EN Packing boxes
 DE Verpackungsschachteln
 FR Caisses d'emballage
 IT Contenitori per imballo
 ES Cajas de embalaje

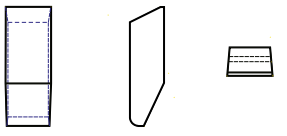
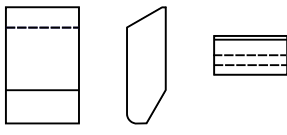
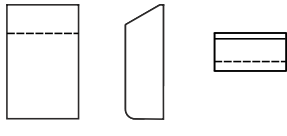
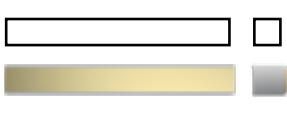
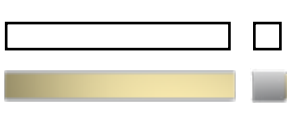



EN in anthracite DE in anthrazit FR en anthracite IT in antracite ES en Antracita	External dimension box Außenmaß Schachtel Dimension externe de boîte Dimensione esterna Dimensión externa				Art-No.	Maximum knife dimension Maximales Messermaß Dimension maximum de couteau Dimensione massima della lama Dimensión máxima del cuchillo			Pieces Stück Unités Unità Unidades
	L mm	W mm	T mm			L mm	W mm	T mm	
	69	31.8	29.2		106393	23	23	4	10
	69	41.8	39.2		114845	33	33	4	10
	69	46.8	44.2		106404	38	38	4	10
	69	54.8	52.2		106856	46	46	4	10
	69	61.8	49.2		114844	53	43	4	10
	69	73.6	49.2		114843	65	43	4	10
	69	73.6	71.2		106858	65	65	4	10



- EN Saw tips and strobe blanks
- DE Sägezähne und Wischerblätter
- FR Dents de scie et racleurs
- IT Dentelli per lame e barrette per rasanti
- ES Dientes de sierra y rasuradores

EN Saw tips and strobe blanks
 DE Sägezähne und Wischerblätter
 FR Dents de scie et racleurs
 IT Dentelli per lame e barrette per rasanti
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	<p>EN Carbide saw tips for circular saws DE Hartmetallsägezähne für Kreissägen FR Dents de scie pour scies circulaires IT Dentelli per lame circolari ES Dientes de sierra para sierras circulares</p>	<p><i>metric</i> <i>metrisch</i> <i>métrique</i> <i>metrico</i> <i>métrico</i></p> <p>78 - 83</p>
	<p>EN Carbide saw tips for circular saws DE Hartmetallsägezähne für Kreissägen FR Dents de scie pour scies circulaires IT Dentelli per lame circolari ES Dientes de sierra para sierras circulares</p>	<p>"CW Style" <i>inch</i></p> <p>84 - 89</p>
	<p>EN Carbide saw tips for circular saws DE Hartmetallsägezähne für Kreissägen FR Dents de scie pour scies circulaires IT Dentelli per lame circolari ES Dientes de sierra para sierras circulares</p>	<p>"W Style" <i>inch</i></p> <p>90 - 92</p>
	<p>EN Strobe blanks - as sintered and pretinned DE Wischerblätter - roh und lotbeschichtet FR Racleurs - bruts et pre-brasés IT Barrette per rasanti - grezzo e saldo-brasato ES Rasuradores - en bruto y con solda</p>	<p><i>metric</i> <i>metrisch</i> <i>métrique</i> <i>metrico</i> <i>métrico</i></p> <p>93</p>
	<p>EN Strobe blanks - as sintered and pretinned DE Wischerblätter - roh und lotbeschichtet FR Racleurs - bruts et pre-brasés IT Barrette per rasanti - grezzo e saldo-brasato ES Rasuradores - en bruto y con solda</p>	<p><i>inch</i></p> <p>94</p>
	<p>EN Brazing alloys and fluxes DE Lot und Flussmittel FR Alliages et flux de brasage IT Leghe brasanti e disossidanti ES Aleaciones y fundentes para soldadura fuerte</p>	<p>95</p>

EN For sawtips in metalworking grades please refer to our catalog "Metal and composite material working".
 DE Für Sägezähne in Metallbearbeitungssorten beachten Sie bitte unseren Katalog "Metall- und Verbundwerkstoffbearbeitung".
 FR Pour les dents de scie en nuances d'usinage de métaux s.v.p. consultez notre catalogue "Usinage de métaux et de matériaux composites".
 IT Per i dentelli per lame per la meccanica, consultare il nostro catalogo "Lavorazione di metalli e materiali compositi".
 ES Para dientes de sierra en las calidades de metal, consulte nuestro catalogo "Trabajo de metal y de materiales compuestos".





- EN Carbide saw tips - Carbide grades and their applications
- DE Hartmetallsägezähne - Hartmetallsorten und ihre Anwendungen
- FR Dents de scie - Les nuances de carbures et leurs applications
- IT Dentelli per lame - I tipi di metallo duro e le loro applicazioni
- ES Dientes de sierra - Calidades de metal duro y sus aplicaciones

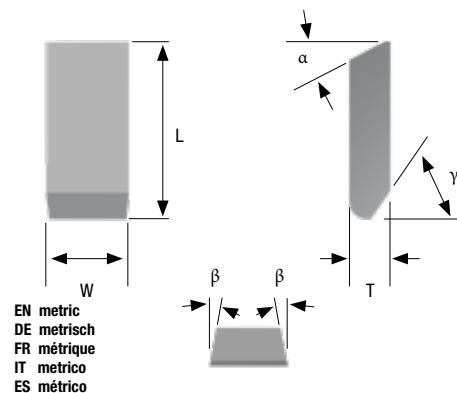
EN	TIGRA grade	ISO	USA	Hardness	Toughness	Bending strength	Aluminum	HDF	MDF	Chipboard	Hardwood	Softwood	Main usage
DE	TIGRA - Sorte	ISO	USA	Härte	Zähigkeit	Biegebruchfestigkeit	Aluminium	HDF	MDF	Spanplatte	Hartholz	Weichholz	Hauptverwendung
FR	Nuance TIGRA	ISO	USA	Dureté	Ténacité	Résistance à la flexion	Aluminium	HDF	MDF	Panneaux de particule	Bois dur	Bois tendre	Usage principal
IT	Tipo TIGRA	ISO	Stati Uniti	Durezza	Tenacità	Resistenza flessionale	Alluminio	HDF	MDF	Truciolare	Legno duro	Legno tenero	Uso principale
ES	Calidad TIGRA	ISO	EE.UU.	Dureza	Tenacidad	Resistencia a la flexión	Aluminio	HDF	MDF	Panel de aglomerado	Madera dura	Madera blanda	Uso principal
T02MG-CR	K01	C4+++	↑	↓	↓	○	✓	✓	○	☐	☐		EN HDF, Laminate DE HDF, Laminat FR HDF, stratifié IT HDF, laminato ES HDF, laminado
T03MG-CR	K01	C4++	↑	↓	↓	○	✓	✓	✓	☐	☐		EN MDF, HDF DE MDF, HDF FR MDF, HDF IT MDF, HDF ES MDF, HDF
T03F-CR	K01	C4+	↔	↔	↔	✓	○	✓	✓	○	☐		EN MDF, chipboard, aluminum DE MDF, Spanplatte, Aluminium FR MDF, panneaux, aluminium IT MDF, truciolare, alluminio ES MDF, aglomerado, aluminio
T06F-CR UNIVERSAL	K10	C3	→	→	→	✓	○	○	✓	✓	✓	✓	EN Universal use DE Universeller Einsatz FR Utilisation universelle IT Uso universale ES Uso universal
T07MF-CR	K20 - K30	C2 - C3	→	↔	→	✓	○	○	✓	✓	✓	✓	EN Universal use (USA) DE Universeller Einsatz (USA) FR Utilisation universelle (ÉTATS-UNIS) IT Uso universale (USA) ES Uso universal (EE.UU.)
T07MF-W	K20 - K30	C2 - C3	↔	↔	↔	○	☐	☐	○	✓	✓	✓	EN Inexpensive saw blades, wood DE Preiswerte Sägeblätter, Holz FR Lames de scie peu coûteuses, bois IT Lame a basso costo, legno ES Hojas de sierra de bajo costo, madera
T10MG	K10 - K40	C3+	↓	↔	↑	○	☐	☐	☐	✓	✓	✓	EN Softwood and hardwood DE Weich- und Hartholz FR Bois tendre et dur IT Legni teneri e duri ES Madera blanda y dura
T12M-CR	K10 - K40	C3+	↓	↔	↑	○	☐	☐	☐	✓	✓	✓	EN Saw mills, frozen wood DE Sägewerke, gefrorenes Holz FR Scieries, bois congelé IT Segherie, legno congelato ES Fresa-disco, madera congelada
T15C	> K40	Nail Cut	↓	↑	↑	☐	☐	☐	☐	○	✓	✓	EN Nail cutting, recycling DE Holz mit Nägeln, Recycling FR Couper ongles, recyclage IT Legno con chiodi, riciclato ES Viruta de madera reciclada

CR = Co + Ni + Cr = corrosion resistant - korrosionsbeständig - anti-corrosif - inossidabile - anticorrosivo

EN For technical data, please refer to the pages 4-5.
DE Die technischen Daten entnehmen Sie bitte den Seiten 4-5.
FR Pour les données techniques, veuillez voir aux pages 4-5.

IT Per i dati tecnici, fare riferimento alle pagine 4-5.
ES Para los datos técnicos, consulte las páginas 4-5.

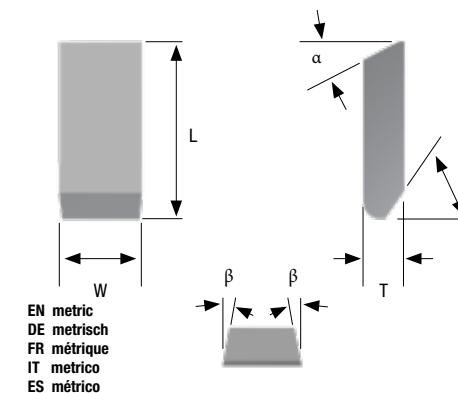
 best performance
 very good performance
 acceptable
 not suitable



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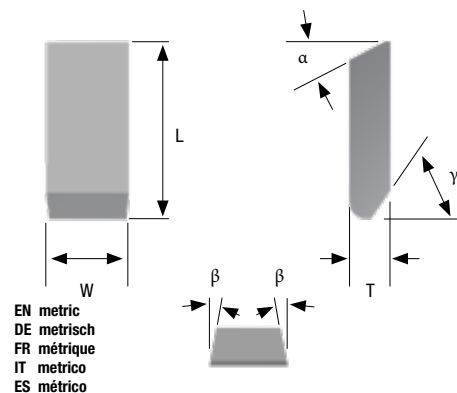
L mm	W mm	T mm	α	β	γ	T03MG-CR	T03F-CR	T06F-CR
6.5	1.8	2.0	27	5	56			120956
6.5	2.0	2.0	27	5	56	128977	111681	111686
6.5	2.5	2.0	27	5	56		111682	111687
6.5	2.6	2.0	27	5	56	116374		
6.5	3.0	2.0	27	5	56		111683	111688
6.5	3.2	2.0	27	5	56	116373		118303
6.5	3.5	2.0	27	5	56		111684	111689
6.5	3.8	2.0	27	5	56		111685	111690
6.5	4.0	2.0	27	5	56			120254
6.5	4.5	2.0	27	5	56			120255

L mm	W mm	T mm	α	β	γ	T02MG-CR	T03MG-CR	T03F-CR	T06F-CR	T07MF-W
8.0	2.3	2.3	27	5	70		138381			
8.0	2.5	2.3	27	5	70		126370	121627	121535	152660
8.0	2.8	2.3	27	5	70		114012	111632	111649	
8.0	2.9	2.3	27	5	70		114013	111633	111650	
8.0	3.0	2.3	27	5	70		114014	111634	111651	
8.0	3.1	2.3	27	5	70		121828	115551	115550	152661
8.0	3.2	2.3	27	5	70				122162	
8.0	3.3	2.3	27	5	70		114015	111635	111652	
8.0	3.4	2.3	27	5	70		121831	121832	116207	
8.0	3.5	2.3	27	5	70		114016	111636	111653	152662
8.0	3.6	2.3	27	5	70	152212	114017	111637	111654	
8.0	3.7	2.3	27	5	70					
8.0	3.8	2.3	27	5	70		114018	111638	111655	152663
8.0	3.9	2.3	27	5	70			133903		
8.0	4.0	2.3	27	5	70		114019	111639	111656	146493
8.0	4.1	2.3	27	5	70				124214	
8.0	4.2	2.3	27	5	70			125953		
8.0	4.3	2.3	27	5	70		114020	111640	111657	152665
8.0	4.4	2.3	27	5	70		114021	111641	111658	
8.0	4.5	2.3	27	5	70		114022	111642	111659	146494
8.0	4.8	2.3	27	5	70		114023	111643	111660	
8.0	5.0	2.3	27	5	70		114024	111644	111661	
8.0	5.2	2.3	27	5	70		114025	111645	111662	
8.0	5.5	2.3	27	5	70		114026	111646	111663	
8.0	6.0	2.3	27	5	70		124528			



EN Carbide saw tips for circular saws
DE Hartmetallsägezähne für Kreissägen
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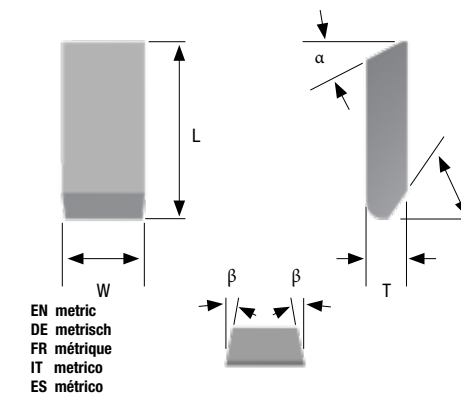
L mm	W mm	T mm	α	β	γ	T03MG-CR	T03F-CR
8.0	4.3	3.0	30	5	60	142730	142743
8.0	4.5	3.0	30	5	60	142731	142742
8.0	4.8	3.0	30	5	60	142732	142741
8.0	5.0	3.0	30	5	60	142733	142738
8.0	5.5	3.0	30	5	60	142734	142737
8.0	6.0	3.0	30	5	60	156677	133718
8.0	6.5	3.0	30	5	60	142735	133719



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L mm	W mm	T mm	α	β	γ	T02MG-CR	T03MG-CR	T06F-CR	T07MF-W
8.5	2.2	2.5	27	5	70			130208	
8.5	2.5	2.5	27	5	70		114027	111621	
8.5	3.0	2.5	27	5	70		114028	111622	
8.5	3.3	2.5	27	5	70		114029	111623	
8.5	3.4	2.5	27	5	70		124609	128510	
8.5	3.5	2.5	27	5	70			120961	
8.5	3.6	2.5	27	5	70	152213	114030	111624	152666
8.5	3.8	2.5	27	5	70		114032	111626	152667
8.5	4.0	2.5	27	5	70		114033	111627	
8.5	4.2	2.5	27	5	70		128976	119323	152668
8.5	4.3	2.5	27	5	70		124204	124694	
8.5	4.5	2.5	27	5	70		114034	111628	152669
8.5	4.6	2.5	27	5	70			119324	
8.5	5.0	2.5	27	5	70		114035	111629	
8.5	5.5	2.5	27	5	70		120972	120403	

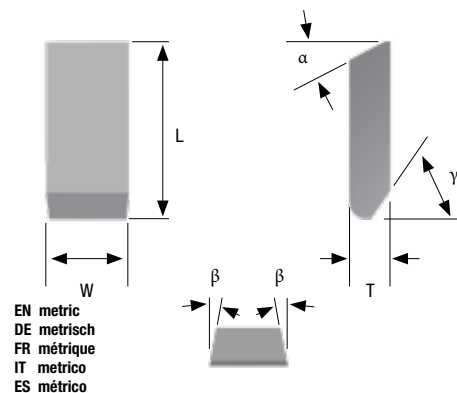
L mm	W mm	T mm	α	β	γ	T03MG-CR	T03F-CR	T06F-CR
9.0	3.2	2.7	27	5	70			125444
9.0	3.3	2.7	27	5	70	114036	111603	111612
9.0	3.5	2.7	27	5	70	114037	111604	111613
9.0	3.8	2.7	27	5	70	114039	111606	111615
9.0	4.2	2.7	27	5	70	114042	111609	111618
9.0	4.3	2.7	27	5	70	114043	111610	111619
9.0	4.7	2.7	27	5	70	114044	111611	111620
9.0	5.2	2.7	27	5	70			129638
9.0	5.3	2.7	27	5	70	129939		
9.0	5.5	2.7	27	5	70			126860
9.0	6.0	2.7	27	5	70			140846



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L mm	W mm	T mm	α	β	γ	T03MG-CR	T03F-CR	T06F-CR	T07MF-W
10.5	3.0	2.5	27	5	70	114046	111565	111578	
10.5	3.3	2.5	27	5	70	114047	112436	112437	
10.5	3.5	2.5	27	5	70	114049	111567	111580	145071
10.5	3.6	2.5	27	5	70	114050	111568	111581	
10.5	3.8	2.5	27	5	70	114052	111570	111583	152670
10.5	4.0	2.5	27	5	70	114053	111571	111584	148043
10.5	4.1	2.5	27	5	70	141374		134345	
10.5	4.3	2.5	27	5	70	114054	111572	111585	
10.5	4.5	2.5	27	5	70	114055	111573	111586	147520
10.5	4.6	2.5	27	5	70			119905	
10.5	4.8	2.5	27	5	70			126184	
10.5	5.0	2.5	27	5	70	114056	111574	111587	152671
10.5	5.5	2.5	27	5	70	114057	111575	111588	
10.5	6.0	2.5	27	5	70	121835	121836	119953	
10.5	6.5	2.5	27	5	70	114058	111576	111589	

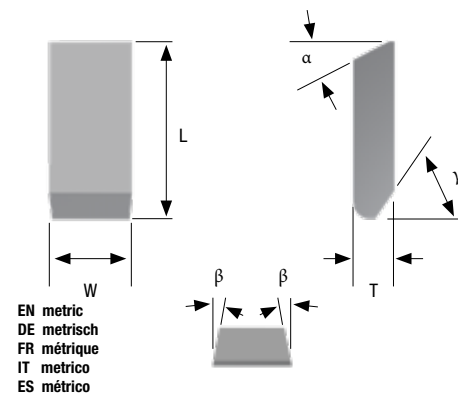
L mm	W mm	T mm	α	β	γ	T02MG-CR	T03MG-CR	T03F-CR	T06F-CR	T07MF-CR	T07MF-W
10.5	3.3	3.0	27	5	65				121536		
10.5	3.5	3.0	27	5	65		114060	111489	111508	111546	146486
10.5	3.6	3.0	27	5	65		114061	111490	111509	111547	
10.5	3.8	3.0	27	5	65		114062	111491	111510	111548	
10.5	3.9	3.0	27	5	65				121540		
10.5	4.1	3.0	27	5	65		114063	111492	111511	111549	152672
10.5	4.3	3.0	27	5	65		114064	111493	111512	111550	146487
10.5	4.5	3.0	27	5	65		114065	111494	111513	111551	152673
10.5	4.6	3.0	27	5	65		114066	111495	111514	111552	
10.5	4.7	3.0	27	5	65		114067	111496	111515	111553	146488
10.5	4.8	3.0	27	5	65	152214	114068	111497	111516	111554	
10.5	5.0	3.0	27	5	65		114069	111498	111517	111555	152674
10.5	5.3	3.0	27	5	65	152215	114070	111499	111518	111556	
10.5	5.5	3.0	27	5	65		114071	111500	111519	111557	152675
10.5	5.6	3.0	27	5	65		114072	111501	111520	111558	
10.5	6.0	3.0	27	5	65		114073	111502	111521	111559	
10.5	6.5	3.0	27	5	65		114074	111503	111522	111560	
10.5	7.0	3.0	27	5	65		114075	111504	111523	111561	
10.5	7.5	3.0	27	5	65		124193		118655		
10.5	8.0	3.0	27	5	65				118879		
10.5	8.5	3.0	27	5	65		114076	111505	111524	111562	
10.5	10.5	3.0	27	5	65		114077	111506	111525	111563	



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L mm	W mm	T mm	α	β	γ	T02MG-CR T03MG-CR	T03F-CR	T06F-CR	T07MF-CR	T07MF-W	
10.5	3.5	3.5	27	5	60		111429	111449	112414	145072	
10.5	4.0	3.5	27	5	60		111430	111450	112415	145991	
10.5	4.1	3.5	27	5	60		111431	111451	112416		
10.5	4.3	3.5	27	5	60		111432	111452	112417		
10.5	4.4	3.5	27	5	60				131206		
10.5	4.5	3.5	27	5	60		111433	111453	112418	145992	
10.5	4.7	3.5	27	5	60		111434	111454	112419		
10.5	4.8	3.5	27	5	60		111435	111455	112420		
10.5	5.0	3.5	27	5	60	152230	126206	111436	111456	112421	145070
10.5	5.3	3.5	27	5	60	152216	126913	111437	111457	112422	
10.5	5.5	3.5	27	5	60		130113	111438	111458	112423	145069
10.5	5.8	3.5	27	5	60		111439	111459	112424		
10.5	6.0	3.5	27	5	60		122005	111440	111460	112425	145995
10.5	6.5	3.5	27	5	60		111441	111461	112426	144793	
10.5	7.0	3.5	27	5	60		111442	111462	112427		
10.5	7.5	3.5	27	5	60		111443	111463	112428	146485	
10.5	8.0	3.5	27	5	60		111444	111464	112429		
10.5	8.5	3.5	27	5	60		111445	111465	112430		
10.5	9.0	3.5	27	5	60		111446	111466	112431		
10.5	10.0	3.5	27	5	60		111447	111467	112432		
10.5	11.5	3.5	27	5	60						118891

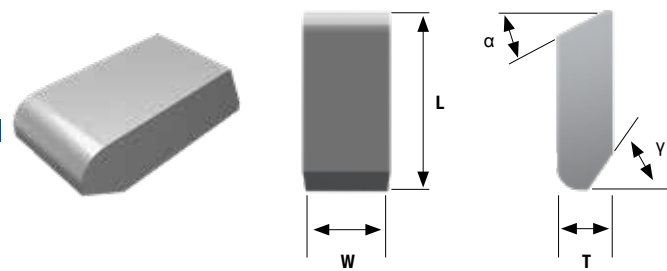
L mm	W mm	T mm	α	β	γ	T02MG-CR T03MG-CR	T03F-CR	T07MF-CR	T12M-CR	T07MF-W
13.0	3.8	4.0	30	5	60		121838	116278		
13.0	4.2	4.0	30	5	60				126246	
13.0	4.9	4.0	30	5	60		111410	111419		
13.0	5.2	4.0	30	5	60				126247	152676
13.0	5.4	4.0	30	5	60	152222	124194	111411	111420	
13.0	5.8	4.0	30	5	60			111412	111421	119611
13.0	6.0	4.0	30	5	60		127248	111413	111422	152677
13.0	6.3	4.0	30	5	60	152224	124100	111414	111423	126248
13.0	6.5	4.0	30	5	60		120620	111415	111424	152678
13.0	6.7	4.0	30	5	60		123406	111416	111425	
13.0	7.0	4.0	30	5	60			111417	111426	152679
13.0	7.5	4.0	30	5	60			111418	111427	152680
13.0	8.5	4.0	30	5	60			139413	104897	156302
13.0	9.2	4.0	30	5	60			126566		



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	L mm	W mm	T mm	α	β	γ	T07MF-CR
	14.5	5.0	4.0	30	0	70	111390
	14.5	6.0	4.0	30	0	70	111392
	14.5	7.0	4.0	30	0	70	111394
	14.5	8.0	4.0	30	0	70	111396
	14.5	9.0	4.0	30	0	70	111397
	14.5	10.0	4.0	30	0	70	111398
	14.5	10.5	4.0	30	0	70	111399
	14.5	11.0	4.0	30	0	70	111400
	14.5	12.0	4.0	30	0	70	111401
	14.5	13.0	4.0	30	0	70	111402
	14.5	14.0	4.0	30	0	70	111403
	14.5	15.0	4.0	30	0	70	111404
	14.5	16.0	4.0	30	0	70	111405
	14.5	17.0	4.0	30	0	70	111406
	14.5	20.0	4.0	30	0	70	111409

	L mm	W mm	T mm	α	β	γ	T03MG-CR	T03F-CR
	8.5	3.5	2.5	25	4	71	149281	144430
	8.5	3.7	2.6	25	7	70	151920	144429
	10.5	3.7	2.6	25	7	77	124256	124257

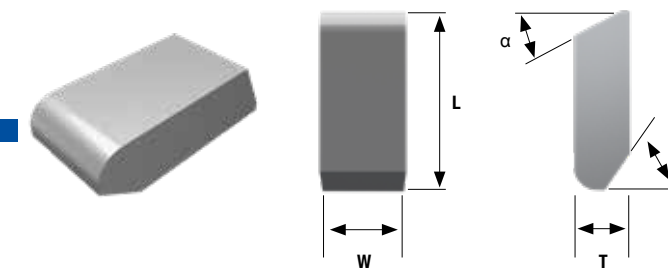


CW Style
inch

EN Carbide saw tips for circular saws
 DE Hartmetallsägezähne für Kreissägen
 FR Dents de scie pour scies circulaires
 IT Dentelli per lame circolari
 ES Dientes de sierra para sierras circulares

CWB	L		W		T		α	β	γ	T07MF-CR		T10MG
	inch	mm	inch	mm	inch	mm						
7100	0.281	7.1	0.100	2.5	0.078	2.0	30	0	60	113848	113836	
7120	0.281	7.1	0.120	3.0	0.078	2.0	30	0	60	113850	113838	
7135	0.281	7.1	0.135	3.4	0.078	2.0	30	0	60	113851	113839	
7150	0.281	7.1	0.150	3.8	0.078	2.0	30	0	60	113852	113840	
7165	0.281	7.1	0.165	4.2	0.078	2.0	30	0	60	113853	113841	
7180	0.281	7.1	0.180	4.6	0.078	2.0	30	0	60	113855	113843	
7195	0.281	7.1	0.195	5.0	0.078	2.0	30	0	60	113856	113844	
7200	0.281	7.1	0.200	5.1	0.078	2.0	30	0	60	113857	113845	

CWD	L		W		T		α	β	γ	T03F-CR	T07MF-CR	T10MG	T15C
	inch	mm	inch	mm	inch	mm							
7100	0.312	7.9	0.100	2.5	0.093	2.4	30	0	60	111288	111311	112629	111334
7110	0.312	7.9	0.110	2.8	0.093	2.4	30	0	60	111289	111312	112630	111335
7120	0.312	7.9	0.120	3.0	0.093	2.4	30	0	60	111291	111314	112632	111337
7125	0.312	7.9	0.125	3.2	0.093	2.4	30	0	60	111292	111315	112633	111338
7135	0.312	7.9	0.135	3.4	0.093	2.4	30	0	60	111294	111317	112635	111340
7140	0.312	7.9	0.140	3.6	0.093	2.4	30	0	60	111295	111318	112636	111341
7150	0.312	7.9	0.150	3.8	0.093	2.4	30	0	60	111296	111319	112637	111342
7165	0.312	7.9	0.165	4.2	0.093	2.4	30	0	60	111298	111321	112639	111344
7170	0.312	7.9	0.170	4.3	0.093	2.4	30	0	60	111299	111322	112640	111345
7180	0.312	7.9	0.180	4.6	0.093	2.4	30	0	60	111301	111324	112642	111347
7185	0.312	7.9	0.185	4.7	0.093	2.4	30	0	60	111302	111325	112643	111348
7200	0.312	7.9	0.200	5.1	0.093	2.4	30	0	60	111304	111327	112645	111350
7215	0.312	7.9	0.215	5.5	0.093	2.4	30	0	60	111305	111328	112646	111351
7220	0.312	7.9	0.220	5.6	0.093	2.4	30	0	60	111306	111329	112647	111352
7230	0.312	7.9	0.230	5.8	0.093	2.4	30	0	60	111307	111330	112648	111353
7250	0.312	7.9	0.250	6.4	0.093	2.4	30	0	60	111309	111332	112650	111355
7280	0.312	7.9	0.280	7.1	0.093	2.4	30	0	60	112653	112654	112651	112655
7312	0.312	7.9	0.312	7.9	0.093	2.4	30	0	60	111310	111333	112652	111356

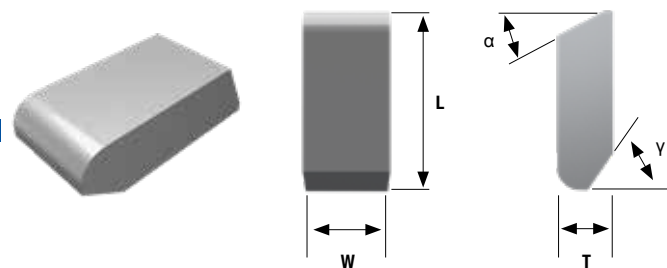


CW Style
inch

EN Carbide saw tips for circular saws
 DE Hartmetallsägezähne für Kreissägen
 FR Dents de scie pour scies circulaires
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 ES Dientes de sierra para sierras circulares

CWE	L		W		T		α	β	γ	T03F-CR	T07MF-CR	T10MG
	inch	mm	inch	mm	inch	mm						
7140	0.375	9.5	0.140	3.6	0.093	2.4	30	0	60	111358	111380	111369
7150	0.375	9.5	0.150	3.8	0.093	2.4	30	0	60	111359	111381	111370
7165	0.375	9.5	0.165	4.2	0.093	2.4	30	0	60	111360	111382	111371
7185	0.375	9.5	0.185	4.7	0.093	2.4	30	0	60	111361	111383	111372
7200	0.375	9.5	0.200	5.1	0.093	2.4	30	0	60	111362	111384	111373
7215	0.375	9.5	0.215	5.5	0.093	2.4	30	0	60	111363	111385	111374
7225	0.375	9.5	0.225	5.7	0.093	2.4	30	0	60	112658	112660	112659
7230	0.375	9.5	0.230	5.8	0.093	2.4	30	0	60	111364	111386	111375
7250	0.375	9.5	0.250	6.4	0.093	2.4	30	0	60	111365	111387	111376
7281	0.375	9.5	0.281	7.1	0.093	2.4	30	0	60	111366	111388	111377
7312	0.375	9.5	0.312	7.9	0.093	2.4	30	0	60	111367	111389	111378

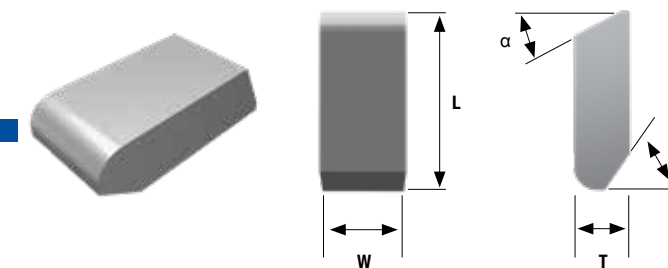




CW Style
inch

EN Carbide saw tips for circular saws
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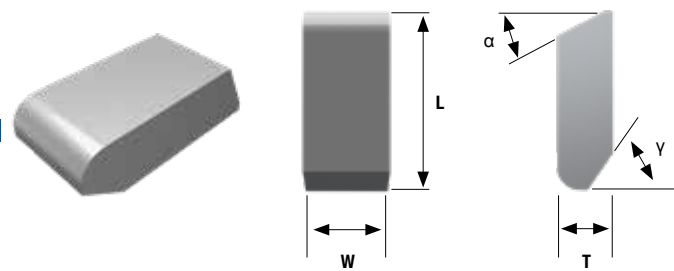
CWF	L inch	mm	W inch	mm	T inch	mm	α	β	γ	T07MF-CR	T10MG	T12M-CR	T07MF-W
7130	0.500	12.7	0.130	3.3	0.125	3.2	35	0	70	152681	111229	109395	152704
7140	0.500	12.7	0.140	3.6	0.125	3.2	35	0	70	152682	111230	109397	152705
7150	0.500	12.7	0.150	3.8	0.125	3.2	35	0	70	152683	111231	109399	152706
7160	0.500	12.7	0.160	4.1	0.125	3.2	35	0	70	152684	111232	109400	152707
7165	0.500	12.7	0.165	4.2	0.125	3.2	35	0	70	152685	111233	109401	152708
7170	0.500	12.7	0.170	4.3	0.125	3.2	35	0	70	152686	111234	109402	152709
7180	0.500	12.7	0.180	4.6	0.125	3.2	35	0	70	152687	111235	109403	152712
7190	0.500	12.7	0.190	4.8	0.125	3.2	35	0	70	152688	111236	109405	152713
7200	0.500	12.7	0.200	5.1	0.125	3.2	35	0	70	152689	111237	109406	152714
7210	0.500	12.7	0.210	5.3	0.125	3.2	35	0	70	152690	111238	109407	152715
7215	0.500	12.7	0.215	5.5	0.125	3.2	35	0	70	152691	111239	109408	152716
7220	0.500	12.7	0.220	5.6	0.125	3.2	35	0	70	152692	111240	109409	152717
7230	0.500	12.7	0.230	5.8	0.125	3.2	35	0	70	152693	111241	109410	152718
7240	0.500	12.7	0.240	6.1	0.125	3.2	35	0	70	152694	111242	109412	152719
7250	0.500	12.7	0.250	6.4	0.125	3.2	35	0	70	152695	111243	109413	152720
7260	0.500	12.7	0.260	6.6	0.125	3.2	35	0	70	152696	111244	109414	152721
7270	0.500	12.7	0.270	6.9	0.125	3.2	35	0	70	152697	111245	109416	152722
7275	0.500	12.7	0.275	7.0	0.125	3.2	35	0	70	152698	111246	109417	152723
7280	0.500	12.7	0.280	7.1	0.125	3.2	35	0	70	152699	111247	109418	152724
7290	0.500	12.7	0.290	7.4	0.125	3.2	35	0	70	152700	111248	109419	152725
7310	0.500	12.7	0.310	7.9	0.125	3.2	35	0	70	152701	111250	109421	152726
7312	0.500	12.7	0.312	7.9	0.125	3.2	35	0	70	152702	111251	109422	152727
7330	0.500	12.7	0.330	8.4	0.125	3.2	35	0	70	152703	111252	109424	152728



CW Style
inch

EN Carbide saw tips for circular saws
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 FR Dents de scie pour scies circulaires
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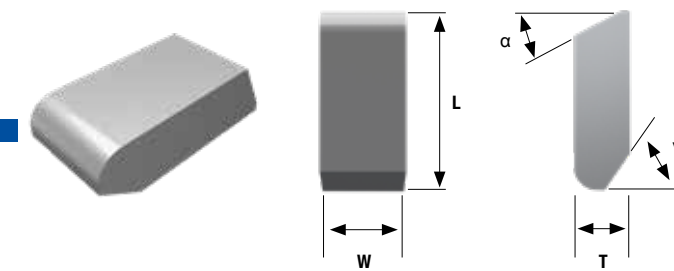
CWG	L inch	mm	W inch	mm	T inch	mm	α	β	γ	T03F-CR	T07MF-CR	T10MG	T12M-CR	T15C	T07MF-W
7120	0.375	9.5	0.120	3.0	0.125	3.2	30	0	60	107350	152729	111260	109438	107418	152758
7130	0.375	9.5	0.130	3.3	0.125	3.2	30	0	60	107352	152730	111261	109440	107420	152759
7140	0.375	9.5	0.140	3.6	0.125	3.2	30	0	60	107354	152731	111262	109442	107422	152760
7150	0.375	9.5	0.150	3.8	0.125	3.2	30	0	60	107355	152732	111263	109443	107423	152761
7160	0.375	9.5	0.160	4.1	0.125	3.2	30	0	60	107356	152733	111264	109444	107424	152762
7165	0.375	9.5	0.165	4.2	0.125	3.2	30	0	60	107357	152734	111265	109445	107425	152763
7170	0.375	9.5	0.170	4.3	0.125	3.2	30	0	60	107358	152736	111266	109446	107426	152764
7180	0.375	9.5	0.180	4.6	0.125	3.2	30	0	60	107359	152737	111268	109447	107427	152765
7185	0.375	9.5	0.185	4.7	0.125	3.2	30	0	60	107360	152738	111269	109448	107428	152766
7190	0.375	9.5	0.190	4.8	0.125	3.2	30	0	60	107361	152739	111270	109449	107429	152767
7200	0.375	9.5	0.200	5.1	0.125	3.2	30	0	60	107363	152740	111271	109451	107431	152768
7215	0.375	9.5	0.215	5.5	0.125	3.2	30	0	60	107365	152741	111273	109453	107433	152769
7220	0.375	9.5	0.220	5.6	0.125	3.2	30	0	60	107366	152742	111274	109454	107434	152770
7225	0.375	9.5	0.225	5.7	0.125	3.2	30	0	60	142758	152743	142782	140490		152771
7230	0.375	9.5	0.230	5.8	0.125	3.2	30	0	60	107368	152744	111275	109456	107436	152772
7240	0.375	9.5	0.240	6.1	0.125	3.2	30	0	60	107369	152745	111276	109457	107437	152773
7245	0.375	9.5	0.245	6.2	0.125	3.2	30	0	60	142784	152746	142785	140489		152774
7250	0.375	9.5	0.250	6.4	0.125	3.2	30	0	60	107370	152747	111277	109458	107438	152775
7260	0.375	9.5	0.260	6.6	0.125	3.2	30	0	60	107371	152748	111278	109459	107439	152776
7270	0.375	9.5	0.270	6.9	0.125	3.2	30	0	60	107373	152749	111279	109461	107441	152777
7280	0.375	9.5	0.280	7.1	0.125	3.2	30	0	60	107375	152750	111281	109463	107443	152778
7300	0.375	9.5	0.300	7.6	0.125	3.2	30	0	60	107376	152751	111282	109464	107444	152779
7312	0.375	9.5	0.312	7.9	0.125	3.2	30	0	60	107377	152752	111284	109465	107445	152780
7335	0.375	9.5	0.335	8.5	0.125	3.2	30	0	60	142788	152753	140925	142787		152781
7350	0.375	9.5	0.350	8.9	0.125	3.2	30	0	60	107380	152754	111285	109468	111218	152782
7400	0.375	9.5	0.400	10.2	0.125	3.2	30	0	60	107379	152755	111286	109467	107447	152783
7500	0.375	9.5	0.500	12.7	0.125	3.2	30	0	60	107381	152756	111287	109469	107449	152784



CW Style
inch

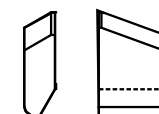
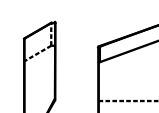
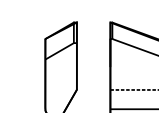
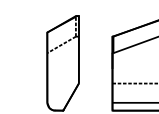
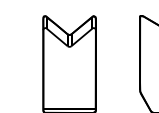
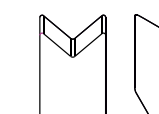
EN Carbide saw tips for circular saws
 DE Hartmetallsägezähne für Kreissägen
 FR Dents de scie pour scies circulaires
 IT Dentelli per lame circolari
 ES Dientes de sierra para sierras circulares

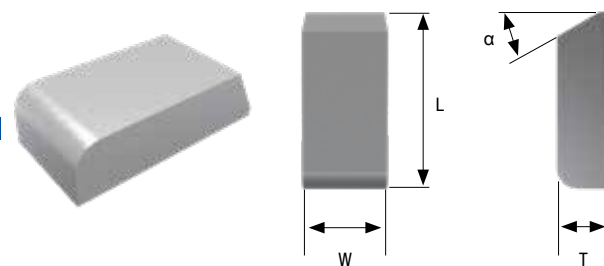
CWH	L inch	mm	W inch	mm	T inch	mm	α	β	γ	T03F-CR	T04F-CR	T07MF-CR
7135	0.344	8.7	0.135	3.4	0.125	3.2	30	0	60	114413	114412	114411
7150	0.344	8.7	0.150	3.8	0.125	3.2	30	0	60	114419	114418	114417
7165	0.344	8.7	0.165	4.2	0.125	3.2	30	0	60	114425	114424	114423
7185	0.344	8.7	0.185	4.7	0.125	3.2	30	0	60	114431	114430	114429
7200	0.344	8.7	0.200	5.1	0.125	3.2	30	0	60	114438	114436	114435
7215	0.344	8.7	0.215	5.5	0.125	3.2	30	0	60	114446	114445	114443
7220	0.344	8.7	0.220	5.6	0.125	3.2	30	0	60	114447	114448	114449
7230	0.344	8.7	0.230	5.8	0.125	3.2	30	0	60	114453	114452	114451
7250	0.344	8.7	0.250	6.4	0.125	3.2	30	0	60	114459	114458	114457



CW Style
inch

EN Carbide saw tips for circular saws
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	CWD Right	L inch	mm	W inch	mm	T inch	mm	α	β	γ	T07MF-CR
	7165	0.312	7.9	0.165	4.2	0.093	2.4	30	0	60	111711
	7185	0.312	7.9	0.185	4.7	0.093	2.4	30	0	60	111713
	7200	0.312	7.9	0.200	5.1	0.093	2.4	30	0	60	111715
	7215	0.312	7.9	0.215	5.5	0.093	2.4	30	0	60	111717
	7250	0.312	7.9	0.250	6.4	0.093	2.4	30	0	60	111719
	CWD Left	L inch	mm	W inch	mm	T inch	mm	α	β	γ	T07MF-CR
	7165	0.312	7.9	0.165	4.2	0.093	2.4	30	0	60	111712
	7185	0.312	7.9	0.185	4.7	0.093	2.4	30	0	60	111714
	7200	0.312	7.9	0.200	5.1	0.093	2.4	30	0	60	111716
	7215	0.312	7.9	0.215	5.5	0.093	2.4	30	0	60	111718
	7250	0.312	7.9	0.250	6.4	0.093	2.4	30	0	60	111720
	CWG Right	L inch	mm	W inch	mm	T inch	mm	α	β	γ	T07MF-CR
	7230	0.375	9.5	0.230	5.8	0.125	3.2	30	0	60	134882
	7250	0.375	9.5	0.250	6.4	0.125	3.2	30	0	60	132524
	7265	0.375	9.5	0.265	6.7	0.125	3.2	30	0	60	136381
	CWG Left	L inch	mm	W inch	mm	T inch	mm	α	β	γ	T07MF-CR
	7230	0.375	9.5	0.230	5.8	0.125	3.2	30	0	60	134883
	7250	0.375	9.5	0.250	6.4	0.125	3.2	30	0	60	132523
	7265	0.375	9.5	0.265	6.7	0.125	3.2	30	0	60	136382
	CWEV	L inch	mm	W inch	mm	T inch	mm	α	β	γ	T07MF-CR
	7200	0.375	9.5	0.200	5.1	0.093	2.4	30	0	60	119868
	CWGV	L inch	mm	W inch	mm	T inch	mm	α	β	γ	T07MF-CR
	7230	0.375	9.5	0.230	5.8	0.125	3.2	30	0	60	115352

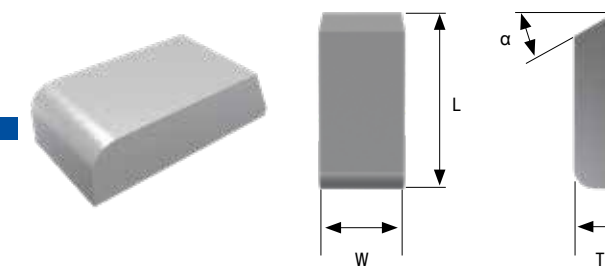


W Style
inch

EN Carbide saw tips for circular saws
 DE Hartmetallsägezähne für Kreissägen
 FR Dents de scie pour scies circulaires
 IT Dentelli per lame circolari
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WB	L		W		T		α	β	γ	T07MF-CR	T10MG
	inch	mm	inch	mm	inch	mm					
7100	0.281	7.1	0.100	2.5	0.078	2.0	30	0	0	114161	114162
7120	0.281	7.1	0.120	3.0	0.078	2.0	30	0	0	114165	114166
7135	0.281	7.1	0.135	3.4	0.078	2.0	30	0	0	114168	114167
7150	0.281	7.1	0.150	3.8	0.078	2.0	30	0	0	114169	114170
7165	0.281	7.1	0.165	4.2	0.078	2.0	30	0	0	114172	114171
7180	0.281	7.1	0.180	4.6	0.078	2.0	30	0	0	114173	114174
7185	0.281	7.1	0.185	4.7	0.078	2.0	30	0	0	114176	114175
7195	0.281	7.1	0.195	5.0	0.078	2.0	30	0	0	114177	114178
7200	0.281	7.1	0.200	5.1	0.078	2.0	30	0	0	114180	114179
7250	0.281	7.1	0.250	6.4	0.078	2.0	30	0	0	114184	114183

WD	L		W		T		α	β	γ	T03F-CR	T04F-CR	T07MF-CR	T10MG
	inch	mm	inch	mm	inch	mm							
7120	0.312	7.9	0.120	3.0	0.093	2.4	30	0	0	114210	114209	114208	114207
7135	0.312	7.9	0.135	3.4	0.093	2.4	30	0	0	114211	114212	114213	114214
7150	0.312	7.9	0.150	3.8	0.093	2.4	30	0	0	114219	114220	114221	114222
7165	0.312	7.9	0.165	4.2	0.093	2.4	30	0	0	114227	114228	114229	114230
7185	0.312	7.9	0.185	4.7	0.093	2.4	30	0	0	114235	114237	114238	114239
7200	0.312	7.9	0.200	5.1	0.093	2.4	30	0	0	114244	114245	114246	114247
7215	0.312	7.9	0.215	5.5	0.093	2.4	30	0	0	114251	114250	114249	114248
7230	0.312	7.9	0.230	5.8	0.093	2.4	30	0	0	114252	114253	114254	114255
7250	0.312	7.9	0.250	6.4	0.093	2.4	30	0	0	114260	114261	114262	114263
7280	0.312	7.9	0.280	7.1	0.093	2.4	30	0	0	114267	114266	114265	114264
7312	0.312	7.9	0.312	7.9	0.093	2.4	30	0	0	114268	114269	114270	114271

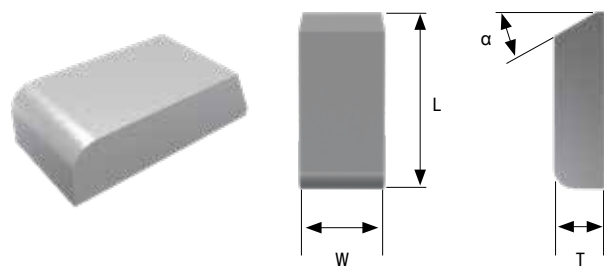


W Style
inch

EN Carbide saw tips for circular saws
 DE Hartmetallsägezähne für Kreissägen
 FR Dents de scie pour scies circulaires
 IT Dentelli per lame circolari
 ES Dientes de sierra para sierras circulares

WE	L		W		T		α	β	γ	T03F-CR	T07MF-CR	T10MG
	inch	mm	inch	mm	inch	mm						
7185	0.375	9.5	0.185	4.7	0.093	2.4	30	0	0	114294	114295	114296
7200	0.375	9.5	0.200	5.1	0.093	2.4	30	0	0	114299	114298	114297
7215	0.375	9.5	0.215	5.5	0.093	2.4	30	0	0	114300	114301	114302
7225	0.375	9.5	0.225	5.7	0.093	2.4	30	0	0	114305	114304	114303
7250	0.375	9.5	0.250	6.4	0.093	2.4	30	0	0	114311	114310	114309
7281	0.375	9.5	0.281	7.1	0.093	2.4	30	0	0	114317	114316	114315
7312	0.375	9.5	0.312	7.9	0.093	2.4	30	0	0	114318	114319	114320
7350	0.375	9.5	0.350	8.9	0.093	2.4	30	0	0	114323	114322	114321
7375	0.375	9.5	0.375	9.5	0.093	2.4	30	0	0	114324	114325	114326

WF	L		W		T		α	β	γ	T07MF-CR	T10MG
	inch	mm	inch	mm	inch	mm					
7160	0.500	12.7	0.160	4.1	0.125	3.2	35	0	0	152785	114330
7165	0.500	12.7	0.165	4.2	0.125	3.2	35	0	0	152787	114334
7180	0.500	12.7	0.180	4.6	0.125	3.2	35	0	0	152788	114338
7190	0.500	12.7	0.190	4.8	0.125	3.2	35	0	0	152789	114342
7200	0.500	12.7	0.200	5.1	0.125	3.2	35	0	0	152790	114343
7230	0.500	12.7	0.230	5.8	0.125	3.2	35	0	0	152791	114351
7240	0.500	12.7	0.240	6.1	0.125	3.2	35	0	0	152792	114354
7250	0.500	12.7	0.250	6.4	0.125	3.2	35	0	0	152793	114355
7275	0.500	12.7	0.275	7.0	0.125	3.2	35	0	0	152794	114362
7280	0.500	12.7	0.280	7.1	0.125	3.2	35	0	0	152795	114363
7300	0.500	12.7	0.300	7.6	0.125	3.2	35	0	0	152796	114366
7312	0.500	12.7	0.312	7.9	0.125	3.2	35	0	0	152797	114367
7350	0.500	12.7	0.350	8.9	0.125	3.2	35	0	0	152798	114370
7375	0.500	12.7	0.375	9.5	0.125	3.2	35	0	0	152799	114371
7400	0.500	12.7	0.400	10.2	0.125	3.2	35	0	0	152800	114374
7437	0.500	12.7	0.437	11.1	0.125	3.2	35	0	0	152801	114375
7500	0.500	12.7	0.500	12.7	0.125	3.2	35	0	0	152802	114378
7625	0.500	12.7	0.625	15.9	0.125	3.2	35	0	0	152803	114379



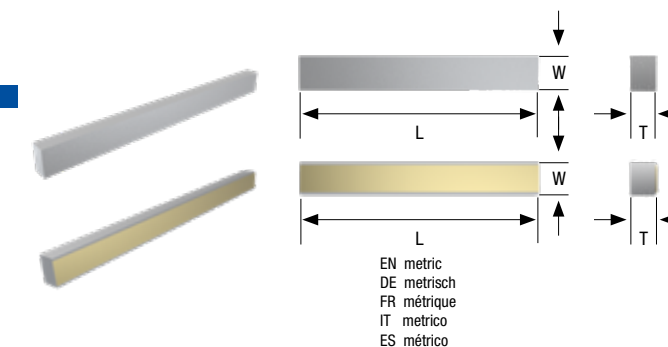
W Style
inch

- EN Carbide saw tips for circular saws
- DE Hartmetallsägezähne für Kreissägen
- FR Dents de scie pour scies circulaires
- IT Dentelli per lame circolari
- ES Dientes de sierra para sierras circulares

WG	L		W		T		α	β	γ	T07MF-CR	T10MG
	inch	mm	inch	mm	inch	mm					
7150	0.375	9.5	0.150	3.8	0.125	3.2	30	0	0	152804	138350
7165	0.375	9.5	0.165	4.2	0.125	3.2	30	0	0	152805	138351
7185	0.375	9.5	0.185	4.7	0.125	3.2	30	0	0	152806	138352
7200	0.375	9.5	0.200	5.1	0.125	3.2	30	0	0	152807	115371
7215	0.375	9.5	0.215	5.5	0.125	3.2	30	0	0	152808	115372
7230	0.375	9.5	0.230	5.8	0.125	3.2	30	0	0	152809	115337
7250	0.375	9.5	0.250	6.4	0.125	3.2	30	0	0	152810	115373
7265	0.375	9.5	0.265	6.7	0.125	3.2	30	0	0	152811	138353
7280	0.375	9.5	0.280	7.1	0.125	3.2	30	0	0	152812	128767
7312	0.375	9.5	0.312	7.9	0.125	3.2	30	0	0	152813	115374
7335	0.375	9.5	0.335	8.5	0.125	3.2	30	0	0	152814	140921
7350	0.375	9.5	0.350	8.9	0.125	3.2	30	0	0	152815	138354
7375	0.375	9.5	0.375	9.5	0.125	3.2	30	0	0	152816	140922
7400	0.375	9.5	0.400	10.2	0.125	3.2	30	0	0	152817	140924
7500	0.375	9.5	0.500	12.7	0.125	3.2	30	0	0	152818	138447

WQ	L		W		T		α	β	γ	T10MG
	inch	mm	inch	mm	inch	mm				
7200	0.375	9.5	0.200	5.1	0.156	4.0	30	0	0	114400
7265	0.375	9.5	0.265	6.7	0.156	4.0	30	0	0	114401
7300	0.375	9.5	0.300	7.6	0.156	4.0	30	0	0	114402
7335	0.375	9.5	0.335	8.5	0.156	4.0	30	0	0	114403
7400	0.375	9.5	0.400	10.2	0.156	4.0	30	0	0	114404
7460	0.375	9.5	0.460	11.7	0.156	4.0	30	0	0	114405
7500	0.375	9.5	0.500	12.7	0.156	4.0	30	0	0	114406
7530	0.375	9.5	0.530	13.5	0.156	4.0	30	0	0	140931
7625	0.375	9.5	0.625	15.9	0.156	4.0	30	0	0	114407
7640	0.375	9.5	0.640	16.3	0.156	4.0	30	0	0	140932
7765	0.375	9.5	0.765	19.4	0.156	4.0	30	0	0	140933

Note: Also available pretinned! Add "-PT" to part number!



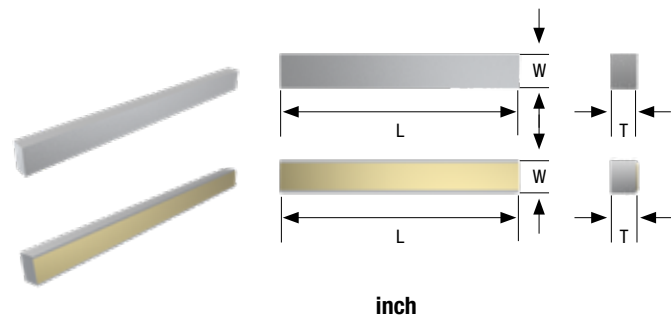
- EN Strobe blanks for circular saws
- DE Wischerblätter für Kreissägen
- FR Racleurs pour scies circulaires
- IT Barrette per rasanti di lame circolari
- ES Rasuradores para sierras circulares

L	W	T	T07MF-W
25	2	2	111033
30	2	2	111034
35	2	2	113524
310	2	2	113525
30	2.3	2	113526
40	2.3	2	111040
310	2.3	2	113527
25	2.5	2	113529
30	2.5	2	111035
35	2.5	2	113531
45	2.5	2	111044
310	2.5	2	113532
25	3	2	109812
30	3	2	043520
35	3	2	113533
40	3	2	043522
50	3	2	113541
310	3	2	113542
30	3.3	2	049602
35	3.3	2	113544
40	3.3	2	113546
50	3.3	2	113549
55	3.3	2	113551
60	3.3	2	113553
310	3.3	2	113555
30	3.5	2	043514
40	3.5	2	043516
45	3.5	2	113557
50	3.5	2	109811
310	3.5	2	113564
30	3.7	2	036174
40	3.7	2	113565
50	3.7	2	113566
55	3.7	2	113567
70	3.7	2	113568
310	3.7	2	113569
20	4	2	111032
30	4	2	043521
35	4	2	113572
40	4	2	043523
45	4	2	113574
50	4	2	111046
55	4	2	113576
60	4	2	111049

L	W	T	T07MF-W
65	4	2	113577
310	4	2	113578
50	4.2	2	036811
60	4.2	2	113582
70	4.2	2	113583
310	4.2	2	113584
30	4.5	2	111037
40	4.5	2	111041
45	4.5	2	111045
50	4.5	2	111047
55	4.5	2	113585
60	4.5	2	111050
65	4.5	2	113590
70	4.5	2	113591
310	4.5	2	113592
310	4.7	2	113593
40	5	2	043525
45	5	2	113594
50	5	2	113595
55	5	2	113596
60	5	2	111051
65	5	2	113597
310	5	2	113598
30	5.2	2	111038
30	5.5	2	111039
40	5.5	2	111042
50	5.5	2	111048
60	5.5	2	113599
65	5.5	2	113600
310	5.5	2	113773
40	5.8	2	111043
60	5.8	2	111052
310	5.8	2	113601
60	6	2	113602
65	6	2	113603
310	6	2	113604
60	6.2	2	111053
310	6.5	2	113605
310	7	2	113606
310	7.5	2	113607

Note: Also available pretinned! Add "-PT" to part number!

EN Strobe blanks for circular saws
 DE Wischerblätter für Kreissägen
 FR Racleurs pour scies circulaires
 IT Barrette per rasanti di lame circolari
 ES Rasuradores para sierras circulares



ST	L		W		T		T12M-CR
	inch	mm	inch	mm	inch	mm	
ST1120	1.000	25.4	0.120	3.0	0.125	3.2	113528
ST1130	1.000	25.4	0.130	3.3	0.125	3.2	113530
ST1140	1.000	25.4	0.140	3.6	0.125	3.2	113534
ST1150	1.000	25.4	0.150	3.8	0.125	3.2	113535
ST1160	1.000	25.4	0.160	4.1	0.125	3.2	113536
ST1170	1.000	25.4	0.170	4.3	0.125	3.2	113537
ST1180	1.000	25.4	0.180	4.6	0.125	3.2	113538
ST1190	1.000	25.4	0.190	4.8	0.125	3.2	113539
ST1200	1.000	25.4	0.200	5.1	0.125	3.2	113540
ST1210	1.000	25.4	0.210	5.3	0.125	3.2	113543
ST1220	1.000	25.4	0.220	5.6	0.125	3.2	113545
ST1230	1.000	25.4	0.230	5.8	0.125	3.2	113547
ST1240	1.000	25.4	0.240	6.1	0.125	3.2	113548
ST1250	1.000	25.4	0.250	6.4	0.125	3.2	113550
ST1260	1.000	25.4	0.260	6.6	0.125	3.2	113552
ST1270	1.000	25.4	0.270	6.9	0.125	3.2	114089
ST1280	1.000	25.4	0.280	7.1	0.125	3.2	113554
ST1290	1.000	25.4	0.290	7.4	0.125	3.2	113556

ST	L		W		T		T12M-CR
	inch	mm	inch	mm	inch	mm	
ST2120	1.250	31.8	0.120	3.0	0.125	3.2	113558
ST2130	1.250	31.8	0.130	3.3	0.125	3.2	113559
ST2140	1.250	31.8	0.140	3.6	0.125	3.2	113560
ST2150	1.250	31.8	0.150	3.8	0.125	3.2	113561
ST2160	1.250	31.8	0.160	4.1	0.125	3.2	113562
ST2170	1.250	31.8	0.170	4.3	0.125	3.2	113563
ST2180	1.250	31.8	0.180	4.6	0.125	3.2	113570
ST2190	1.250	31.8	0.190	4.8	0.125	3.2	113571
ST2200	1.250	31.8	0.200	5.1	0.125	3.2	113573
ST2210	1.250	31.8	0.210	5.3	0.125	3.2	113575
ST2220	1.250	31.8	0.220	5.6	0.125	3.2	113579
ST2230	1.250	31.8	0.230	5.8	0.125	3.2	113580
ST2240	1.250	31.8	0.240	6.1	0.125	3.2	113581
ST2250	1.250	31.8	0.250	6.4	0.125	3.2	113586
ST2260	1.250	31.8	0.260	6.6	0.125	3.2	113587
ST2280	1.250	31.8	0.280	7.1	0.125	3.2	113588
ST2290	1.250	31.8	0.290	7.4	0.125	3.2	113589

Note: Also available pretinned! Add "-PT" to part number!

EN Brazing alloys and fluxes
 DE Lot und Flussmittel
 FR Alliages et flux de brasage
 IT Leghe brasanti e disossidanti
 ES Aleaciones y fundentes para soldadura fuerte



EN TriMet - sandwich brazing alloy strip, on spool
 DE TriMet - Schichtlot, auf Spule
 FR TriMet - alliage de brasage „sandwich“ en bande, sur bobine
 IT TriMet - lega brasante nastro trimetallico, in bobina
 ES TriMet - cinta tipo sandwich para soldadura fuerte, en carretes

Art-No.	W mm	T mm	weight kg	Features
122449	2.0	0.3	1.0 - 1.5	EN Trimetal shim
122450	2.5	0.3	1.0 - 1.5	DE Kupfer-Zwischenschicht
122451	3.0	0.3	1.0 - 1.5	FR Trois feuilles avec le Cu en couche intermédiaire
122452	3.2	0.3	1.0 - 2.0	IT Trilamina con strato intermedio di rame
122453	3.5	0.3	1.5 - 2.0	ES Con la lámina de Cu intermedia
122454	4.0	0.3	1.5 - 2.0	

EN TriMet - sandwich brazing alloy strip for special applications, in coils
 DE TriMet - Lot für Sonderanwendungen, im Bunde
 FR TriMet - alliage de brasage „sandwich“ pour applications spéciales, en bande
 IT TriMet - lega brasante nastro trimetallico per applicazioni speciali, in bobina
 ES TriMet - cinta tipo sandwich para soldadura fuerte, en carretes

Art-No.	W mm	T mm	weight kg	Features
122456	40	0.8	1.0	
122457	50	0.8	1.0	
122458	60	0.8	1.0	
122459	70	0.8	1.0	

EN AutoFlux - brazing flux paste for automatic dispensing
 DE AutoFlux - Hartlot Flussmittel-Paste für Maschinendosierung
 FR AutoFlux - flux de brasage en pâte pour mise en oeuvre en automatique
 IT AutoFlux - disossidante in pasta per brasatura adatto per la distribuzione automatica
 ES AutoFlux - aleación en pasta con fundente para aplicar automáticamente

Art-No.	weight kg	Features
115300	1.5	

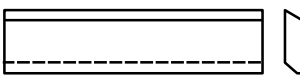
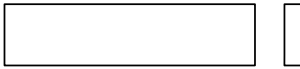
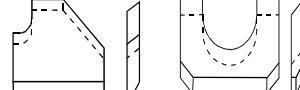
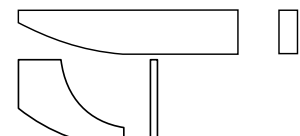
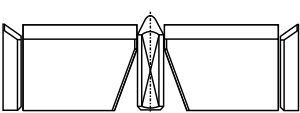
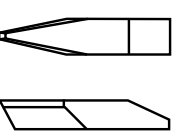

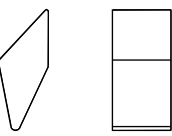
EN ManuFlux - brazing flux paste for manual applications
 DE ManuFlux - Hartlot Flussmittel-Paste für den Auftrag von Hand
 FR ManuFlux - flux de brasage en pâte pour utilisation manuelle
 IT ManuFlux - disossidante in pasta per brasatura per applicazione manuale
 ES ManuFlux - aleación en pasta con fundente para aplicar manualmente

Art-No.	weight kg	Features
115301	1.0	







- EN Carbide for brazed tools
- DE Hartmetall für gelötete Fräser
- FR Plaquettes en carbure à braser
- IT Metallo duro per frese saldobrasate
- ES Metal duro para herramienta soldada

EN Carbide for brazed tools
 DE Hartmetall für gelötete Fräser
 FR Plaquettes en carbure à braser
 IT Metallo duro per frese saldobrasate
 ES Metal duro para herramienta soldada

	<p>EN Carbide strips for brazed cutters DE Hartmetallplatten zur Fräserbestückung FR Plaquettes en carbure à braser IT Placchette in metallo duro per frese ES Placas de metal duro para equipar fresas</p>	<p><i>metric</i> <i>metrisch</i> <i>métrique</i> <i>metrico</i> <i>métrico</i></p>	102 - 105
	<p>EN STB strips for brazed cutters DE Hartmetallplatten zur Fräserbestückung FR Plaquettes en carbure à braser IT Placchette in metallo duro per frese ES Placas de metal duro para equipar fresas</p>	<i>inch</i>	106
	<p>EN Preforms for brazed cutters DE Formplatten zum Löten FR Plaquettes en carbure à braser IT Placchette per frese saldobrasate ES Placas para herramientas soldadas</p>		107
	<p>EN Carbide tips for router bits DE HM-Rohlinge für Oberfräser FR Ébauches pour mèches à défoncer IT Placchette sagomate per punte ES Placas de metal duro para equipar fresas</p>		108
	<p>EN Drill bits DE Zylinderkopfbohrer FR Mèches à façonner IT Punta per cerniere ES Brocas estrella</p>		109 - 110
	<p>EN Finger joint cutters DE Minizinkenfräser FR Fraises mini-aboutages IT Frese per giunzioni ES Fresas para ensamblar</p>		110
	<p>EN Tips for T.C.T. knives DE Rohlinge für HW-bestückte Messer FR Plaquettes pour fabriquer des fers rapportées carbure IT Placchette per fabbricare coltelli riportati HW ES Placas para equipar cuchillas con metal duro</p>		111
	<p>EN Tips for multicut planers DE Zähne für Vielzahnfräser FR Dents spéciales IT Dentelli per frese multitaglienti ES Dientes para fresas multicorte</p>		111

- EN Carbide for brazed tools - Carbide grades and their applications
 DE Hartmetall für gelötete Fräser - Hartmetallsorten und ihre Anwendungen
 FR Plaquettes en carbure à braser - Les nuances de carbures et leurs applications
 IT Metallo duro per frese saldobrasate - I tipi di metallo duro e le loro applicazioni
 ES Metal duro para herramienta soldada - Calidades de metal duro y sus aplicaciones

EN	TIGRA grade	ISO	USA	Hardness	Toughness	Bending strength	Plastics	HDF	MDF	Chipboard	Hardwood	Softwood	Main usage
DE	TIGRA - Sorte	ISO	USA	Härte	Zähigkeit	Biegebruchfestigkeit	Plastik	HDF	MDF	Spanplatte	Hartholz	Weichholz	Hauptverwendung
FR	Nuance TIGRA	ISO	USA	Dureté	Ténacité	Résistance à la flexion	Plastiques	HDF	MDF	Panneaux de particule	Bois dur	Bois tendre	Usage principal
IT	Tipo TIGRA	ISO	Stati Uniti	Durezza	Tenacità	Resistenza flessionale	Plastica	HDF	MDF	Truciolare	Legno duro	Legno tenero	Usi principali
ES	Calidad TIGRA	ISO	EE.UU.	Dureza	Tenacidad	Resistencia a la flexión	Plásticos	HDF	MDF	Panel de aglomerado	Madera dura	Madera blanda	Uso principal
	T03F-CR	K01	C4+	↑	↘	↓	✓	✓	✓	○	○	☒	EN Board materials DE Plattenmaterial FR Matériaux de panneaux IT Pannelli ES Materiales de paneles
	T04F-CR	K05	C4	↗	→	↘	✓	○	✓	✓	✓	○	EN Abrasive hard woods DE Abrasive Harthölzer FR Bois durs abrasifs IT Legni duri abrasivi ES Madera dura abrasiva
	T07MF-CR UNIVERSAL	K20 - K30	C2 - C3	↗	↑	↗	○	○	○	✓	✓	✓	EN Universal grade DE Universelle Sorte FR Nuance universelle IT Tipo universale ES Calidad universal
	T07MF-W	K20 - K30	C2 - C3	↗	↗	↗	○	○	○	○	✓	✓	EN Economic universal grade DE Preiswerte Universalsorte FR Nuance universelle peu coûteuses IT Tipo universale a basso costo ES Calidad universal de bajo costo
	T10MG	K10 - K40	C3+	↗	↗	↑	☒	☒	☒	○	✓	✓	EN Wood DE Holz FR Bois IT Legno ES Madera
	TL15*	K10 - K40	C2+	↘	↑	↑	☒	☒	☒	☒	✓	✓	EN Wood, higher clearance angles DE Holz, größere Freiwinkel FR Bois, plus grands angles de dépouille IT Legno, angoli di spoglia grandi ES Madera, ángulos largos

-  best performance
 very good performance
 acceptable
 not suitable

CR = Co + Ni + Cr = corrosion resistant - korrosionsbeständig - anti-corrosif - inossidabile - anticorrosivo

* Special binder - Spezialbinder - Liant spécial - Legante speciale - Composición especial

EN For technical data, please refer to the pages 4-5.
 DE Die technischen Daten entnehmen Sie bitte den Seiten 4-5.
 FR Pour les données techniques, veuillez voir aux pages 4-5.

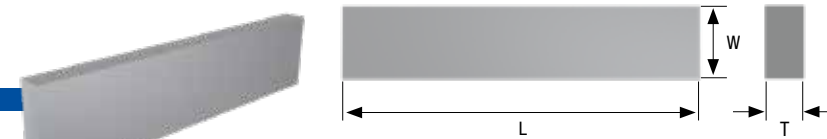
IT Per i dati tecnici, fare riferimento alle pagine 4-5.
 ES Para los datos técnicos, consulte las páginas 4-5.



EN Carbide strips for brazed cutters
 DE Hartmetallplatten zur Fräserbestückung
 FR Plaquettes en carbure à braser
 IT Placchette in metallo duro per frese
 ES Placas de metal duro para equipar fresas

T = 2-4 mm

L mm	W mm	T mm	T04F-CR	T07MF-CR	T10MG	T07MF-W
310	4	2	100307	131017	054405	
310	5	2	100308	131018	100549	
310	6	2	100309	131019	029130	
310	8	2	101107	131020	029131	
310	10	2	100710	131021	029132	
310	12	2	100709	131022	029133	
310	14	2	101637	131023	029136	
310	15	2	108730	131024	054311	
310	16	2	108731	131025	029138	
310	18	2	108732	131026	029139	
310	20	2	055678	131027	029140	
310	22	2	108737	131028	038192	
310	25	2	055679	131029	029141	
310	30	2	055680	131030	031186	
310	3	3			110301	
310	5	3	121840	131031	054598	
310	6	3	100310	131032	024511	
310	8	3	100311	131033	024515	
310	10	3	101638	131034	024519	140203
310	12	3	100619	131036	024523	
310	13	3	121841	131038	041839	
310	14	3	108738	131040	024527	
310	15	3	100312	131042	041072	
310	16	3	105249	131044	024531	140207
310	18	3	108739	131046	024535	
310	20	3	100313	131048	024539	
310	25	3	108740	131050	024543	
310	30	3	108741	131053	024547	
310	4	4			110302	
310	8	4	100626	131055	024566	147956
310	10	4	101106	131057	024570	147509
310	12	4	100625	131060	024574	144792
310	14	4	102820	131062	024578	140212
310	15	4	100315	131068	103213	
310	16	4	100621	131071	024582	147600
310	18	4	100316	131074	024586	147601
310	20	4	101729	131077	024590	147602
310	22	4	100317	131081	047082	
310	25	4	100318	131084	024594	140219
310	28	4	106131	131086	103214	
310	30	4	105525	131088	024598	
310	35	4	108742	131091	051786	



EN Carbide strips for brazed cutters
 DE Hartmetallplatten zur Fräserbestückung
 FR Plaquettes en carbure à braser
 IT Placchette in metallo duro per frese
 ES Placas de metal duro para equipar fresas

T = 5-6 mm

L mm	W mm	T mm	T04F-CR	T07MF-CR	T10MG	T07MF-W
310	5	5			110303	
310	8	5	108743	131101	024627	
310	10	5	108768	131102	024631	
310	12	5	100319	131103	024635	140225
310	14	5	102229	131106	024639	
310	15	5	100627	131109	039582	
310	16	5	108744	131112	024643	
310	18	5	100321	131113	024647	
310	20	5	100322	131119	024651	
310	25	5	100323	131121	024655	
310	30	5	108745	131123	024659	
310	35	5	108746	131127	051788	
170	40	5	108747	131130	050106	
310	10	6		131133	024680	
310	16	6		131135	024692	
310	20	6		131137	024700	
310	25	6		131140	024704	
310	30	6		131142	024708	



EN Carbide strips for brazed cutters
 DE Hartmetallplatten zur Fräserbestückung
 FR Plaquettes en carbure à braser
 IT Placchette in metallo duro per frese
 ES Placas de metal duro para equipar fresas

400 mm

L mm	W mm	T mm	T04F-CR	T07MF-CR	T10MG
310	8	3	108748	131035	024725
310	10	3	108749	131037	024729
310	12	3	108750	131039	024733
310	14	3	108752	131041	024737
310	15	3	108753	131043	041080
310	16	3	108754	131045	024741
310	18	3	108755	131047	024745
310	20	3	108756	131049	024749
310	25	3	108757	131051	024753
310	30	3	108758	131052	024757
310	8	4	108759	131054	024765
310	10	4	108760	131056	024769
310	12	4	108761	131058	024773
310	14	4	108762	131059	024777
310	15	4	108763	131061	041081
310	16	4	108703	131063	024781
310	18	4	108764	131064	024785
310	20	4	102884	131065	024789
310	22	4	102885	131066	041082
310	25	4	102886	131067	024793
310	28	4	102887	131069	041083
310	30	4	108765	131070	024797
310	35	4	108766	131072	041084
310	8	5	108767	131073	024805
310	10	5	108769	131075	024809
310	12	5	108771	131076	024813
310	14	5	108772	131078	024817
310	15	5	108773	131080	103218
310	16	5	108704	131082	024821
310	18	5	108774	131083	024825
310	20	5	108705	131085	024829
310	25	5	108706	131087	024833
310	30	5	108707	131089	024837
310	35	5	108775	131090	051793
170	40	5	115072	131092	029264
310	10	6		131093	024849
310	12	6		131094	024853
310	16	6		131096	024861
310	20	6		131097	024869
310	25	6		131098	024873
310	30	6		131099	024877

L mm	W mm	T mm	T07MF-W
400	8	3	152489
400	10	3	152490
400	12	3	152491
400	14	3	152492
400	16	3	152493
400	18	3	152494
400	20	3	152495
400	10	4	152496
400	12	4	152497
400	14	4	152498
400	16	4	152499

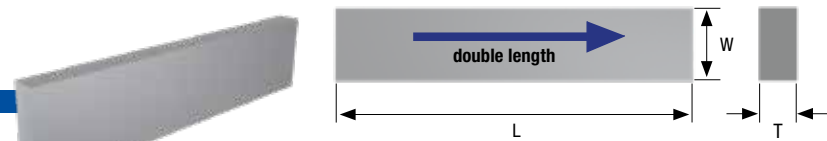


EN Carbide strips for brazed cutters
 DE Hartmetallplatten zur Fräserbestückung
 FR Plaquettes en carbure à braser
 IT Placchette in metallo duro per frese
 ES Placas de metal duro para equipar fresas

400 mm

L mm	W mm	T mm	T04F-CR	T07MF-CR	T10MG
310	8	3	108777	131104	024885
310	10	3	108778	131105	024889
310	12	3	108779	131107	024893
310	14	3	108780	131108	024897
310	15	3	108781	131110	103222
310	16	3	108782	131111	024901
310	18	3	108783	131114	024905
310	20	3	108784	131115	024909
310	25	3	108785	131117	024913
310	30	3	108786	131118	024917
310	8	4	100629	131120	024931
310	10	4	108787	131122	024935
310	12	4	103853	131124	024939
310	14	4	102230	131125	024943
310	15	4	108788	131128	050690
310	16	4	103854	131129	024947
310	18	4	108789	131131	024951
310	20	4	108790	131132	024955
310	22	4	108791	131134	103223
310	25	4	108792	131136	024959
310	28	4	108793	131138	101527
310	30	4	108794	131139	024963
310	35	4	108797	131141	051797
310	8	5	108798	131151	024978
310	10	5	054402	131153	024982
310	12	5	055663	131154	024986
310	14	5	102563	131156	024990
310	15	5	100628	131158	035897
310	16	5	106180	131159	024994
310	18	5	004371	131161	024998
310	20	5	054231	131163	025002
310	25	5	054439	131165	025006
310	30	5	054677	131166	025010
310	35	5	056072	131168	051799
170	40	5	053297	131170	039094
310	10	6	054403	131171	025023
310	12	6	004372	131173	025027
310	16	6	108799	131174	025035
310	20	6	054323	131176	025043
310	25	6	108800	131177	025047
310	30	6	004375	131179	025051

L mm	W mm	T mm	T07MF-W
400	8	3	152500
400	10	3	152501
400	12	3	152502
400	14	3	152503
400	16	3	152504
400	10	4	152505
400	12	4	152506
400	16	4	152507
400	20	4	152508
400	16	5	152509
400	20	5	152510



US style - inch

- EN STB strips for brazed cutters
- DE Hartmetallplatten zur Fräserbestückung
- FR Plaquettes en carbure à braser
- IT Placchette in metallo duro per frese
- ES Placas de metal duro para equipar fresas

Style	L inch	W inch	T inch	T07MF-CR	T10MG
DSTB 312	12 1/4	3/8	3/32	131322	128447
DSTB 316	12 1/4	1/2	3/32	131323	128449
DSTB 320	12 1/4	5/8	3/32	131324	128451
DSTB 324	12 1/4	3/4	3/32	131327	128453
DSTB 412	12 1/4	3/8	1/8	131328	128455
DSTB 416	12 1/4	1/2	1/8	131329	128457
DSTB 420	12 1/4	5/8	1/8	131330	128459
DSTB 424	12 1/4	3/4	1/8	131331	128461
DSTB 428	12 1/4	7/8	1/8	131332	128463
DSTB 432	12 1/4	1	1/8	131333	128465
DSTB 440	12 1/4	1 1/4	1/8		139794
DSTB 512	12 1/4	3/8	5/32	137611	142726
DSTB 516	12 1/4	1/2	5/32	131334	128467
DSTB 520	12 1/4	5/8	5/32	137612	133132
DSTB 524	12 1/4	3/4	5/32	137613	133133
DSTB 532	12 1/4	1	5/32	137614	133134
DSTB 540	12 1/4	1 1/4	5/32	142728	133135



- EN Preforms for brazed cutters
- DE Formplatten zum Löten
- FR Plaquettes en carbure à braser
- IT Placchette per frese saldobrasate
- ES Placas para herramientas soldadas

EN Using preformed tips for your brazed cutters you will save the expensive roughing time and grinding wheel cost. TIGRA can supply almost any kind of preformed tip according to the customer's drawing or DXF file. Small quantities for urgent special tools can be delivered by our quick delivery service within one week.

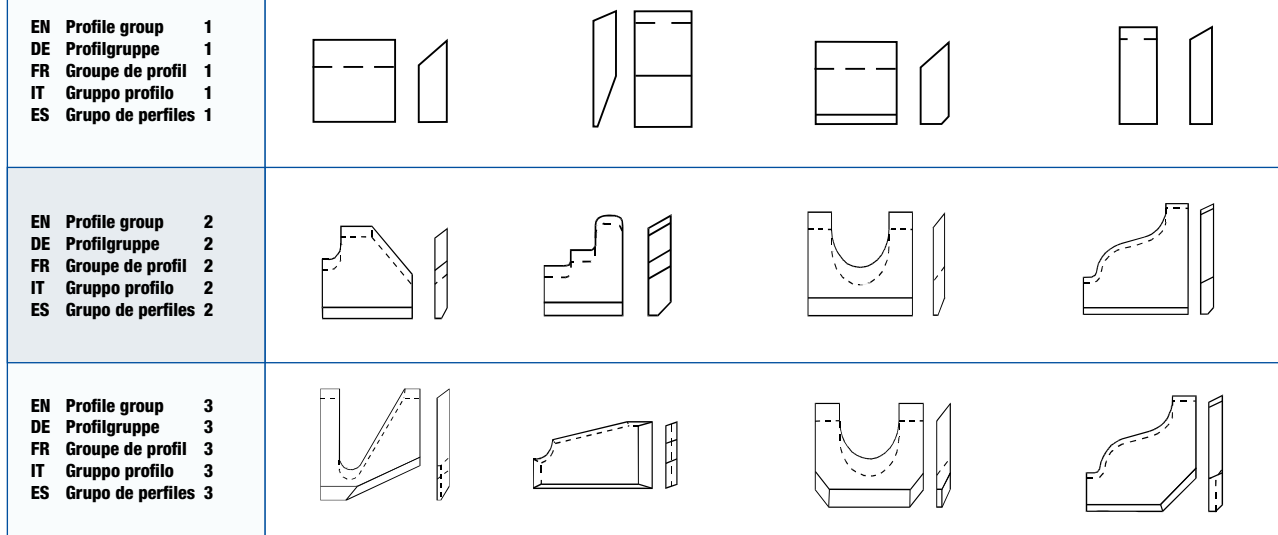
DE Durch die Verwendung vorgeformter Hartmetallplatten sparen Sie teure Schruppzeiten und Kosten für die Schleifscheiben. TIGRA liefert nahezu jede vorgeformte Platte nach Kundenzeichnung oder DXF-Datei. Kleinserien für eilige Sonderwerkzeuge liefert unser Schnelldienst innerhalb von einer Woche.

FR Grâce à l'utilisation de plaquettes en carbure préprofilées, plus besoin de coûteuses opérations de dégrossissage ni des frais élevés pour les meules. TIGRA peut fournir pratiquement n'importe quelle plaquette préprofilée d'après le dessin du client ou un fichier DXF. Notre services d'urgence livre de petites séries pour les outils spéciaux urgents en une semaine.

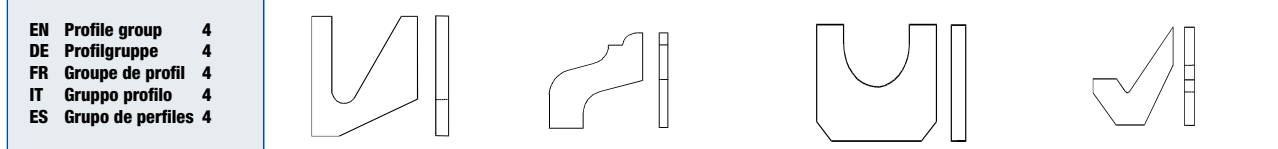
IT Con l'uso delle placchette presagomate risparmierete non solo la sgrossatura bensì anche i costi delle mole. TIGRA può fornire quasi ogni tipo di placchette presagomate a seconda delle Vostre richieste ed esigenze (documenti DXF; disegni). Per ordini urgenti di piccole quantità riguardanti utensili particolari siamo in grado di fornirvi la merce nell'arco di una settimana.

ES El empleo de placas de metal duro preformadas le permitirá ahorrarse la costosa fase de desbastado y reducir el consumo de muelas. TIGRA puede fabricar prácticamente cualquier tipo de placa preformada en base al plano o fichero DXF del cliente. Si necesitara una herramienta especial con urgencia, nuestro servicio rápido es capaz de fabricar un lote de pocas unidades en una semana.

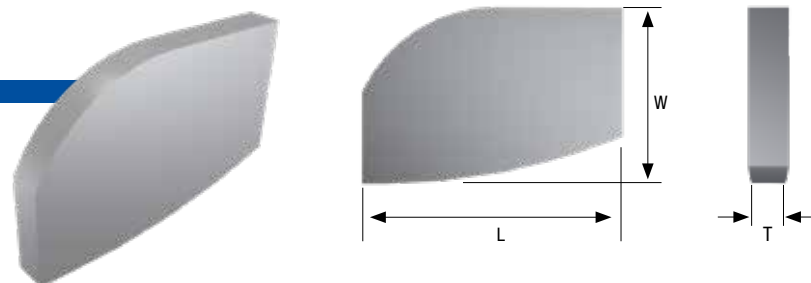
EN With chamfers in the profile and/or at the bottom. IT Con smussi nel profilo e/o nello spigolo di battuta.
 DE Mit Fasen im Profil und/oder an der Anschlagkante. ES Con tanto un perfil, como la base biselados.
 FR Avec des biseaux dans le profil et/ou au bord de butée.



EN Without any chamfers and therefore less expensive! IT Sprovisto di smussi ha pertanto un prezzo notevolmente inferiore!
 DE Keinerlei Fasen. Der Preis dafür ist deutlich günstiger! ES Ningun bisel. El precio de este modelo sera muy ventajoso para vds!
 FR Sans des biseaux. Le prix de ce modèle est de ce fait bien plus avantageux!



- EN Preforms for router bits
- DE Platten für Oberfräser
- FR Plaquettes pour défonceuse
- IT Placchette sagomate per punte
- ES Placas para fresas de cajeadora



EN Carbide tips for router bits are available preformed in almost any sizes or executions, as per customer's drawing or DXF file, also for small quantities. Your production cost for router bits will be reduced by saving the cost for cutting, wire cutting, roughing and diamond wheels. Small quantities for urgent special tools are supplied from our quick delivery service within only one week.

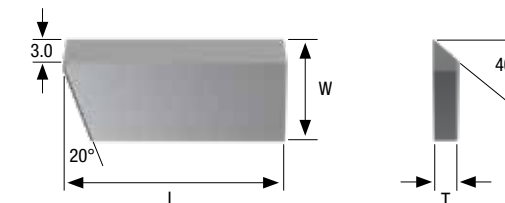
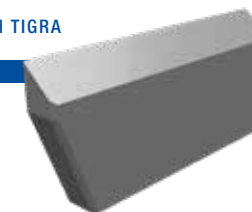
DE Hartmetallplatten für Oberfräser sind vorgeformt in fast allen Größen und Ausführungen nach Kundenzeichnung oder DXF-Datei lieferbar, auch für Kleinserien. So sparen Sie auch bei der Herstellung von Oberfräsern die Kosten für das Trennen, Drahtschneiden oder Schruppen sowie Kosten für Schleifscheiben. Kleinserien für eilige Sonderwerkzeuge liefert unser Schnelldienst innerhalb von einer Woche.

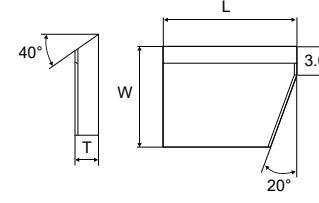
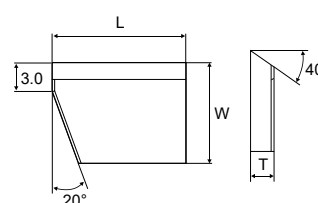
FR Les plaquettes en carbure pour défonceuse peuvent être livrées préfaçonnées dans pratiquement toutes les tailles et exécutions d'après le dessin du client ou un fichier DXF, même en petites séries. Vous économisez ainsi les frais de tronçonnage, de meules abrasive même lors de la fabrication d'outil pour défonceuses. Notre service d'urgence livre de petites séries pour les outils spéciaux urgents en une semaine.

IT Le placchette sagomate per punte sono disponibili in quasi ogni misura secondo disegno o documento DXF, anche in quantità minime. Risparmiate i costi di tagli, sgrossatura e delle mole per la produzione delle punte. Per ordini urgenti di piccole quantità riguardanti utensili particolari siamo in grado di fornirvi la merce in una settimana.

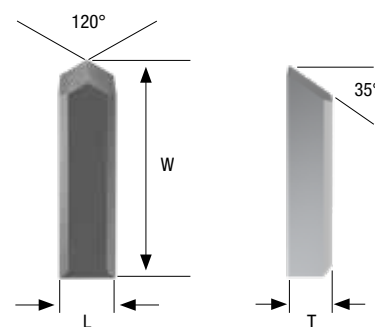
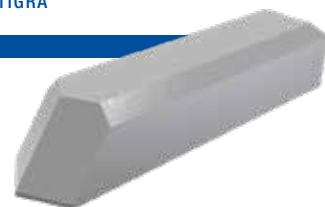
ES Podemos suministrar placas de metalo duro preformadas para fresas de cajeadora de cualquier tamaño y modelo en base al plano o diseño en formato DXF del cliente, incluso lotes de volumen reducido. Se ahorrará así las operaciones de corte, electroerosión o debastado y podrá reducir el consumo de muelas. Si necesitara una herramienta especial con urgencia, nuestro servicio rápido en capaz de fabricar un lote de tamaño reducido en una semana.

- EN Drill bits
- DE Zylinderkopfbohrer
- FR Mèches à façonner
- IT Punta per cerniere
- ES Brocas estrella



	diam	L mm	W mm	T mm	T07MF-CR
 <p>EN left DE links FR gauche IT sinistra ES izquierda</p>	15.0	6.5	8.5	2.5	032657
	16.0	7.0	10.5	2.5	032658
	18.0	8.0	10.5	2.5	032659
	20.0	9.0	10.5	2.5	032660
	22.0	10.0	10.5	2.5	032661
	23.0	10.5	10.5	2.5	032662
	24.0	11.0	10.5	2.5	032663
	25.0	11.5	10.5	2.5	032664
	26.0	12.0	10.5	2.5	032665
	28.0	13.0	10.5	2.5	032666
	30.0	14.0	10.5	2.5	032667
	32.0	15.0	10.5	2.5	032668
	34.0	16.0	10.5	2.5	032669
	35.0	16.5	10.5	2.5	032670
	38.0	18.0	10.5	2.5	032671
	40.0	19.0	10.5	2.5	032672
 <p>EN right DE rechts FR droite IT destra ES derecha</p>	45.0	21.5	10.5	2.5	032151
	50.0	24.0	10.5	2.5	032673
	55.0	26.5	10.5	2.5	032674
	60.0	29.0	10.5	2.5	032675
	15.0	6.5	8.5	2.5	032676
	16.0	7.0	10.5	2.5	032677
	18.0	8.0	10.5	2.5	032678
	20.0	9.0	10.5	2.5	032679
	22.0	10.0	10.5	2.5	032680
	23.0	10.5	10.5	2.5	032681
	24.0	11.0	10.5	2.5	032682
	25.0	11.5	10.5	2.5	032683
	26.0	12.0	10.5	2.5	032684
	28.0	13.0	10.5	2.5	032685
	30.0	14.0	10.5	2.5	032686
	32.0	15.0	10.5	2.5	032687
	34.0	16.0	10.5	2.5	032688
	35.0	16.5	10.5	2.5	032689
38.0	18.0	10.5	2.5	032690	
40.0	19.0	10.5	2.5	032691	
45.0	21.5	10.5	2.5	032692	
50.0	24.0	10.5	2.5	032693	
55.0	26.5	10.5	2.5	032694	
60.0	29.0	10.5	2.5	032695	

EN Drill bits
 DE Zylinderkopfbohrer
 FR Mèches à façonner
 IT Punta per cerniere
 ES Brocas estrella

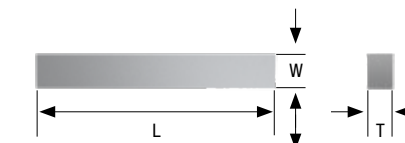


	d	L mm	W mm	T mm	T07MF-CR	T10MG
		3.0	12.0	2.5	032702	
		4.0	13.0	2.5	032703	
	3.0		13.0			159026
	4.0		13.0		032704	

EN Finger joint cutters
 DE Minizinkenfräser
 FR Fraises mini-aboutages
 IT Frese per giunzioni
 ES Fresas para ensamblar

	L mm	W mm	T mm	T07MF-CR	T10MG
	4.5	28.0	4.1	029105	041997
	5.0	28.0	4.1	107858	107859

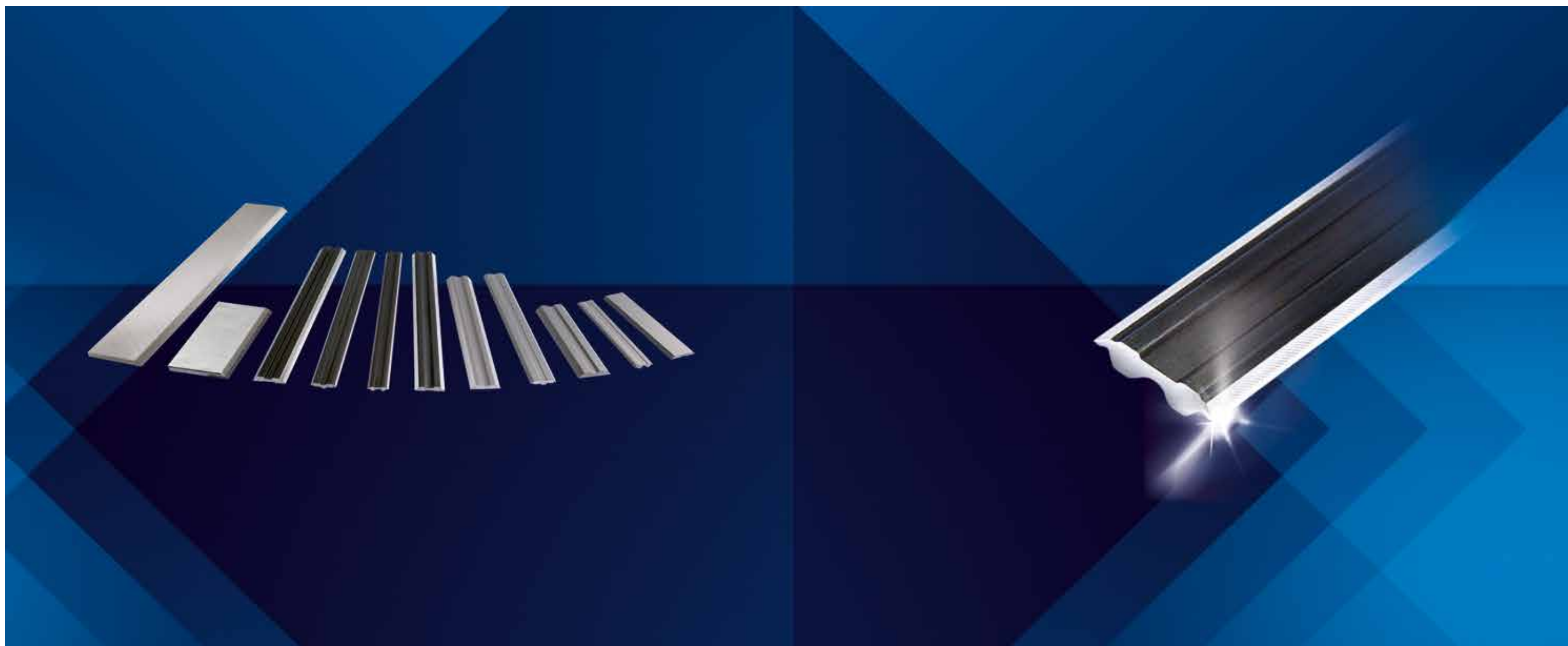
EN Tips for T.C.T. knives
 DE Rohlinge für HW-bestückte Messer
 FR Plaquettes pour fabriquer des fers rapportées carbure
 IT Placchette per fabbricare coltelli riportati HW
 ES Placas para equipar cuchillas con metal duro



L mm	W mm	T mm	T10MF
1052	11.2	1.3	151256


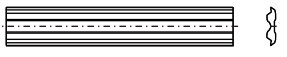
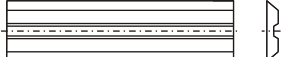
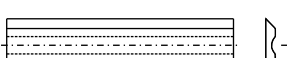

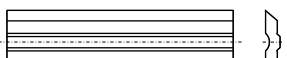
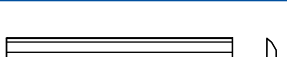





EN Tips for multicut planers
 DE Zähne für Vielzahnfräser
 FR Dents spéciales
 IT Dentelli per frese multitaglienti
 ES Dientes para fresas multicorte

	L mm	W mm	T mm	T10MG
	12.8	6.2	5.3	029090
	12.8	8.2	5.3	114884
	12.8	6.2	5.3	112940







EN Planer knives
DE Hobelmesser
FR Couteaux à raboter
IT Coltelli da pialla
ES Cuchillas para cepillar

EN Planer knives
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	<p>EN Reversible knives for portable planers DE Wendeschneidplatten für Handhobel FR Plaquettes pour rabots électro portatifs IT Coltelli per pialatrici portatili ES Cuchillas para acepilladoras electricas</p>	118
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	<p>EN Planer knives for system Centrofix / Centrostar / Quickfix DE Hobelmesser für System Centrofix / Centrostar / Quickfix FR Couteaux à raboter pour système Centrofix / Centrostar / Quickfix IT Coltelli da pialla per sistema Centrofix / Centrostar / Quickfix ES Cuchillas para cepillar para sistema Centrofix / Centrostar / Quickfix</p>	123
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	<p>EN Planer knives for system Sinus DE Hobelmesser für System Sinus FR Couteaux à raboter pour système Sinus IT Coltelli da pialla per sistema Sinus ES Cuchillas para cepillar para Sinus</p>	125
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- EN Planer knives - Grades and their applications
- DE Hobelmesser - Sorten und ihre Anwendungen
- FR Couteaux à raboter - Les nuances et leurs applications
- IT Coltelli da pialla - I tipi e le loro applicazioni
- ES Cuchillas para cepillar - Calidades y sus aplicaciones

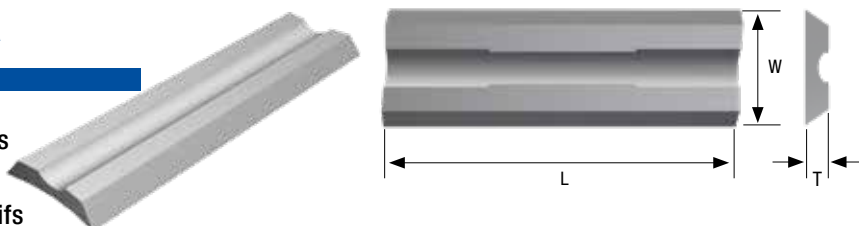
EN TIGRA grade	Compositon	Hardness	Toughness	Bending strength	EN HDF	MDF	Chipboard	Hardwood	Softwood	Main usage
DE TIGRA - Sorte	Zusammensetzung	Härte	Zähigkeit	Biegebruchfestigkeit	DE HDF	MDF	Spanplatte	Hartholz	Weichholz	Hauptverwendung
FR Nuance TIGRA	Composition	Dureté	Ténacité	Résistance à la flexion	FR HDF	MDF	Panneaux de particule	Bois dur	Bois tendre	Usage principal
IT Tipo TIGRA	Composizione	Durezza	Tenacità	Resistenza flessionale	IT HDF	MDF	Truciolare	Legno duro	Legno tenero	Usò principale
ES Calidad TIGRA	Composición	Dureza	Tenacidad	Resistencia a la flexión	ES HDF	MDF	Panel de aglomerado	Madera dura	Madera blanda	Usò principal
HSS	6% W / M2	↘	↗	↗	☐	☐	☐	✓	✓	EN Standard HSS grade, wood DE Standard-HSS-Sorte, Holz FR Nuance HSS standard, bois IT HSS standard, legno ES Calidad HSS estándar, madera
HSS 18%	18% W / T1	↔	↗	↗	☐	☐	○	✓	✓	EN Best HSS grade, wood DE Beste HSS-Sorte, Holz FR Meilleure nuance HSS, bois IT Migliore HSS, legno ES Mejor calidad HSS, madera
HSS M42	M42	↔	↗	↗	☐	☐	☐	✓	✓	EN Special HSS grade, wood DE Spezial-HSS-Sorte, Holz FR Nuance HSS spéciale, bois IT HSS speciale, legno ES Calidad HSS especial, madera
High Performance Steel	CrV	↘	↗	↗	☐	☐	☐	○	✓	EN Softwood, low price demands DE Weichholz, preisgünstig FR Bois tendre, pris bas IT Legni teneri, costo basso ES Madera blanda, bajo costo
T.C.T.	carbide tipped	↗	↔	↘	○	✓	✓	✓	○	EN High lifetime demands DE Hohe Standzeitanforderungen FR Applications de durabilité maximisé IT Elevata esigenza di durata ES Para aplicaciones de maxima durabilidad
Solid carbide	T10MG	↗	↔	↔	✓	✓	✓	✓	✓	EN Highest lifetime demands DE Höchste Standzeitanforderungen FR Très longue durée de vie et nombreux services IT Massima esigenza di durata ES Vida útil muy prolongada
	T12SMG	↗	↔	↗	✓	✓	✓	✓	✓	EN Highest lifetime and surface quality DE Höchste Lebensdauer und Oberflächenqualität FR La plus haute qualité de vie et de surface IT Maggiore durata e qualità della superficie ES Máxima vida útil y calidad de la superficie
Matrix	special coating	↗	↔	↗	☐	☐	☐	✓	✓	EN Very long lifetime with multiple resharpening DE Sehr lange Lebensdauer durch mehrfaches Nachschärfen FR Très longue durée de vie et nombreux services IT Durata molto lunga con affilatura multipla ES Muy larga vida útil con múltiple reafilado

 best performance
 very good performance
 acceptable
 not suitable

EN For technical data, please refer to the pages 8-10.
 DE Die technischen Daten entnehmen Sie bitte den Seiten 8-10.
 FR Pour les données techniques, veuillez voir aux pages 8-10.

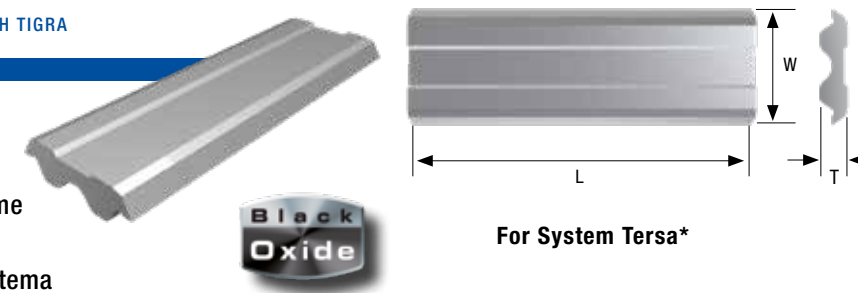
IT Per i dati tecnici, fare riferimento alle pagine 8-10.
 ES Para los datos técnicos, consulte las páginas 8-10.

EN Reversible knives for portable planers
 DE Wendeschneidplatten für Handhobel
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 ES Cuchillas para acepilladoras electricas



	L mm	W mm	T mm	Art.	
	56.0	5.5	1.1	013041	Adler
	60.0	5.5	1.1	013053	Wegoma
	75.5	5.5	1.1	013001	AEG, Bosch, Festo, Haffner, Kress, Mafell, Metabo, Scheer, Skil, Holz-Her
	78.0	5.5	1.1	013067	Virutex
	102.0	5.5	1.1	013061	AEG
	80.5	5.5	1.1	013010	ELU
	80.5	5.9	1.2	013043	ELU
	82.0	5.5	1.1	013020	AEG, B&D, Bosch, ALU, Fein, Felisatti, Haffner, Hitachi, Holz-Her, Mafell, Makita, Metabo, Peugeot, Ryobi, Skil
	82.0	5.1	1.2	013034	Face groove, Brustnut, Rainure sur grande face, Scanalatura frontale, Ranura frontal

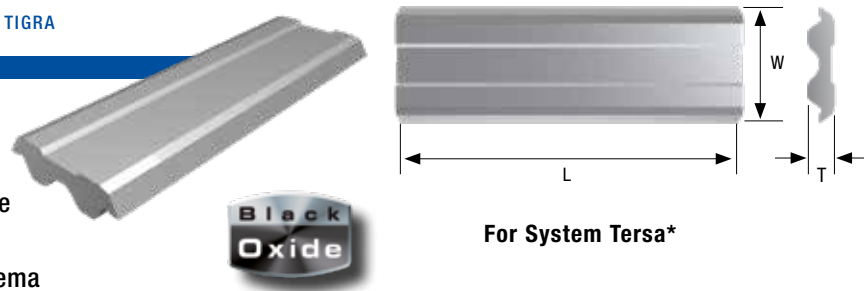
EN System Planer knives
 DE Systemhobelmesser
 FR Couteaux à raboter pour système
 IT Coltelli da pialla per sistema
 ES Cuchillas para cepillar para sistema



L mm	W mm	T mm	T10MG	HSS Standard (M2)	HSS 18% (T1)	HSS M42	High Performance Steel
60.0	10.0	2.3	100847	100395	114482	114539	108320
75.0	10.0	2.3	104212	107545	114483	114540	115104
80.0	10.0	2.3	100848	100396	114484	114541	115105
90.0	10.0	2.3	104398	107546	114485	114542	115106
95.0	10.0	2.3	104211	107547	114486	114543	115107
100.0	10.0	2.3	055509	100397	114487	114544	108321
110.0	10.0	2.3	100849	100398	114488	114545	108322
115.0	10.0	2.3	105071	104630	114489	114546	108323
120.0	10.0	2.3	100851	100399	114490	114547	108324
125.0	10.0	2.3	104022	107548	114491	114548	115108
130.0	10.0	2.3	055510	100400	114492	114549	108325
135.0	10.0	2.3	103823	103821	114493	114550	108326
140.0	10.0	2.3	104766	104613	114494	114551	108327
145.0	10.0	2.3	104210	107549	114495	114552	115109
150.0	10.0	2.3	100852	100401	114496	114553	108328
160.0	10.0	2.3	103943	102716	114497	114554	108329
170.0	10.0	2.3	100853	100402	114498	114555	108330
180.0	10.0	2.3	100854	100403	114499	114556	108331
185.0	10.0	2.3	105070	102774	114500	114557	108332
190.0	10.0	2.3	104399	104808	114501	114558	108333
200.0	10.0	2.3	105698	104243	114502	114559	115121
210.0	10.0	2.3	100855	100404	114503	114560	108334
220.0	10.0	2.3	104589	104566	114504	114561	108335
230.0	10.0	2.3	055511	100405	114505	114562	108337
235.0	10.0	2.3	103824	101718	114506	114563	108338
240.0	10.0	2.3	104043	101720	114507	114564	108339
250.0	10.0	2.3	100856	100406	114508	114565	115110
260.0	10.0	2.3	100857	100407	114509	114566	108340
265.0	10.0	2.3	104573	104326	114510	114567	115111
270.0	10.0	2.3	101673	102982	114511	114568	115112

* EN For use in Tersa-cutterheads only
 * DE Nur zur Verwendung in Tersa-Messerköpfen
 * FR Utilisation limitée aux porte outils de Tersa
 * IT Da usare solo su teste portacoltelli della Tersa
 * ES Sólo para empleo con portacuchillas de Tersa

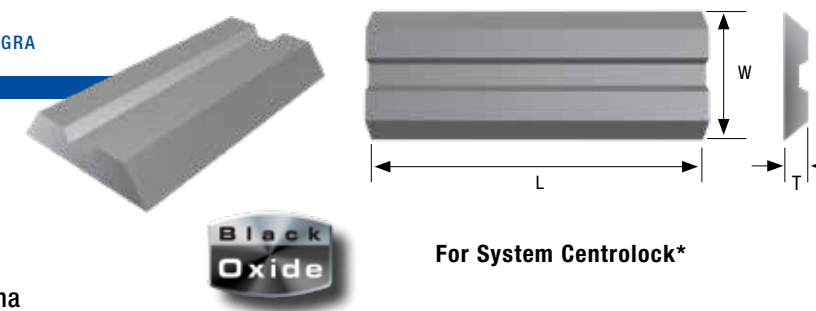
EN System Planer knives
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L mm	W mm	T mm	T10MG	HSS Standard (M2)	HSS 18% (T1)	HSS M42	High Performance Steel
280.0	10.0	2.3	100858	100408	114512	114569	115113
300.0	10.0	2.3	100859	100409	114513	114570	108341
310.0	10.0	2.3	055512	100410	114514	114571	108342
320.0	10.0	2.3	107550	104687	114515	114572	108343
330.0	10.0	2.3	100861	100411	114516	114573	108344
350.0	10.0	2.3	100862	100412	114517	114574	108345
360.0	10.0	2.3	100863	100413	114518	114575	115114
400.0	10.0	2.3	100864	100414	114519	114576	108346
410.0	10.0	2.3	055513	100415	114520	114577	108347
415.0	10.0	2.3	107551	105267	114521	114578	115115
420.0	10.0	2.3	100865	100416	114522	114579	108348
430.0	10.0	2.3	055514	100417	114523	114580	108349
450.0	10.0	2.3	100866	100418	114524	114581	108350
500.0	10.0	2.3	100867	100419	114525	114582	108351
510.0	10.0	2.3	055515	100420	114526	114583	108352
520.0	10.0	2.3	055516	100421	114527	114584	108353
530.0	10.0	2.3	100868	100422	114528	114585	108354
540.0	10.0	2.3	100869	100423	114529	114586	115116
600.0	10.0	2.3	104720	103994	114530	114587	108355
610.0	10.0	2.3	055517	100424	114531	114588	108356
630.0	10.0	2.3	055518	100425	114532	114589	108357
635.0	10.0	2.3	102179	103912	114533	114590	108358
640.0	10.0	2.3	100870	100426	114534	114591	108359
650.0	10.0	2.3	055519	100427	114535	114592	108361
710.0	10.0	2.3		114119	114536	114593	115117
810.0	10.0	2.3		113435	114537	114594	115118
1050.0	10.0	2.3		114599	114538	114595	115119
Coil 60 meters				115127	116526	115128	115129
Coil 120 meters				110719	115191	114791	115120
Packing paper coil (60 meters for paired packing)				112874	112874	112874	112874

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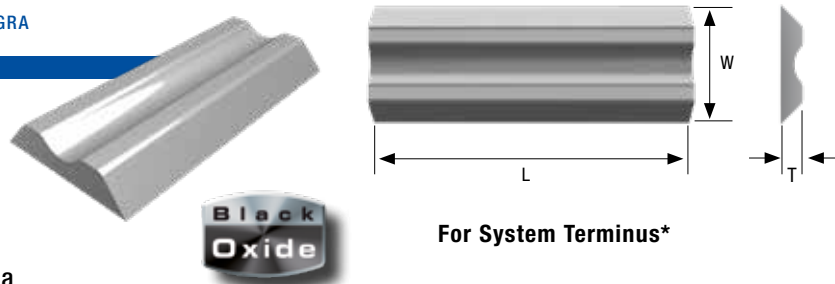
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L mm	W mm	T mm	T10MG	T12SMG Microfinish	HSS 18% (T1)
10.0	16.0	3.0	102953		114697
20.0	16.0	3.0	100836		114698
30.0	16.0	3.0	102777		114699
40.0	16.0	3.0	102954		114700
50.0	16.0	3.0	102778		114701
60.0	16.0	3.0	100837	141935	114702
65.0	16.0	3.0	107536		114703
80.0	16.0	3.0	100838		114704
100.0	16.0	3.0	055502	141937	114705
115.0	16.0	3.0	106848		114706
130.0	16.0	3.0	055503	142745	114707
140.0	16.0	3.0	107537		114708
150.0	16.0	3.0	100839	142840	114709
160.0	16.0	3.0	105003		114710
170.0	16.0	3.0	055504	142746	114711
180.0	16.0	3.0	100840		114712
190.0	16.0	3.0	100841		114713
210.0	16.0	3.0	100842		114714
220.0	16.0	3.0	107538		114715
230.0	16.0	3.0	054753	141939	114716
235.0	16.0	3.0	100844		114717
240.0	16.0	3.0	055505	140154	114718
260.0	16.0	3.0	100845		114719
270.0	16.0	3.0	055506	141941	114720
285.0	16.0	3.0	125900		122896
300.0	16.0	3.0	102493		114721
310.0	16.0	3.0	100846	142850	114722
460.0	16.0	3.0	055507		114723
650.0	16.0	3.0	055508		114724
710.0	16.0	3.0			114725
810.0	16.0	3.0			114726
1050.0	16.0	3.0			114727

* EN For use in Centrolock-cutterheads only
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EN System Planer knives
 DE Systemhobelmesser
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 ES Cuchillas para cepillar para sistema



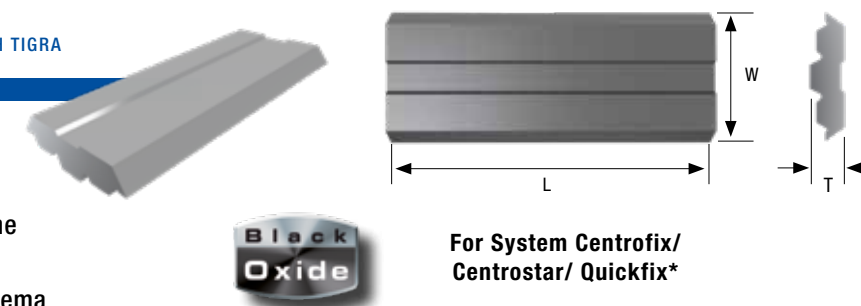
For System Terminus*

L mm	W mm	T mm	T10MG	HSS 18% (T1)
50.0	14.0	2.55	100796	114649
60.0	14.0	2.55	100803	114650
80.0	14.0	2.55	100804	114651
100.0	14.0	2.55	100805	114652
110.0	14.0	2.55	100806	114653
120.0	14.0	2.55	100807	114654
130.0	14.0	2.55	055496	114655
136.0	14.0	2.55	107532	114656
140.0	14.0	2.55	100808	114657
150.0	14.0	2.55	100809	114658
160.0	14.0	2.55	100811	114659
170.0	14.0	2.55	100812	114660
180.0	14.0	2.55	100813	114661
190.0	14.0	2.55	100814	114662
200.0	14.0	2.55	100815	114663
210.0	14.0	2.55	100816	114664
220.0	14.0	2.55	100817	114665
230.0	14.0	2.55	054752	114666
240.0	14.0	2.55	100818	114667
250.0	14.0	2.55	100819	114668
255.0	14.0	2.55	107533	114669
260.0	14.0	2.55	100820	114670
270.0	14.0	2.55	100821	114671
275.0	14.0	2.55	107534	114672
280.0	14.0	2.55	100822	114673

L mm	W mm	T mm	T10MG	HSS 18% (T1)
300.0	14.0	2.55	100823	114674
310.0	14.0	2.55	055497	114675
330.0	14.0	2.55	107535	114676
350.0	14.0	2.55	100824	114677
360.0	14.0	2.55	100825	114678
400.0	14.0	2.55	100826	114679
410.0	14.0	2.55	055498	114680
420.0	14.0	2.55	100828	114681
430.0	14.0	2.55	100829	114682
450.0	14.0	2.55	100830	114683
480.0	14.0	2.55	100940	114684
500.0	14.0	2.55	104977	114685
510.0	14.0	2.55	055499	114686
520.0	14.0	2.55	100831	114687
530.0	14.0	2.55	100832	114688
610.0	14.0	2.55	055500	114689
620.0	14.0	2.55	100833	114690
630.0	14.0	2.55	100834	114691
640.0	14.0	2.55	100835	114692
650.0	14.0	2.55	055501	114693
710.0	14.0	2.55		114694
810.0	14.0	2.55		114695
1050.0	14.0	2.55		114696

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 * DE Nur zur Verwendung in Terminus-Messerköpfen
 * FR Utilisation limitée aux porte outils de Terminus
 * IT Da usare solo su teste portacoltelli della Terminus
 * ES Sólo para empleo con portacuchillas de Terminus

EN System Planer knives
 DE Systemhobelmesser
 FR Couteaux à raboter pour système
 IT Coltelli da pialla per sistema
 ES Cuchillas para cepillar para sistema

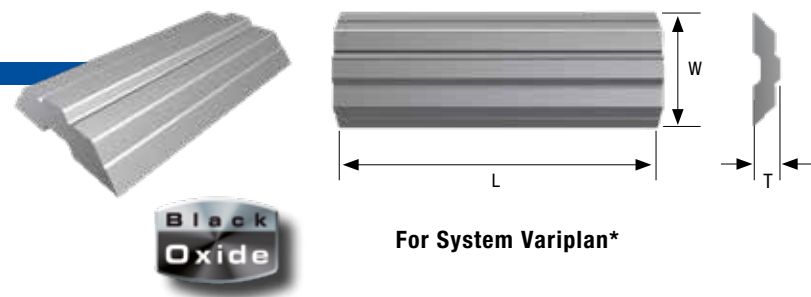


For System Centroxif/
Centrostar/ Quickfix*

L mm	W mm	T mm	T10MG	HSS Standard (M2)	HSS 18% (T1)
50.0	12.0	2.7	100876	100896	114762
80.0	12.0	2.7	100879	100897	114763
100.0	12.0	2.7	100880	100898	114764
120.0	12.0	2.7	100881	100899	114765
130.0	12.0	2.7	055520	055488	114766
136.0	12.0	2.7	100883	100900	114767
150.0	12.0	2.7	100884	100901	114768
170.0	12.0	2.7	100885	100902	114769
180.0	12.0	2.7	055521	055489	114770
190.0	12.0	2.7	100886	100904	114771
210.0	12.0	2.7	100887	100905	114772
230.0	12.0	2.7	055522	055490	114773
240.0	12.0	2.7	100890	100906	114774
260.0	12.0	2.7	111091	110036	116026
310.0	12.0	2.7	101675	103165	114775
400.0	12.0	2.7	100891	100907	114776
410.0	12.0	2.7	055523	055491	114777
420.0	12.0	2.7	100892	100908	114778
430.0	12.0	2.7	100893	100909	114779
500.0	12.0	2.7	100894	100910	114780
510.0	12.0	2.7	055524	055492	114781
520.0	12.0	2.7	055525	055493	114782
530.0	12.0	2.7	055526	055494	114783
540.0	12.0	2.7	100895	100911	114784
630.0	12.0	2.7	107553	103814	114785
640.0	12.0	2.7	107554	107474	114786
650.0	12.0	2.7	055527	055495	114787
710.0	12.0	2.7		101046	114788
810.0	12.0	2.7		108226	114789
1050.0	12.0	2.7		114760	114790
Coil 60 meters				121137	
Coil 120 meters				112205	
Packing paper coil (60 meters for paired packing)				112877	

* EN For use in Centroxif/Centrostar/Quickfix-cutterheads only
 * DE Nur zur Verwendung in Centroxif/Centrostar/Quickfix-Messerköpfen
 * FR Utilisation limitée aux porte outils de Centroxif/Centrostar/Quickfix
 * IT Da usare solo su teste portacoltelli della Centroxif/Centrostar/Quickfix
 * ES Sólo para empleo con portacuchillas de Centroxif/Centrostar/Quickfix

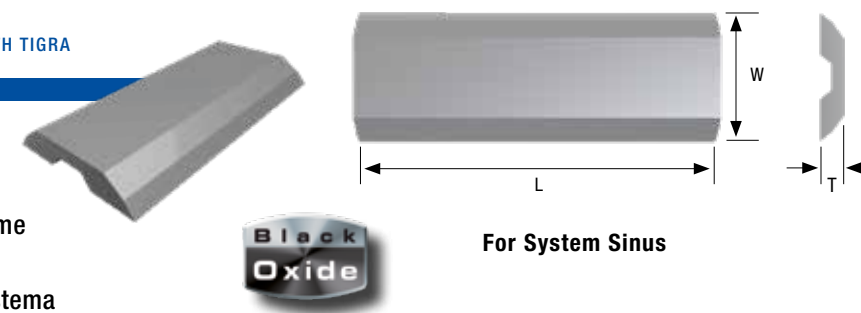
EN System Planer knives
 DE Systemhobelmesser
 FR Couteaux à raboter pour système
 IT Coltelli da pialla per sistema
 ES Cuchillas para cepillar para sistema



L mm	W mm	T mm	T10MG	HSS 18% (T1)
50	16.0	3.7	116764	116737
60	16.0	3.7	116765	116738
80	16.0	3.7	116766	116739
100	16.0	3.7	116767	116740
120	16.0	3.7	116768	116741
130	16.0	3.7	109662	116319
136	16.0	3.7	116769	116742
150	16.0	3.7	116770	116743
170	16.0	3.7	108654	116744
180	16.0	3.7	116771	116745
190	16.0	3.7	116772	116746
210	16.0	3.7	107585	116747
230	16.0	3.7	116773	116320
240	16.0	3.7	116774	116321
400	16.0	3.7	116775	116748
410	16.0	3.7	107586	116322
420	16.0	3.7	116776	116749
430	16.0	3.7	116777	116750
500	16.0	3.7	116778	116751
510	16.0	3.7	116779	116752
520	16.0	3.7	116780	116753
530	16.0	3.7	116781	116754
540	16.0	3.7	116782	116755
600	16.0	3.7	116783	116756
610	16.0	3.7	116784	116757
630	16.0	3.7	116785	116758
640	16.0	3.7	116786	116759
1050	16.0	3.7		115845

* EN For use in Variplan-cutterheads only
 * DE Nur zur Verwendung in Variplan-Messerköpfen
 * FR Utilisation limitée aux porte outils de Variplan
 * IT Da usare solo su teste portacoltelli della Variplan
 * ES Sólo para empleo con portacuchillas de Variplan

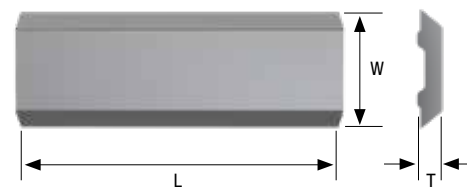
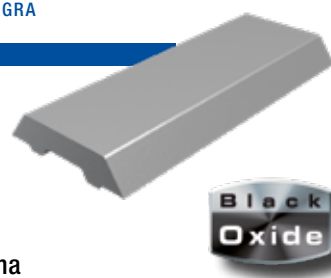
EN System Planer knives
 DE Systemhobelmesser
 FR Couteaux à raboter pour système
 IT Coltelli da pialla per sistema
 ES Cuchillas para cepillar para sistema



L mm	W mm	T mm	T10MG	HSS 18% (T1)
80	16.0	2.5	116711	130320
100	16.0	2.5	116712	116681
120	16.0	2.5	116713	130322
130	16.0	2.5	116714	130323
140	16.0	2.5	116715	130324
150	16.0	2.5	116716	130325
160	16.0	2.5	116717	130326
180	16.0	2.5	116718	130327
190	16.0	2.5	116719	130328
200	16.0	2.5	116720	130329
210	16.0	2.5	116721	130330
220	16.0	2.5	116722	128352
230	16.0	2.5	116723	128353
235	16.0	2.5		130344
240	16.0	2.5	116724	128354
250	16.0	2.5	116725	130331
260	16.0	2.5	116726	130332
300	16.0	2.5	116727	130333
310	16.0	2.5	116728	130334
400	16.0	2.5	116729	130335
410	16.0	2.5	116730	130336
430	16.0	2.5	116731	130337
500	16.0	2.5	116732	130338
510	16.0	2.5	116733	130339
610	16.0	2.5	116734	130292
630	16.0	2.5	116735	130340
640	16.0	2.5	116736	130341
710	16.0	2.5		130342
1050	16.0	2.5		130343
1350	16.0	2.5		115486

* EN For use in Sinus-cutterheads only
 * DE Nur zur Verwendung in Sinus-Messerköpfen
 * FR Utilisation limitée aux porte outils de Sinus
 * IT Da usare solo su teste portacoltelli della Sinus
 * ES Sólo para empleo con portacuchillas de Sinus

EN System Planer knives
 DE Systemhobelmesser
 FR Couteaux à raboter pour système
 IT Coltelli da pialla per sistema
 ES Cuchillas para cepillar para sistema



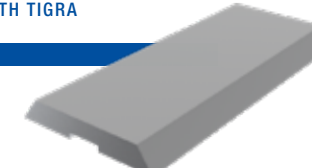
For System Enshin*

L mm	W mm	T mm	T10MG
80	12.7	2.7	116794
100	12.7	2.7	116796
130	12.7	2.7	116797
150	12.7	2.7	116798
170	12.7	2.7	116799
180	12.7	2.7	116800
190	12.7	2.7	116801
210	12.7	2.7	116802
230	12.7	2.7	116803
240	12.7	2.7	116804
640	12.7	2.7	116805

L mm	W mm	T mm	HSS Standard (M2)
80	12.0	2.7	116787
100	12.0	2.7	116788
130	12.0	2.7	116316
150	12.0	2.7	116789
170	12.0	2.7	116790
180	12.0	2.7	116317
190	12.0	2.7	116791
210	12.0	2.7	116792
230	12.0	2.7	116318
240	12.0	2.7	116793
1050	12.0	2.7	115846

* EN For use in Enshin-cutterheads only
 * DE Nur zur Verwendung in Enshin-Messerköpfen
 * FR Utilisation limitée aux porte outils de Enshin
 * IT Da usare solo su teste portacoltelli della Enshin
 * ES Sólo para empleo con portacuchillas de Enshin

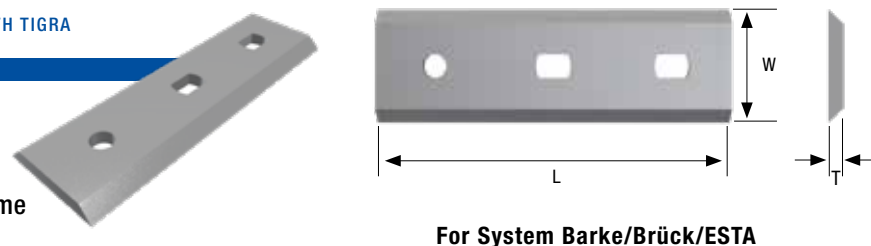
EN System Planer knives
 DE Systemhobelmesser
 FR Couteaux à raboter pour système
 IT Coltelli da pialla per sistema
 ES Cuchillas para cepillar para sistema



For System Bulldozer

L mm	W mm	T mm	T10MG
60.0	13.6	1.8	047422
70.0	13.6	1.8	013728
80.0	13.6	1.8	046288
100.0	13.6	1.8	013713
110.0	13.6	1.8	047423
120.0	13.6	1.8	013715
130.0	13.6	1.8	013716
140.0	13.6	1.8	013723
150.0	13.6	1.8	013718
160.0	13.6	1.8	013726
180.0	13.6	1.8	013719
190.0	13.6	1.8	013725
200.0	13.6	1.8	013720
220.0	13.6	1.8	049247
230.0	13.6	1.8	013721
240.0	13.6	1.8	040337
245.0	13.6	1.8	038423
250.0	13.6	1.8	013722
260.0	13.6	1.8	035440

EN System Planer knives
 DE Systemhobelmesser
 FR Couteaux à raboter pour système
 IT Coltelli da pialla per sistema
 ES Cuchillas para cepillar para sistema

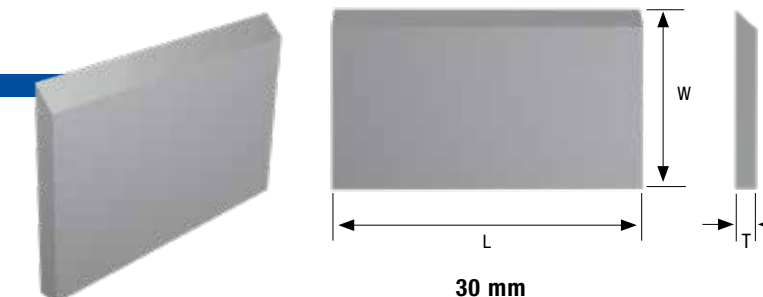


For System Barke/Brück/ESTA

L mm	W mm	T mm	High Performance Steel	M42	Suitable for ...	L mm	W mm	T mm	Backing plate
110.0	19.0	1.0	101798	142053	Mafell	110.0	25.0	2.0	142369
115.0	18.6	1.0	142069	142104		120.0	25.0	2.0	142370
120.0	19.0	1.0	051731	142106		130.0	25.0	2.0	142371
130.0	19.0	1.0	049685	142107		150.0	25.0	2.0	142372
150.0	19.0	1.0	131397	142108					
161.0	19.0	1.0	142074	142109	Mafell				
170.0	18.6	1.0	142362	142363		170.0	25.0	2.0	142373
170.0	19.0	1.0	110648	142110		180.0	25.0	2.0	142374
180.0	19.0	1.0	109998	142111		186.0	25.0	2.0	142375
186.0	19.0	1.0	142070	142112					
190.0	19.0	1.0	051730	142113	HolzHer / ProTool / Festool	190.0	25.0	2.0	142376
200.0	19.0	1.0	130305	142115		200.0	25.0	2.0	142377
205.0	19.0	1.0	142075	142116		230.0	25.0	2.0	142378
230.0	19.0	1.0	050210	142127					
245.0	19.0	1.0	142072	142128					
250.0	19.0	1.0	142073	142129	Scheppach Not for Felder Emco Mafell	250.0	25.0	2.0	142379
260.0	17.2	1.0	142365	-		260.0	16.6	2.0	142380
260.0	19.0	1.0	127955	142133		260.0	25.0	2.0	142381
264.0	24.0	1.0	142092	-		264.0	20.0	2.0	142382
280.0	18.6	1.0	142099	142153					
300.0	19.0	1.0	142100	142154	HolzHer / ProTool / Makita Not for Felder/Hammer Scheppach Mafell				
310.0	19.0	1.0	130306	142155		310.0	25.0	2.0	142383
320.0	17.2	1.0	142366	-		320.0	16.6	2.0	142384
320.0	18.6	1.0	142367	142368		320.0	25.0	2.0	142385
320.0	19.0	1.0	101799	142156					
350.0	19.0	1.0	134298	142157	HolzHer / ProTool Not for Felder/Hammer Not for Felder	400.0	25.0	2.0	142386
400.0	19.0	1.0	133960	142158		410.0	25.0	2.0	142387
410.0	19.0	1.0	113338	142159		500.0	25.0	2.0	142388
500.0	19.0	1.0	110742	142160		510.0	25.0	2.0	142389
510.0	19.0	1.0	109381	142161					
520.0	19.0	1.0	142101	142162		520.0	25.0	2.0	142390
530.0	19.0	1.0	133883	142163		530.0	25.0	2.0	142391
610.0	19.0	1.0	142102	142164		610.0	25.0	2.0	142392
630.0	19.0	1.0	108937	142165		630.0	25.0	2.0	142393
640.0	19.0	1.0	132415	142166		640.0	25.0	2.0	142394

EN The backing plates are also available in W = 18 mm.
 DE Stützplatten sind auch in W = 18 mm lieferbar.
 FR Les porte-plaquettes sont également disponibles en W = 18 mm.
 IT Le piastre di supporto sono anche disponibili in W = 18 mm.
 ES Las placas de soporte también están disponibles en W = 18 mm.

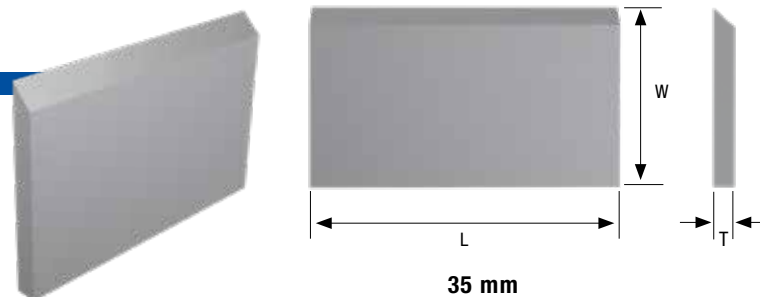
EN HSS/Matrix planer knives
 DE HSS/Matrix Hobelmesser
 FR Fers de raboteuse HSS/Matrix
 IT Coltelli da pialla HSS/Matrix
 ES Cuchillas en HSS/Matrix



30 mm

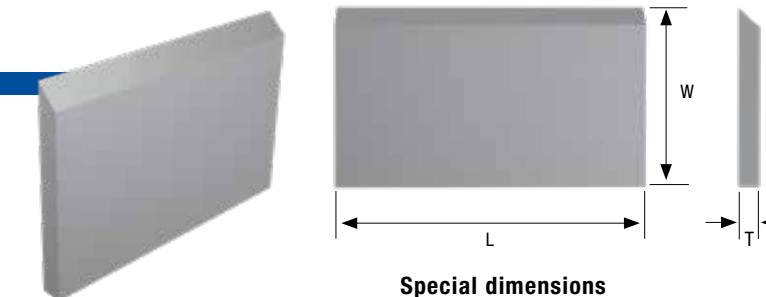
L mm	W mm	T mm	HSS Standard (M2)	HSS 18% (T1)	Matrix coating technology
60	30.0	3.0	030152	111908	120140
80	30.0	3.0	030153	111913	120141
100	30.0	3.0	030154	111914	120142
110	30.0	3.0	030156	111915	120143
120	30.0	3.0	030157	111916	120144
130	30.0	3.0	030159	111917	120145
150	30.0	3.0	030162	111918	120146
160	30.0	3.0	030163	111919	120147
170	30.0	3.0	030164	111920	120148
180	30.0	3.0	030165	111921	120149
210	30.0	3.0	030168	111922	120150
230	30.0	3.0	030171	111923	120151
240	30.0	3.0	030172	111924	120153
260	30.0	3.0	030174	111925	120154
300	30.0	3.0	030175	111926	120155
310	30.0	3.0	030176	111927	120156
350	30.0	3.0	030178	111928	120157
400	30.0	3.0	030182	111929	120158
410	30.0	3.0	030183	111930	120159
500	30.0	3.0	030186	111931	120160
510	30.0	3.0	030187	111932	120161
520	30.0	3.0	101376	111933	120162
530	30.0	3.0	030188	111934	120163
600	30.0	3.0	030190	111935	120164
610	30.0	3.0	030191	111936	120165
630	30.0	3.0	030192	111937	120166
640	30.0	3.0	030194	111938	120167
710	30.0	3.0	030198	111939	120168
810	30.0	3.0	030201	111940	120169
820	30.0	3.0	101051	111941	120170
1050	30.0	3.0	030249	111942	120171

EN HSS/Matrix planer knives
 DE HSS/Matrix Hobelmesser
 FR Fers de raboteuse HSS/Matrix
 IT Coltelli da pialla HSS/Matrix
 ES Cuchillas en HSS/Matrix



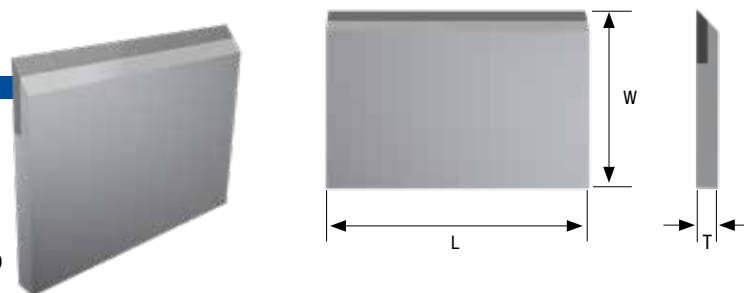
L mm	W mm	T mm	HSS Standard (M2)	HSS 18% (T1)	Matrix coating technology
60	35.0	3.0	030205	111944	120173
80	35.0	3.0	030206	111945	120174
100	35.0	3.0	030207	111946	120175
110	35.0	3.0	030208	111947	120176
120	35.0	3.0	030209	111948	120178
130	35.0	3.0	030210	111949	120179
150	35.0	3.0	030211	111950	120180
160	35.0	3.0	030212	111951	120181
170	35.0	3.0	030213	111952	120182
180	35.0	3.0	030214	111953	120183
210	35.0	3.0	030217	111954	120185
230	35.0	3.0	030218	111955	120186
240	35.0	3.0	107570	111956	120188
260	35.0	3.0	030220	111957	120189
300	35.0	3.0	048006	111958	120190
310	35.0	3.0	030222	111959	120191
350	35.0	3.0	107571	111960	120192
400	35.0	3.0	030225	111961	120193
410	35.0	3.0	030226	111962	120194
500	35.0	3.0	030230	111963	120195
510	35.0	3.0	030231	111964	120196
520	35.0	3.0	030232	111965	120197
530	35.0	3.0	030233	111966	120198
600	35.0	3.0	030234	111967	120199
610	35.0	3.0	030235	111968	120200
630	35.0	3.0	030236	111969	120201
640	35.0	3.0	030237	111970	120202
710	35.0	3.0	030240	111971	120203
810	35.0	3.0	030243	111972	120204
820	35.0	3.0	101052	111973	120207
1050	35.0	3.0	030252	111974	120208

EN HSS/Matrix planer knives
 DE HSS/Matrix Hobelmesser
 FR Fers de raboteuse HSS/Matrix
 IT Coltelli da pialla HSS/Matrix
 ES Cuchillas en HSS/Matrix



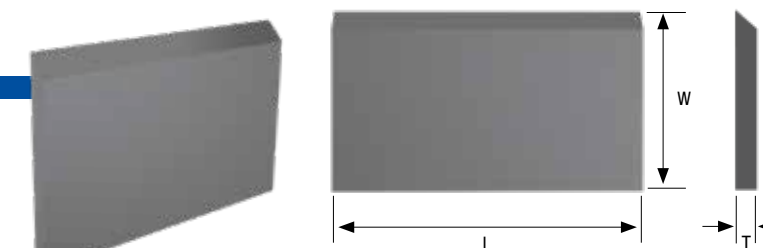
L mm	W mm	T mm	HSS Standard (M2)	HSS 18% (T1)	Matrix coating technology
1050	20.0	2.5	106992	122065	122071
1050	25.0	2.5	106994	116185	122072
1050	20.0	3.0	101943	122007	-
1050	25.0	3.0	101030	111975	120209
1050	32.0	3.0	101938	111976	120210

EN T.C.T. planer knives
 DE HM-bestückte Hobelmesser
 FR Couteaux à mise rapportée carbure
 IT Coltelli da pialla con metallo duro riportato
 ES Cuchillas con metal duro



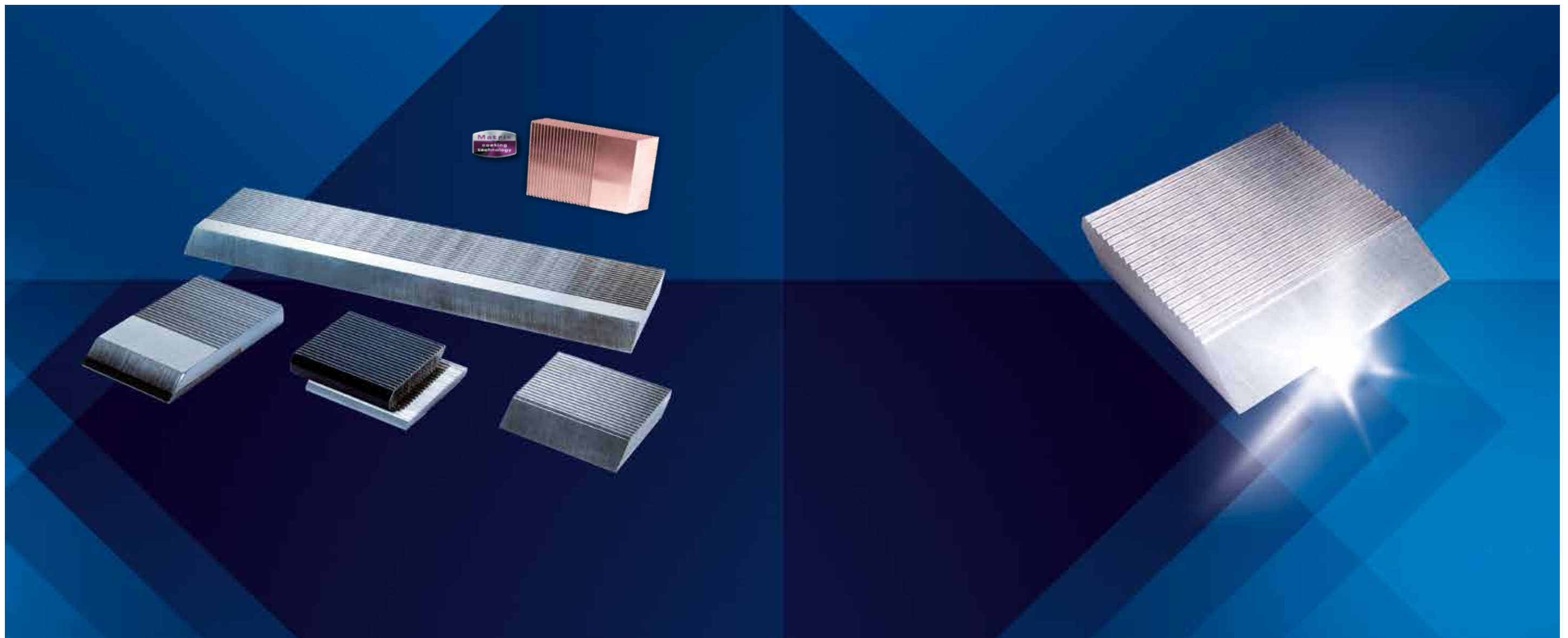
L mm	T mm	W = 25 mm	W = 30 mm	W = 35 mm
60.0	3.0	114850	029969	030021
80.0	3.0	114851	029970	030022
100.0	3.0	113770	029972	030024
110.0	3.0	114852	029973	030025
120.0	3.0	111723	029974	030026
130.0	3.0	103946	029975	030027
150.0	3.0	105829	029979	030029
160.0	3.0	029943	029980	030030
170.0	3.0	114853	029981	030031
180.0	3.0	105830	029982	030032
200.0	3.0	110737	029986	030034
210.0	3.0	108651	029987	030035
230.0	3.0	112774	029989	030036
240.0	3.0	114854	029991	030038
250.0	3.0	029952	029993	030039
260.0	3.0	104917	029994	030040
270.0	3.0	107022	101697	107555
300.0	3.0	112585	029996	030041
310.0	3.0	029955	029997	030042
330.0	3.0	114855	002238	055837
350.0	3.0	114856	029998	030044
400.0	3.0	029957	029999	107556
410.0	3.0	104919	030001	030047
500.0	3.0	029960	030006	030049
510.0	3.0	104920	030007	030050
520.0	3.0	109690	030009	103998
530.0	3.0	114857	051130	030051
600.0	3.0	112963	030011	030052
610.0	3.0	114858	030012	030054
630.0	3.0	114859	030013	030055
640.0	3.0	114860	030014	030057
680.0	3.0	114861	114849	106194
710.0	3.0	114862	030016	030058
810.0	3.0	029967	030018	030059
820.0	3.0	107126	100445	100446
1010.0	3.0	030128	030131	030137
1050.0	3.0	104830	030132	030138

EN Solid carbide planer knives
 DE Vollhartmetall Hobelmesser
 FR Couteaux à raboter au carbure massif
 IT Coltelli da pialla in HM integrale
 ES Cuchillas metal duro integral



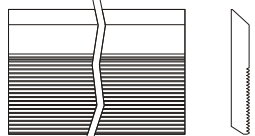
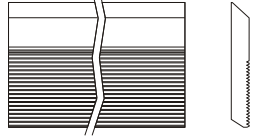
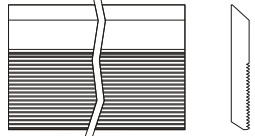
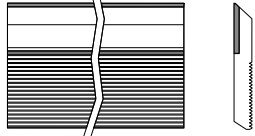
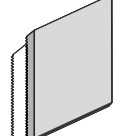
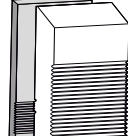
L mm	W mm	T mm	T10MG
60.0	30.0	3.0	050050
80.0	30.0	3.0	050051
100.0	30.0	3.0	042029
110.0	30.0	3.0	050053
120.0	30.0	3.0	050055
130.0	30.0	3.0	044900
150.0	30.0	3.0	042030
160.0	30.0	3.0	105941
180.0	30.0	3.0	050057
190.0	30.0	3.0	112087
210.0	30.0	3.0	050059
230.0	30.0	3.0	049223
240.0	30.0	3.0	106296
250.0	30.0	3.0	109344
260.0	30.0	3.0	049222
310.0	30.0	3.0	050061
60.0	35.0	3.0	047867
80.0	35.0	3.0	047868
100.0	35.0	3.0	047869
110.0	35.0	3.0	050065
120.0	35.0	3.0	050067
130.0	35.0	3.0	047870
150.0	35.0	3.0	050070
160.0	35.0	3.0	105954
180.0	35.0	3.0	050072
190.0	35.0	3.0	114848
210.0	35.0	3.0	050074
230.0	35.0	3.0	049669
240.0	35.0	3.0	114846
250.0	35.0	3.0	114847
260.0	35.0	3.0	050077
310.0	35.0	3.0	050079

EN Only for use in special clamping systems for carbide knives, not in conventional planing heads!
 DE Nur in Spezialklemmsystemen für Vollhartmetallhobelmesser einsetzen, nicht in herkömmlichen Hobelköpfen!
 FR Seulement pour utilisation dans des systèmes de serrage spéciaux pour les couteaux en carbure, pas dans les têtes de rabotage conventionnelles!
 IT Solo per l'impiego in sistemi di serraggio speciali per coltelli in metallo duro, non nella testa di piallatura convenzionale!
 ES Sólo para uso en sistemas especiales de sujeción para cuchillas de carburo, no en cabezales de cepillado convencionales.



- EN Knives for back corrugated cutterheads
- DE Messer für rückenverzahnte Messerköpfe
- FR Couteaux pour outils crantés
- IT Coltelli per teste con zigrinatura
- ES Cuchillas corrugadas

EN Knives for back corrugated cutterheads
 DE Messer für rückenverzahnte Messerköpfe
 FR Couteaux pour outils crantés
 IT Coltelli per teste con zigrinatura
 ES Cuchillas corrugadas

	<p>EN HSS / High Performance Steel / Matrix blanks, back corrugated DE HSS / High Performance Steel / Matrix Blanketts, rückenverzahnt FR HSS / High Performance Steel / Matrix fers crantés IT HSS / High Performance Steel / Matrix placchette, con zigrinatura ES HSS / High Performance Steel / Matrix cuchillas corrugadas</p> <p>8 mm 8 mm 8 mm 8 mm 8 mm</p>	<p>140 - 141</p>
	<p>EN HSS blanks, back corrugated DE HSS Blanketts, rückenverzahnt FR HSS fers crantés IT HSS placchette, con zigrinatura ES HSS cuchillas corrugadas</p> <p>4-6 mm 4-6 mm 4-6 mm 4-6 mm 4-6 mm</p>	<p>142</p>
	<p>EN HSS / High Performance Steel / Matrix blanks, back corrugated DE HSS / High Performance Steel / Matrix Blanketts, rückenverzahnt FR HSS / High Performance Steel / Matrix fers crantés IT HSS / High Performance Steel / Matrix placchette, con zigrinatura ES HSS / High Performance Steel / Matrix cuchillas corrugadas</p> <p>inch</p>	<p>142</p>
	<p>EN T.C.T. blanks, back corrugated DE HM-bestückte Blanketts, rückenverzahnt FR Fers crantés au carbure rapportée IT Placchette con metallo duro riportato, con zigrinatura ES Cuchillas metal duro, corrugadas</p>	<p>143 - 144</p>
	<p>EN SuperPac - T.C. knives and backing plates for back corrugated cutterheads DE SuperPac - HM-Messer und Stützplatten für rückenverzahnte Messerköpfe FR SuperPac - Couteaux au carbure et supports pour outils crantés IT SuperPac - Coltelli HW e supporti per teste con zigrinatura ES SuperPac - Placas de metal duro y placas de apoyo para fresas dentadas</p>	<p>145 - 146</p>
	<p>EN For MicroSystem - T.C. knives and backing plates for back corrugated cutterheads DE Für MicroSystem - HM-Messer und Stützplatten für rückenverzahnte Messerköpfe FR Pour MicroSystem - Couteaux au carbure et supports pour outils crantés IT Per MicroSystem - Coltelli HW e supporti per teste con zigrinatura ES Para MicroSystem - Placas de metal duro y placas de apoyo para fresas dentadas</p>	<p>147</p>

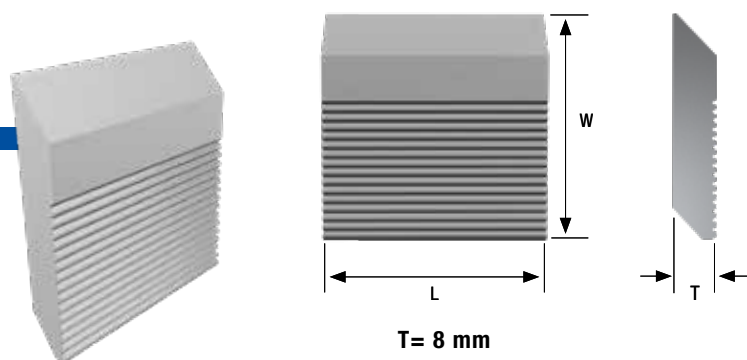
- EN Knives for back corrugated cutterheads - Grades and their applications
 DE Messer für rückenverzahnte Messerköpfe - Sorten und ihre Anwendungen
 FR Couteaux pour outils crantés - Les nuances et leurs applications
 IT Coltelli per teste con zigrinatura - I tipi e le loro applicazioni
 ES Cuchillas corrugadas - Calidades y sus aplicaciones

EN TIGRA grade DE TIGRA - Sorte FR Nuance TIGRA IT Tipo TIGRA ES Calidad TIGRA	Compositon Zusammensetzung Composition Composizione Composición	Hardness Härte Dureté Durezza Dureza	Toughness Zähigkeit Ténacité Tenacità Tenacidad	Bending strength Biegebruchfestigkeit Résistance à la flexion Resistenza flessionale Resistencia a la flexión	EN Plastics DE Plastik FR Plastiques IT Plastica ES Plásticos	HDF HDF HDF HDF HDF	MDF MDF MDF MDF MDF	Chipboard Spanplatte Panneaux de particule Truciolare Panel de aglomerado	Hardwood Hartholz Bois dur Legno duro Madera dura	Softwood Weichholz Bois tendre Legno tenero Madera blanda	Main usage Hauptverwendung Usage principal Usò principale Usò principal
HSS	HSS 6% (M2)	⬇️	⬆️	⬆️	○	⊖	⊖	○	✔️	✔️	EN Universal, small and medium batches DE Universell, Klein- und Mittelserien FR Universel, séries petites et moyennes IT Universale, lotti piccoli e medi ES Universal, pequeños y medianos lotes
High Performance Steel	CrV	⬇️	⬆️	⬆️	⊖	⊖	⊖	⊖	○	✔️	EN Softwood, low price demands DE Weichholz, preisgünstig FR Bois tendre, prix bas IT Legni teneri, costo basso ES Madera blanda, bajo costo
T.C.T.	carbide tipped	➡️	➡️	⬇️	✔️	○	○	✔️	✔️	✔️	EN Higher lifetime demands, wood, MDF DE Hohe Standzeitanforderungen, Holz, MDF FR Applications de durabilité, bois, MDF IT Elevata esigenza di durata, legno, MDF ES Demandas altas vida de la herramienta, madera, MDF
Tungsten carbide	various grades	⬆️	➡️	➡️	✔️	✔️	✔️	✔️	✔️	✔️	EN Highest lifetime demands, multiple resharpening DE Höchste Standzeitanforderungen, mehrfaches Nachschärfen FR Applications de durabilité maximisé et nombreux affûtages IT Massima esigenza di durata, affilatura multipla ES Demandas más exigentes, múltiple reafilado
Matrix	HSS with special coating	➡️	➡️	➡️	○	⊖	⊖	⊖	✔️	✔️	EN Long lifetime in wood, good resharpening DE Lange Standwege in Holz, gut zum Nachschärfen FR Longue durée de vie en bois, affûtage facile IT Durata lunga in legno, buona affilatura ES Larga vida útil de la madera, afilado fácil

- ✔️ best performance
- ✔️/○ very good performance
- acceptable
- ⊖ not suitable

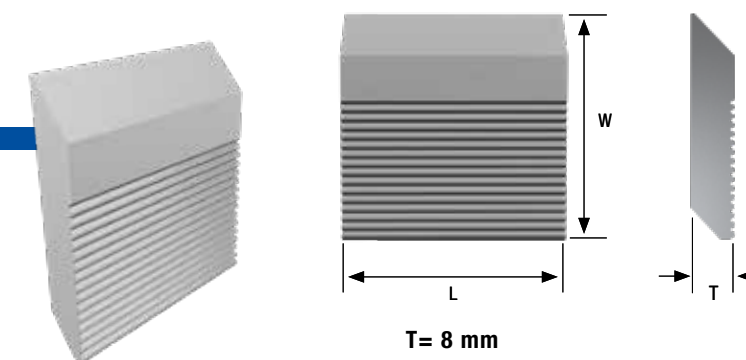
EN For technical data, please refer to the pages 8-9.
 DE Die technischen Daten entnehmen Sie bitte den Seiten 8-9.
 FR Pour les données techniques, veuillez voir aux pages 8-9.

IT Per i dati tecnici, fare riferimento alle pagine 8-9.
 ES Para los datos técnicos, consulte las páginas 8-9.



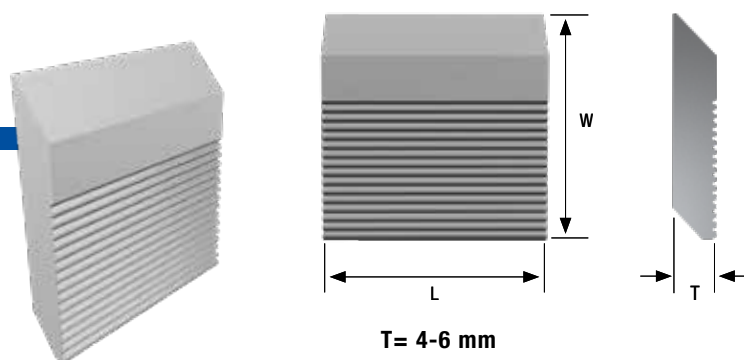
EN Back corrugated blanks
 DE Rückenverzahnte Blanketts
 FR Fers crantés
 IT Placchette con zigrinatura
 ES Cuchillas corrugadas

L mm	W mm	T mm	HSS	High Performance Steel	Matrix coating technology
40.0	40	8.0	030289	103456	120287
50.0	40	8.0	030290	103457	120269
60.0	40	8.0	030291	103458	120270
70.0	40	8.0	030292	103459	120271
80.0	40	8.0	030293	103460	120272
90.0	40	8.0	030294	103461	120273
100.0	40	8.0	030295	103462	120274
110.0	40	8.0	047397	103463	120275
120.0	40	8.0	030296	103464	120276
130.0	40	8.0	030297	103465	120277
150.0	40	8.0	030298	103466	120278
170.0	40	8.0	030299	103467	120279
180.0	40	8.0	030300	103468	120280
200.0	40	8.0	030301	103469	120281
210.0	40	8.0	030302	103470	120282
230.0	40	8.0	030303	103471	120283
260.0	40	8.0	030304	103472	120284
650.0	40	8.0	030306	103473	120285
40.0	50	8.0	030307	103474	120288
50.0	50	8.0	030308	103475	120289
60.0	50	8.0	030309	103476	120290
70.0	50	8.0	030310	103477	120291
80.0	50	8.0	030311	103478	120292
90.0	50	8.0	030312	103479	120293
100.0	50	8.0	030313	103480	120294
110.0	50	8.0	047398	103481	120295
120.0	50	8.0	030314	103482	120296
130.0	50	8.0	030315	103483	120297
150.0	50	8.0	030316	103484	120298
170.0	50	8.0	030317	103485	120299
180.0	50	8.0	030318	103486	120300
200.0	50	8.0	030319	103488	120301
210.0	50	8.0	030320	103489	120302
230.0	50	8.0	030321	103490	120303
260.0	50	8.0	030322	103491	120304
650.0	50	8.0	030324	103492	120305



EN Back corrugated blanks
 DE Rückenverzahnte Blanketts
 FR Fers crantés
 IT Placchette con zigrinatura
 ES Cuchillas corrugadas

L mm	W mm	T mm	HSS	High Performance Steel	Matrix coating technology
40.0	60	8.0	030326	103493	120310
50.0	60	8.0	030327	103494	120311
60.0	60	8.0	030328	103495	120312
70.0	60	8.0	030329	103496	120313
80.0	60	8.0	030330	103497	120314
90.0	60	8.0	030331	103498	120315
100.0	60	8.0	030332	103499	120316
110.0	60	8.0	047399	103500	120317
120.0	60	8.0	030333	103501	120318
130.0	60	8.0	030334	103502	120319
150.0	60	8.0	030335	103503	120320
170.0	60	8.0	030336	103504	120321
180.0	60	8.0	030337	103505	120322
200.0	60	8.0	030338	103506	120323
210.0	60	8.0	030339	103507	120324
230.0	60	8.0	030340	103508	120325
260.0	60	8.0	030341	103509	120326
650.0	60	8.0	030344	103510	120327
40.0	70	8.0	030345	103511	120328
50.0	70	8.0	030346	103512	120329
60.0	70	8.0	030347	103513	120330
70.0	70	8.0	030348	103514	120331
80.0	70	8.0	030349	103515	120332
90.0	70	8.0	030350	103516	120333
100.0	70	8.0	030351	103517	120334
110.0	70	8.0	047400	103518	120335
120.0	70	8.0	030352	103519	120336
130.0	70	8.0	030353	103521	120337
150.0	70	8.0	030354	103522	120338
170.0	70	8.0	030355	103523	120339
180.0	70	8.0	030356	103524	120340
200.0	70	8.0	030357	103525	120341
210.0	70	8.0	030358	103526	120342
230.0	70	8.0	030359	103527	120343
260.0	70	8.0	030360	103528	120344
650.0	70	8.0	030362	103529	120345

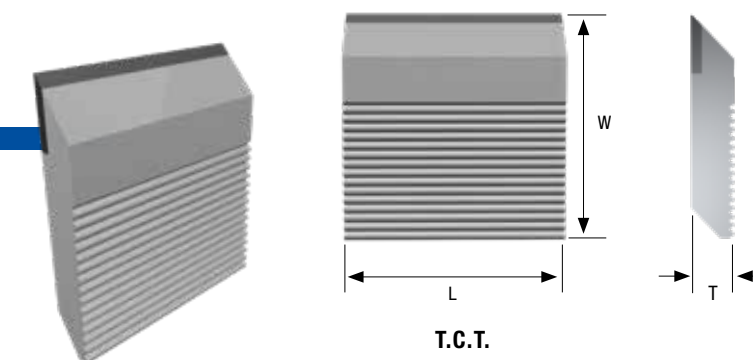


EN Back corrugated blanks
 DE Rückenverzahnte Blanketts
 FR Fers crantés
 IT Placchette con zigrinatura
 ES Cuchillas corrugadas

L mm	W mm	T mm	HSS
650.0	30	4.0	104735
650.0	27	5.0	108483
650.0	38	5.0	108522
650.0	45	5.0	108562
650.0	50	5.0	108604
650.0	30	6.0	122082
650.0	40	6.0	051029
650.0	45	6.0	122083
650.0	50	6.0	043807
650.0	60	6.0	043808

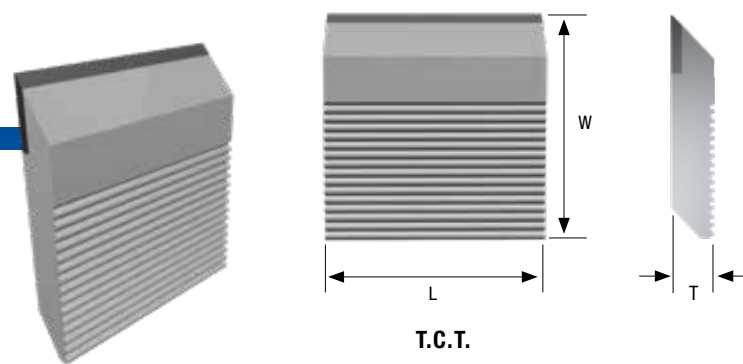
inch

L inch	W inch	T inch	HSS (High Speed Steel)		Matrix coating technology
			with chamfer	flat bottom	flat bottom
25	1 1/4	5/16	046364	101054	120583
25	1 1/2	5/16	046365	101055	120584
25	1 3/4	5/16	046366	101056	120585
25	2	5/16	046367	101057	120586
25	2 1/4	5/16	046368	101058	120587
25	2 1/2	5/16	046369	101059	120588
25	2 3/4	5/16	046370	101060	120589
25	3	5/16	046371	101061	120590
25	1 1/4	1/4	046372	101062	120591
25	1 1/2	1/4	046373	101063	120592
25	1 3/4	1/4	046374	101064	120593
25	2	1/4	046375	101065	120594
25	2 1/4	1/4	046376	101066	120595
25	2 1/2	1/4	046377	101067	120596
25	1 3/4	3/16	046378	101068	120597
25	2	3/16	046379	101069	120598



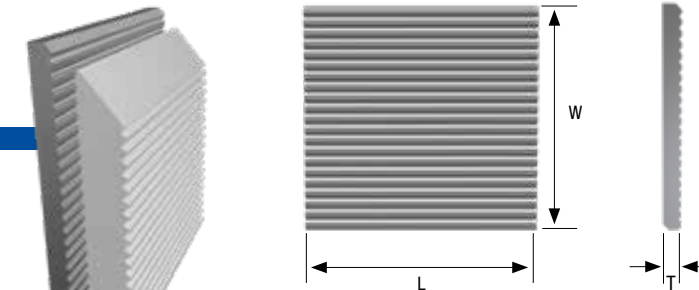
EN Back corrugated blanks
 DE Rückenverzahnte Blanketts
 FR Fers crantés
 IT Placchette con zigrinatura
 ES Cuchillas corrugadas

L mm	W mm	T mm	Inlay 14 mm	Inlay 20 mm	Inlay 25 mm
40.0	40.0	10.0	103230	103249	
60.0	40.0	10.0	103231	103250	
80.0	40.0	10.0	103232	103251	
100.0	40.0	10.0	103233	103252	
130.0	40.0	10.0	103234	103253	
150.0	40.0	10.0	103235	103254	
180.0	40.0	10.0	103236	103255	
200.0	40.0	10.0	103237	103256	
230.0	40.0	10.0	103238	103257	
260.0	40.0	10.0	103239	103258	
310.0	40.0	10.0	103240	103259	
650.0	40.0	10.0	133292	101746	
40.0	50.0	10.0	103242	030254	
60.0	50.0	10.0	030255	103261	
80.0	50.0	10.0	030256	103262	
100.0	50.0	10.0	030257	103263	
130.0	50.0	10.0	030258	103264	
150.0	50.0	10.0	103243	103265	
180.0	50.0	10.0	030260	103266	
200.0	50.0	10.0	103244	103267	
230.0	50.0	10.0	103245	103268	
260.0	50.0	10.0	030262	103269	
310.0	50.0	10.0	103246	103270	
560.0	50.0	10.0	103247	103271	
650.0	50.0	10.0	133291	030264	105661



EN Back corrugated blanks
 DE Rückenverzahnte Blanketts
 FR Fers crantés
 IT Placchette con zigrinatura
 ES Cuchillas corrugadas

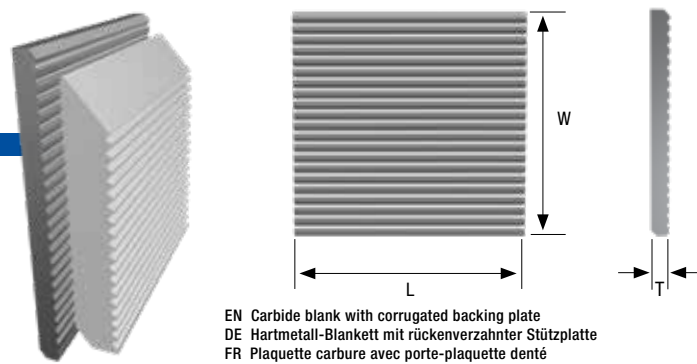
L mm	W mm	T mm	Inlay 20 mm	Inlay 25 mm	Inlay 30 mm	Inlay 35 mm
40.0	60.0	10.0	030267	103300	114867	114868
60.0	60.0	10.0	030268	103301	103797	109128
80.0	60.0	10.0	103273	030269	109133	109129
100.0	60.0	10.0	103274	030270	109134	109130
120.0	60.0	10.0	112340	109479	114865	114866
130.0	60.0	10.0	103275	030271	109135	109131
150.0	60.0	10.0	030272	103302	114869	114870
180.0	60.0	10.0	030273	103303	109136	109132
200.0	60.0	10.0	103296	103304	114871	114872
230.0	60.0	10.0	103297	103305	109137	109138
260.0	60.0	10.0	030275	103306	114873	105299
310.0	60.0	10.0	103298	103307	114874	114875
560.0	60.0	10.0	103299	103308	114876	114877
650.0	60.0	10.0	133293	102053	133295	133296
60.0	70.0	10.0			109735	
80.0	70.0	10.0			030280	
100.0	70.0	10.0			030281	
650.0	70.0	10.0			133297	133298



EN TIGRA SuperPac
 DE TIGRA SuperPac
 FR TIGRA SuperPac
 IT TIGRA SuperPac
 ES TIGRA SuperPac

EN Carbide blank with corrugated backing plate
 DE Hartmetall-Blankett mit rückenverzahnter Stützplatte
 FR Plaquette carbure avec porte-plaque denté
 IT Coltello in HM zigrinato con piastra di supporto zigrinata
 ES Cuchilla de metal duro con placa de soporte dentada por el lomo

L mm	W mm	T mm	T10MG	T04F-CR	T03SMG	L mm	W mm	T mm	Backing plate Stützplatte
40	38	3.2	043933	024082	024080	40	35	7.1	024090
50	38	3.2	043934	043924	043925	50	35	7.1	043957
60	38	3.2	043935	024115	024113	60	35	7.1	024123
80	38	3.2	043936	024148	024146	80	35	7.1	024156
100	38	3.2	043937	023949	023947	100	35	7.1	023957
120	38	3.2	043938	023982	023980	120	35	7.1	023990
130	38	3.2	043939	024016	024014	130	35	7.1	024024
150	38	3.2	043940	024049	024047	150	35	7.1	024057
170	38	3.2	043962	043961	043960	170	35	7.1	045837
180	38	3.2	113497			180	35	7.1	113484
200	38	3.2	113498	131214		200	35	7.1	113485
210	38	3.2	113499	131216		210	35	7.1	113486
230	38	3.2	113500	131217		230	35	7.1	113487
310	38	3.2	113501	131219		310	35	7.1	112229
330	38	3.2	113502	131220		330	35	7.1	113481
40	50	3.2	043941	024093	024091	40	47	7.1	024101
50	50	3.2	043942	043927	043928	50	47	7.1	043958
60	50	3.2	043943	024126	024124	60	47	7.1	024134
80	50	3.2	043944	024159	024157	80	47	7.1	024167
100	50	3.2	043945	023960	023985	100	47	7.1	023968
120	50	3.2	043946	023993	023991	120	47	7.1	024001
130	50	3.2	043947	024027	024025	130	47	7.1	024035
150	50	3.2	043948	024060	024058	150	47	7.1	024068
170	50	3.2	043966	043965	043964	170	47	7.1	045838
180	50	3.2	113503			180	47	7.1	113488
200	50	3.2	113504	131221		200	47	7.1	113489
210	50	3.2	113505	131222		210	47	7.1	113490
230	50	3.2	113506	131223		230	47	7.1	113491
310	50	3.2	113507	131224		310	47	7.1	112230
330	50	3.2	113508	129927		330	47	7.1	113482



EN Carbide blank with corrugated backing plate
 DE Hartmetall-Blankett mit rückenverzahnter Stützplatte
 FR Plaquette carbure avec porte-plaquette denté
 IT Coltello in HM zigrinato con piastra di supporto zigrinata
 ES Cuchilla de metal duro con placa de soporte dentada por el lomo

EN TIGRA SuperPac
 DE TIGRA SuperPac
 FR TIGRA SuperPac
 IT TIGRA SuperPac
 ES TIGRA SuperPac

L mm	W mm	T mm	T10MG	T04F-CR	T03SMG	L mm	W mm	T mm	Backing plate Stützplatte
40	60	3.2	043949	024104	024102	40	57	7.1	024112
50	60	3.2	043950	043931	043932	50	57	7.1	043959
60	60	3.2	043951	024137	024135	60	57	7.1	024145
80	60	3.2	043952	024170	024168	80	57	7.1	024178
100	60	3.2	043953	023971	023969	100	57	7.1	023979
120	60	3.2	043954	024004	024002	120	57	7.1	024012
130	60	3.2	043955	024038	024036	130	57	7.1	024046
150	60	3.2	043956	024071	024069	150	57	7.1	024079
170	60	3.2	043970	043969	043968	170	57	7.1	045839
180	60	3.2	113509			180	57	7.1	113493
200	60	3.2	113510	131240		200	57	7.1	113494
210	60	3.2	113511	131241		210	57	7.1	113495
230	60	3.2	113512	131243		230	57	7.1	113496
310	60	3.2	113513	131244		310	57	7.1	112231
330	60	3.2	113514	129928		330	57	7.1	113483

EN Security advices IT Consigli di sicurezza
 DE Sicherheitshinweise ES Consejo de seguridad
 FR Conseils de sécurité

s = 3,2 mm

EN Cutting Edge Projection
 Between carbide blank and backing plate s=3,2 mm (critical dimension when regrinding).
 DE Schneidenüberstand
 Schneidenüberstand von Hartmetallplatte zu Stützplatte s=3,2 mm (beim Nachschärfen zu beachten).
 FR Saillie des plaquettes
 Les plaquettes carbure dépassent le support de 3,2 mm (à prendre en compte lors du réaffûtage).
 IT Sporgenza del tagliente
 Sporgenza del tagliente rispetto alla piastra di supporto s= 3,2 mm (prestare attenzione in caso di riaffilatura).
 ES Exceso de corte
 El exceso de corte desde la placa de metal duro hacia la placa de soporte es e=3,2 mm (obsérvelo cuando se reafila).

EN Maximum Profile Depth

W mm	P max mm
38	-
50	12
60	23

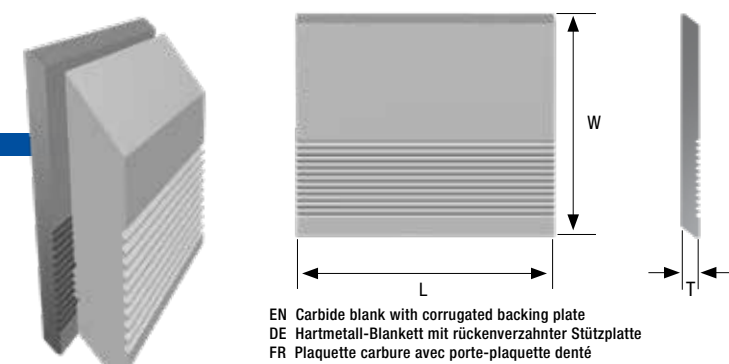
DE Maximale Profiltiefe
 FR Profondeur de profil maximum
 IT Profondità massima della sagomatura
 ES Profundidad máxima de perfil

! DANGER

EN Warning!
 Specific positioning of blank and support plate; be aware of the safety regulations!
 DE Warnung!
 Sitzgenauer Einbau von Blankett und Stützplatte; Sicherheitsbestimmungen beachten!
 FR Avertissement!
 Positionnement précis de plaque et porte-plaquette; observez les règles de sécurité!
 IT Attenzione!
 Esatto montaggio in sede del coltello e della piastra di supporto; rispettare le norme di sicurezza!
 ES Aviso!
 Específicamente el posicionamiento de la placa en blanco y el apoyo, estar al tanto de las normas de seguridad!

! DANGER

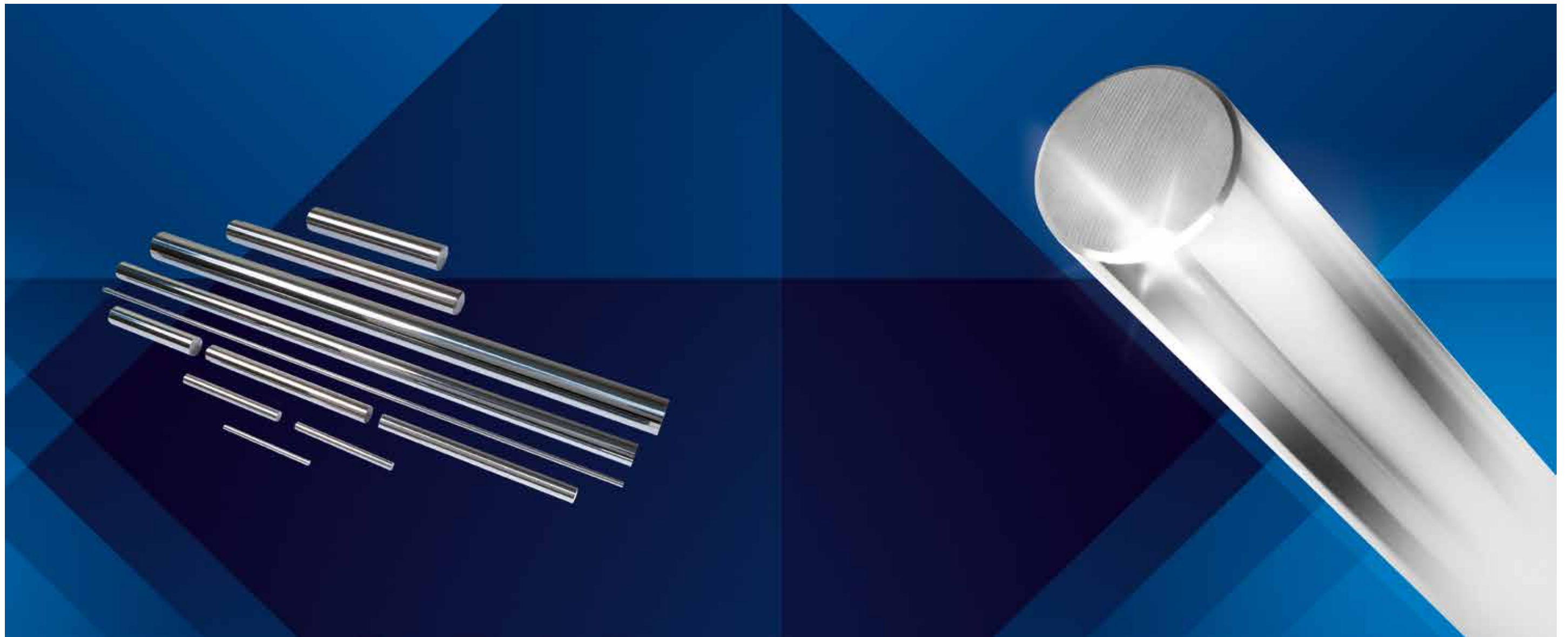
EN Warning!
 Maximum adjustment of blank = 8 mm
 DE Warnung!
 Maximale Verstellung des Blanketts = 8 mm
 FR Avertissement!
 Ajustement maximum de plaquette = 8 mm
 IT Attenzione!
 Regolazione massima della placchetta = 8 mm
 ES Aviso!
 El ajuste máximo del espacio en placa = 8 mm



EN Carbide blank with corrugated backing plate
 DE Hartmetall-Blankett mit rückenverzahnter Stützplatte
 FR Plaquette carbure avec porte-plaquette denté
 IT Coltello in HM zigrinato con piastra di supporto zigrinata
 ES Cuchilla de metal duro con placa de soporte dentada por el lomo

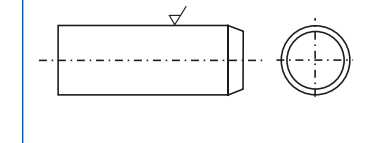
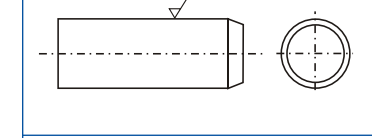
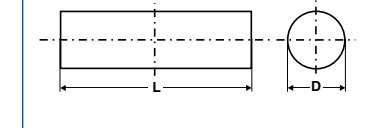
EN MicroSystem
 DE MicroSystem
 FR MicroSystem
 IT MicroSystem
 ES MicroSystem

L mm	W mm	T mm	T10MG	T04F-CR	L mm	W mm	T mm	EN Backing plate DE Stützplatte
40	38	2.5	131966	133530	40	35	7.5	131991
60	38	2.5	131967	133531	60	35	7.5	131992
80	38	2.5	131968	133532	80	35	7.5	131993
100	38	2.5	131969	133533	100	35	7.5	131994
130	38	2.5	131970	133534	130	35	7.5	131995
150	38	2.5	131971	133535	150	35	7.5	131996
180	38	2.5	131972	133536	180	35	7.5	131997
230	38	2.5	131973	133537	230	35	7.5	131998
240	38	2.5	131974	133538	240	35	7.5	131999
40	50	2.5	131975	133539	40	47	7.5	132000
60	50	2.5	131976	133540	60	47	7.5	132001
80	50	2.5	131977	133541	80	47	7.5	132002
100	50	2.5	131978	133542	100	47	7.5	132003
130	50	2.5	131979	133543	130	47	7.5	132004
150	50	2.5	131980	133544	150	47	7.5	132005
180	50	2.5	131981	133545	180	47	7.5	132006
240	50	2.5	131982	133546	240	47	7.5	132007
40	60	2.5	131983	133547	40	57	7.5	132008
60	60	2.5	131984	133548	60	57	7.5	132009
80	60	2.5	131985	133549	80	57	7.5	132010
100	60	2.5	131986	133550	100	57	7.5	132011
130	60	2.5	131987	133551	130	57	7.5	132012
150	60	2.5	131988	133552	150	57	7.5	132013
180	60	2.5	131989	133553	180	57	7.5	132014
240	60	2.5	131990	133554	240	57	7.5	132015



EN Rods
DE Rundstäbe
FR Barreaux cylindriques
IT Cilindri
ES Barras redondas

EN Rods
 DE Rundstäbe
 FR Barreaux cylindriques
 IT Cilindri
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	<p>EN Rods - ground DE Rundstäbe - geschliffen FR Barreaux cylindriques - affûtés IT Cilindri - rettificati ES Barras redondas - afilado</p>	<p><i>metric</i> <i>metrisch</i> <i>métrique</i> <i>metrico</i> <i>métrico</i></p> <p>154 - 157</p>
	<p>EN Rods - ground DE Rundstäbe - geschliffen FR Barreaux cylindriques - affûtés IT Cilindri - rettificati ES Barras redondas - afilado</p>	<p><i>inch</i></p> <p>158</p>
	<p>EN TIGRAmet - Heavy alloy tool body blanks DE TIGRAmet - Grundkörperrohlinge aus Schwermetall FR TIGRAmet - Ébauches en métal lourd IT TIGRAmet - Corpo utensile grezzo in metallo pesante ES TIGRAmet - Cuerpos de metal pesado</p>	<p>159</p>

- EN Rods - Carbide grades and their applications
- DE Rundstäbe - Hartmetallsorten und ihre Anwendungen
- FR Barreaux cylindriques - Les nuances de carbures et leurs applications
- IT Cilindri - I tipi di metallo duro e le loro applicazioni
- ES Barras redondas - Calidades de metal duro y sus aplicaciones

EN DE FR IT ES	TIGRA grade TIGRA - Sorte Nuance TIGRA Tipo TIGRA Calidad TIGRA	ISO ISO ISO ISO ISO	USA USA USA Stati Uniti EE.UU.	Hardness Härte Dureté Durezza Dureza	Toughness Zähigkeit Ténacité Tenacità Tenacidad	Bending strength Biegebruchfestigkeit Résistance à la flexion Resistenza flessionale Resistencia a la flexión	Plastics Plastik Plastiques Plastica Plásticos	HDF HDF HDF HDF HDF	MDF MDF MDF MDF MDF	Chipboard Spanplatte Panneaux de particule Truciolare Panel de aglomerado	Hardwood Hartholz Bois dur Legno duro Madera dura	Softwood Weichholz Bois tendre Legno tenero Madera blanda	Main usage Hauptverwendung Usage principal Uso principale Uso principal
	T03F-CR	K01	C4+	↑	→	↘	✓	✓	✓	✓	☐	☐	EN Highly abrasive materials, boards, larger tool diameters DE Stark abrasive Materialien, Platten, größere Werkzeugdurchmesser FR Matériaux très abrasifs, panneaux, diamètres d'outils plus grands IT Materiali altamente abrasivi, pannelli, utensili di diametro maggiore ES Materiales altamente abrasivos, tabla, diámetros de herramienta más grandes
	T06MG	K01 - K10	C3++	↘	→	→	✓	○	✓	○	○	☐	EN Harder boards and woods, plastics, graphite, aluminum, larger tool diameters DE Härtere Platten und Holz, Kunststoff, Graphit, Aluminium, größere Werkzeugdurchmesser FR Panneaux durs et bois durs, plastiques, graphite, aluminium, diamètres d'outils plus grands IT Pannelli e legni più duri, plastica, grafite, alluminio, utensili di diametro maggiore ES Tableros y maderas más duras, plásticos, grafito, diámetros de aluminio, la herramienta más grande
	T10MG UNIVERSAL	K10 - K40	C3+	→	↑	↘	○	○	○	○	✓	✓	EN Universal grade DE Universelle Sorte FR Nuance universelle IT Tipo universale ES Calidad universal
	T10MG-W	K10 - K40	C3+	→	↑	↘	○	○	○	○	✓	✓	EN Wood and board, lower price DE Holz und Platten, niedrigerer Preis FR Bois et planches, prix plus bas IT Legno e pannelli, prezzo più basso ES Madera y tableros, precio más bajo
	T12SMG		C1++	→	↘	↑	○	○	○	○	✓	✓	EN High speed cutting, smaller tool diameters DE Hochgeschwindigkeitsschneiden, kleinere Werkzeugdurchmesser FR Coupe à grande vitesse, diamètres d'outils plus petits IT Taglio ad alta velocità, utensili di diametro più piccolo ES Corte de alta velocidad, los diámetros más pequeños para herramientas

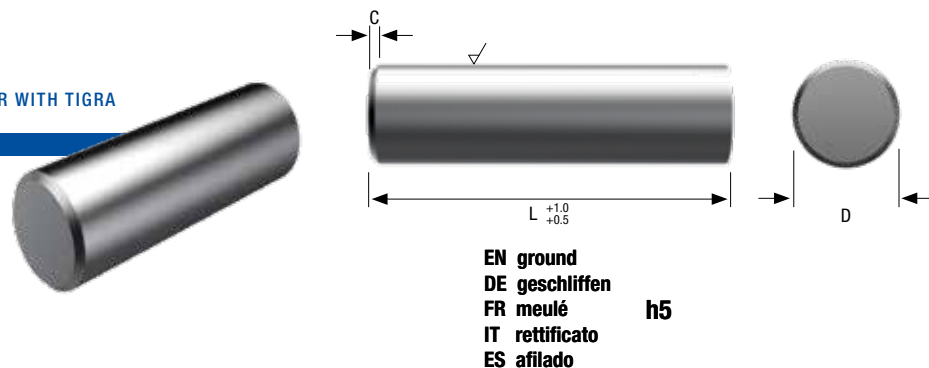
CR = Co + Ni + Cr = corrosion resistant - korrosionsbeständig - anti-corrosif - inossidabile - anticorrosivo

EN For technical data, please refer to the pages 4-5.
DE Die technischen Daten entnehmen Sie bitte den Seiten 4-5.
FR Pour les données techniques, veuillez voir aux pages 4-5.

IT Per i dati tecnici, fare riferimento alle pagine 4-5.
ES Para los datos técnicos, consulte las páginas 4-5.

- ✓ best performance
- ✓ very good performance
- acceptable
- ☐ not suitable

EN Rods
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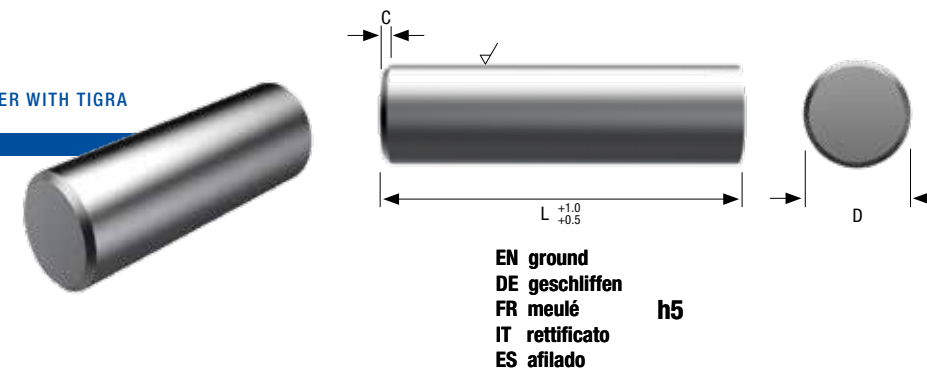


EN ground
 DE geschliffen
 FR meulé
 IT rettificato
 ES afilado

h5

D mm	L mm	C mm	T10MG h5	T03F-CR h5	T06MG h5	T10MG-W h6
1.0	330		035517			
1.5	100 330		036366 035518			
2.0	100 330		036368 035519			
2.5	50 100 330		049983 036370 035520			
3.0	38 43 50 330		053363 039162 034177 029708	114916 114915 114914 114910	100980 055446 055445 029707	148181 148162
3.5	330		035521			
4.0	43 50 55 330		039161 034178 039104 029710	114917 114918 114919 114911	106821 034158 101012 029709	148206 148163
4.5	330		035522			
5.0	43 50 330		052459 034179 034802	114920 114921 114912	106780 034159 036541	151498 148164
5.5	330		035523			
6.0	46 50 55 60 70 330	0.4 0.4 0.4 0.4 0.4	102374 043244 039107 034180 043527 029712	114922 114923 114924 114925 114926 114913	106785 106787 101016 034160 106399 029711	148182 148183 148184 148185 148165
6.5	330		035524			
7.0	330		035525	114927	036544	148166
7.5	330		035526			

EN Rods
 DE Rundstäbe
 FR Barreaux cylindriques
 IT Cilindri
 ES Barras redondas

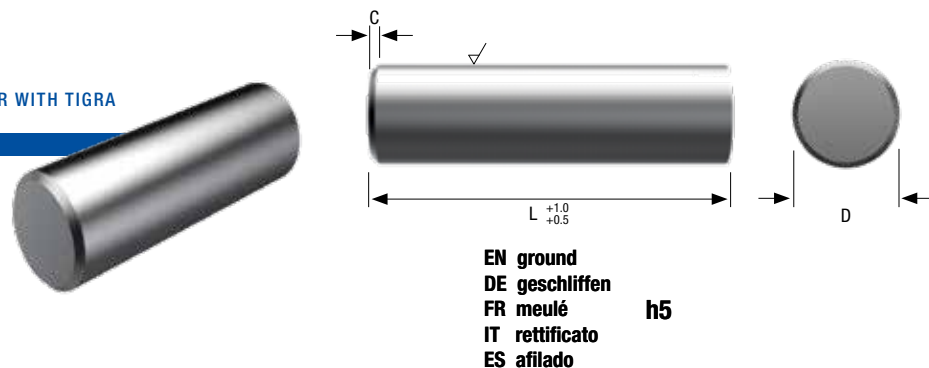


EN ground
 DE geschliffen
 FR meulé
 IT rettificato
 ES afilado

h5

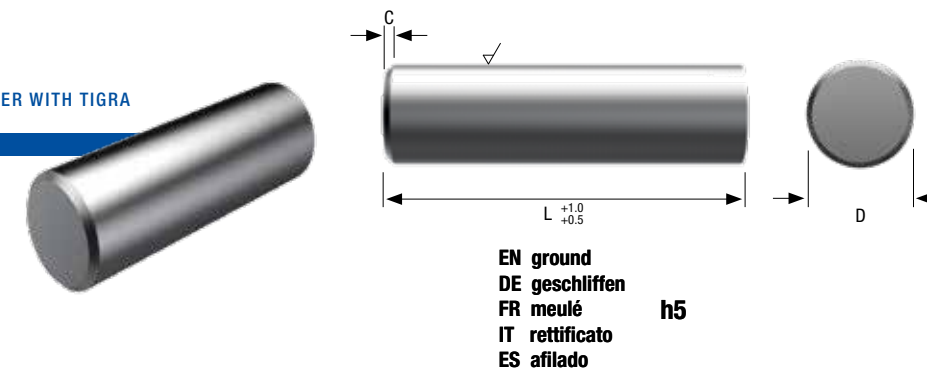
D mm	L mm	C mm	T10MG h5	T03F-CR h5	T06MG h5	T10MG-W h6
8.0	50 55 56 60 70 75 80 100 330	0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6	045419 041602 102197 046522 038349 041481 034181 036392 029714	114941 114942 114943 114944 114945 114946 114947 114948 114928	106788 106789 106790 102018 101017 101018 034161 036391 029713	148186 148187 148188 148208 148167
8.5	330		035527			
9.0	330		035528			148168
9.5	330		035529			
10.0	65 70 75 80 90 100 110 330	0.6 0.6 0.6 0.6 0.6 0.6 0.6	102514 038350 038351 034182 052421 034183 111134 029716	114951 114953 114954 114955 114956 114957 114929	106791 101019 055813 106402 106792 036399 029715	148194 148196 148189 148197 148193 148169
11.0	330		035531			148170
12.0	80 90 100 110 120 155 330	0.8 0.8 0.8 0.8 0.8	034184 038352 034185 052744 051331 106797 029718	114958 114959 114960 114961 114962 114963 114930	053694 101020 034165 106794 106795 106796 029717	148190 148191 148195 148171
13.0	330		035534			

EN Rods
 DE Rundstäbe
 FR Barreaux cylindriques
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 ES Barras redondas



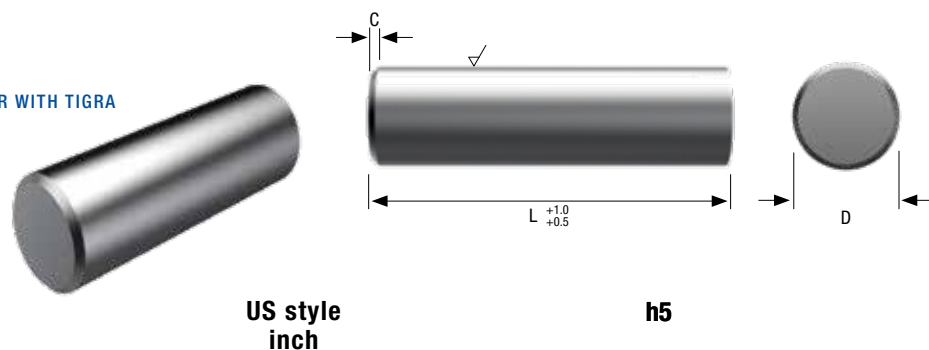
D mm	L mm	C mm	T10MG h5	T03F-CR h5	T06MG h5	T10MG-W h6
14.0	90	0.8	041482	114964	101022	
	100	0.8	034186	114965	034166	
	110	0.8	038353	114966	101023	148198
	120	0.8	053659	114967	106801	
	330		029720	114931	029719	148172
15.0	330		035537			148173
16.0	80	0.8	052553	114972	106412	
	90	0.8	038354	114973	101024	148202
	93	0.8	106803	114974	106802	
	100	0.8	034187	114975	034167	148199
	110	0.8	038355	114976	101025	148200
	120	0.8	034188	114977	034168	148201
	130	0.8	053858	114978	106805	151499
	140	0.8	038356	114979	101026	
	150	0.8	043662	114980	103951	151702
	155	0.8	041603	114981	106806	
	170	0.8	052410	114982	106807	
	175	0.8	053515	114983	106808	
	180	0.8	111133			
330		029722	114932	029721	148174	
17.0	330		035540			
18.0	93	0.8	106809	114984	106810	
	100	0.8	034189	114985	034169	
	110	0.8	102817	114986	106811	
	115	0.8	038357	114987	101027	
	120	0.8	034190	114988	034170	
330		029724	114933	029723	148175	
19.0	330		035541			
20.0	100	1.0	034192	114989	034172	148203
	110	1.0	044472	114990	106403	151500
	115	1.0	038358	114991	101028	
	120	1.0	034193	114992	034173	148204
	125	1.0	100241	114993	106812	

EN Rods
 DE Rundstäbe
 FR Barreaux cylindriques
 IT Cilindri
 ES Barras redondas



D mm	L mm	C mm	T10MG h5	T03F-CR h5	T06MG h5	T10MG-W h6
20.0	130	1.0	106044	114994	106813	148192
	135	1.0	039115	114995	054819	148205
	140	1.0	038359	114996	101029	
	145	1.0	105702	114997	106814	
	150	1.0	034194	114998	034174	
	155	1.0	100073	114999	106815	
	170	1.0	055570	115000	106816	
330		029726	114934	029725	148176	
21.0	330		035542			
22.0	330		035543	114935	036562	148177
23.0	330		035544			
24.0	330		035545			
25.0	110	1.0	102424	115005	104306	
	125	1.0	106818	115006	106817	
	155	1.0	102765	115007	106819	
	330		029728	114936	029727	148178
26.0	330		035546			
27.0	330		036587			
28.0	330		035547	114937	036566	
29.0	330		036589			
30.0	330		035548	114938	036567	148179
31.0	330		036591			
32.0	330		035549	114939	036568	148180
35.0	330		035552	114940	036569	

EN Rods
DE Rundstäbe
FR Barreaux cylindriques
IT Cilindri
ES Barras redondas



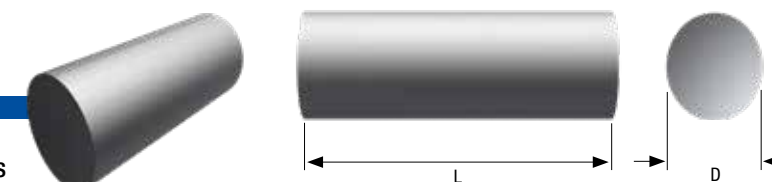
US style
inch

h5

Dia inch	L inch	T10MG h5	T03F-CR h5	T06MG h5	T10MG-W h6
1/8	1 1/2	049465	115022	054851	
	2	049466	115023	054852	
	2 1/2	049467	115024	054853	
	3	050160	115025	054854	
	4	049632	115026	054855	
	6	049469	115027	054856	
	12 1/4	050139	115008	054926	150304
5/32	3	049470	115052	054857	
	12 1/4	050140	115009	054927	
3/16	1 1/2	049471	115028	054858	
	2	049472	115029	054859	
	2 1/2	050165	115030	054860	
	3	100251			
	12 1/4	050147	115010	054929	
7/32	12 1/4	050148	115011	054930	
15/64	12 1/4	050149	115012	054931	
1/4	1 1/2	049474	115031	054873	
	2	049475	115032	054861	
	2 1/2	049476	115033	053113	
	3	050169	115034	053114	150306
	12 1/4	050150	115013	054821	150305
5/16	2 1/2	054350			
	3 1/2	100287			
	4	100646			
	12 1/4	050151	115014	054933	
3/8	2 1/2	049477	115036	054863	
	3	049478	115037	053115	150307
	4	049633	115038	054864	
	6	049480	115039	054865	
	12 1/4	050152	115015	054934	150311
7/16	3	101122			
	6	101668			
	12 1/4	050153	115016	054935	

Dia inch	L inch	T10MG h5	T03F-CR h5	T06MG h5	T10MG-W h6
1/2	2	050175	115040	054866	
	2 1/2	050176	115041	054867	
	3	049481	115042	053116	150309
	3 1/2	045137	115043	053117	150308
	4	049482	115044	054868	
	6	101183			
	12 1/4	050154	115017	054936	150310
9/16	12 1/4	050155	115018	054937	
5/8	3	049483	115045	054869	
	3 1/2	050180	115046	054870	
	4	049484	115047	053118	
	5	050182	115048	054871	
	12 1/4	050156	115019	054939	
3/4	4	050183	115049	053119	
	5	054148			
	6	055232			
	12 1/4	050157	115020	054822	
1	5	050184	115050	054872	
	6	100224			
	12 1/4	050158	115021	054824	

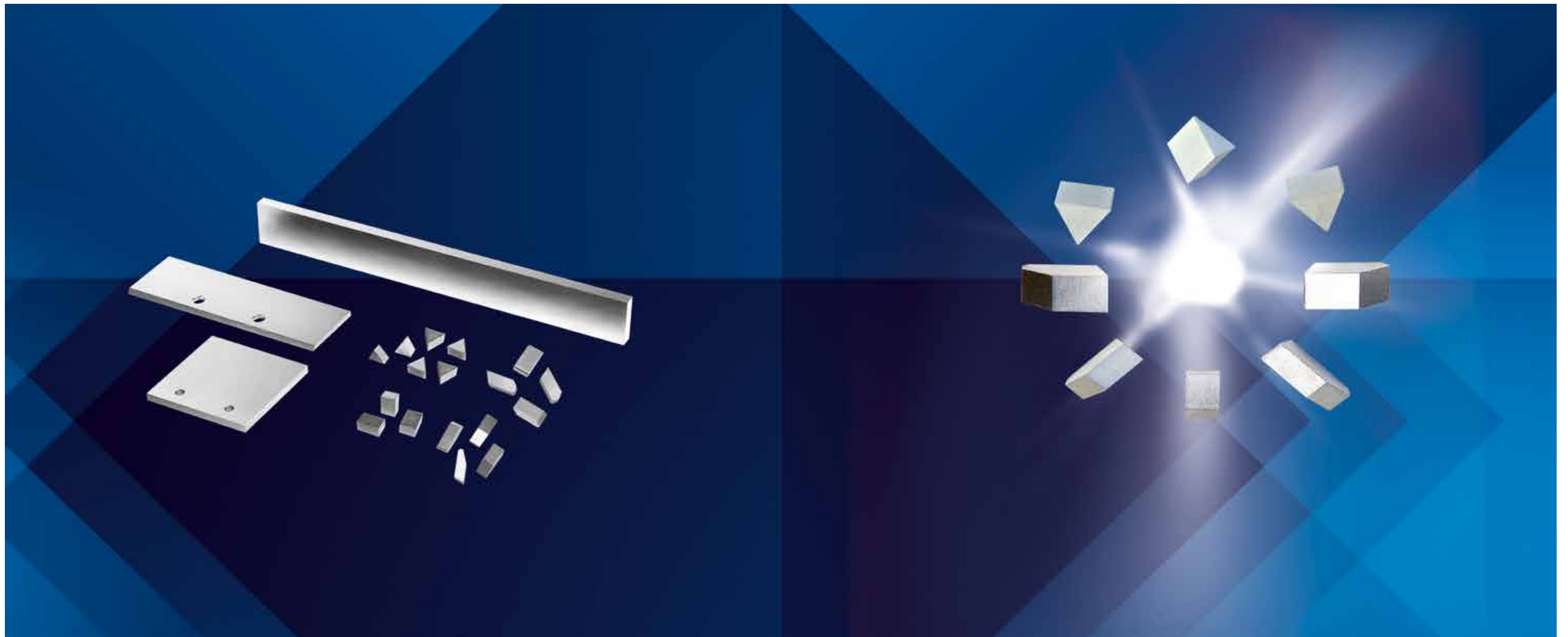
EN TIGRAMet - Heavy alloy tool body blanks
DE TIGRAMet - Grundkörperrohlinge aus Schwermetall
FR TIGRAMet - Ébauches en métal lourd
IT TIGRAMet - Corpo utensile grezzo in metallo pesante
ES TIGRAMet - Cuerpos de metal pesado



D mm	L mm	TIGRAMet
6.2	270	141103
8.2	270	132113
10.2	270	131337
12.2	85	135487
12.2	370	131338
13.2	370	131339
14.2	370	131340
15.2	370	131341
16.7	155	135488
16.7	270	131342
16.7	317	131343
16.7	370	131344
18.3	270	131345
20.2	105	135489
20.2	650	131346
21.2	650	131347
22.2	650	131348
25.2	650	135163
27.2	650	134373

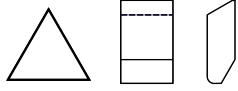
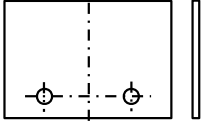

EN Technical data DE Technische Daten FR Caractéristiques techniques IT Dati tecnici ES Datos técnicos		
EN Density DE Dichte FR Densité IT Densità ES Densidad	17.1 g/cm ³	0.62 lb/in ³
EN Tungsten content DE Wolframgehalt FR Teneur en tungstène IT Contenuto di tungsteno ES Contenido de tungsteno	90%	90%
EN Binder DE Binder FR Liant IT Legante ES Composicion	Fe, Ni	Fe, Ni
EN Modulus of elasticity DE Elastizitätsmodul FR Module d'élasticité IT Modulo di elasticità ES Módulo de elasticidad	330 GPa	48 (10 ³) ksi
EN Hardness DE Härte FR Dureté IT Durezza ES Dureza	310 HV	31 HRC
EN Ultimate tensile strength DE Zugfestigkeit FR Résistance à la traction IT Resistenza di trazione ES Resistencia a la tracción	875 MPa	127 ksi

EN Other dimensions upon request. FR D'autres dimensions sur demande. ES Otras dimensiones bajo demanda.
DE Andere Abmessungen auf Anfrage. IT Altre dimensioni su richiesta.



EN TIGRALLOY products
DE TIGRALLOY Produkte
FR Produits TIGRALLOY
IT Prodotti TIGRALLOY
ES Productos TIGRALLOY

- EN TIGRALLOY products
- DE TIGRALLOY Produkte
- FR Produits TIGRALLOY
- IT Prodotti TIGRALLOY
- ES Productos TIGRALLOY

	<p>EN TIGRALLOY - Saw tips DE TIGRALLOY - Sägezähne FR TIGRALLOY - Dents de scie IT TIGRALLOY - Dentelli per lame ES TIGRALLOY - Dientes de sierra</p>	<p>166 - 168</p>
	<p>EN TIGRALLOY - Blanks for profiling DE TIGRALLOY - Blanketts zum Profilieren FR TIGRALLOY - Plaquettes à profiler IT TIGRALLOY - Placchette da profilare ES TIGRALLOY - Placas para perfilar</p>	<p>169 - 171</p>
	<p>EN TIGRALLOY - Strips and preformed tips for brazed cutters DE TIGRALLOY - Fräserplatten und Formplatten zum Löten FR TIGRALLOY - Plaquettes à braser IT TIGRALLOY - Placchette per frese saldobrasate ES TIGRALLOY - Placas para equipar fresas y herramientas soldadas</p>	<p>172 - 173</p>

EN TECHNICAL DATA AND APPLICATION RECOMMENDATIONS

(for more information please see our TIGRALLOY brochure and our technical guidebook "Carbide for cutting tools")

TIGRALLOY, an alloy which mainly consists of cobalt, chromium and tungsten, takes a special position within the cutting materials being neither tungsten carbide nor HSS.

Even though its hardness is rather low, TIGRALLOY can achieve multiple lifetimes of tungsten carbide in many applications because its wear pattern is completely different. In addition, TIGRALLOY is extremely corrosion resistant, tough and heat resistant up to around 800°C / 1500°F. The high bending strength and material composition allow steep angles and very sharp cutting edges which reduces cutting pressure and can achieve excellent surface qualities. TIGRALLOY is made by powder metallurgy and thus, compared to similar, cast materials 100% void-free.

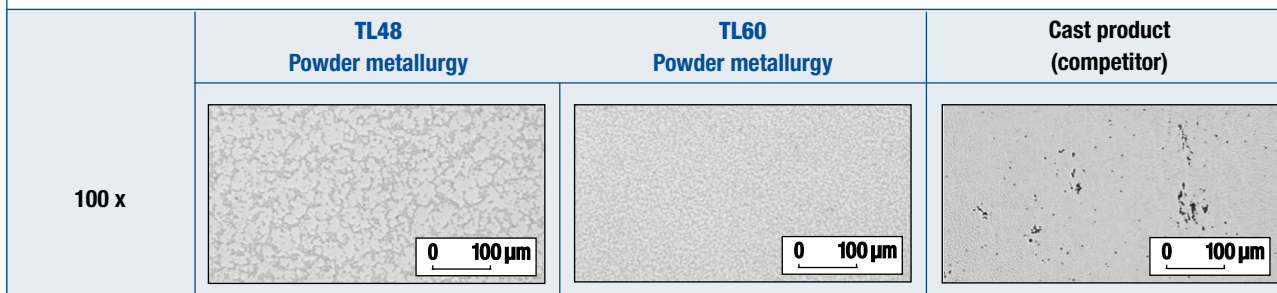


Fig. 1: Homogeneous, void-free TIGRALLOY made by powder metallurgy compared to a similarly alloyed but cast product.

2 grades are offered:

TL48 (hardness 48 HRC), especially as saw tips for processing green lumber. Here, the high toughness is used to make TL48 the ideal cutting material for circular, band- and gangsaws for the saw mill industry. Available in shapes of triangles, rectangles and typical saw tip shapes.

TL60 (hardness 60 HRC) for indexable inserts, blanks for profiling, planer knives, back corrugated knives and STBs for brazed tools: perfect surface qualities and excellent lifetime in the described types of wood (without gluelines), compare to Fig. 2. In addition, weight of the blades is reduced by around 40%.

TIGRALLOY provides decisive advantages in most solid woods:

- **Tool life:** in many types of wood tool life is increased substantially compared to tungsten carbide, especially in hardwoods.
- Excellent **surface quality:** The high bending strength and the composition of the material allow very sharp cutting edges, which reduce the cutting pressure.
- Increased **productivity** as TIGRALLOY makes possible to run in greater feed rates and revolution speeds.
- **Secure processing:** TIGRALLOY is required to 100% free of macropores, thus no multiple production due to porosity.

TL48 - for circular saw blades and band saws

recommended:

nearly all kinds of raw woods, frozen wood
recycling of wood with impurities (e.g. pellets)

not recommended:

board materials, glued-up wood
extremely abrasive or resinified woods

TL60 - for planers, indexable inserts and brazed profiling tools

recommended:

Abachi	Incense cedar	Pine
Afromosia	Larch	Plane
Afzelia (min. 12% humidity)	Limba	Poplar
Alder	Mahogany (American red)	Ramin
Ash	Makoré	Redwood
Avodiré	Maple (European)	Sapele
Beech (min. 12% humidity)	Mengkulang	Sipo
Birch (European)	Meranti	Sugar pine
Cedar (Western Red)	Oak (American Red)	Tasmanian Oak
Cedar	Oak (European)	Tola branca
Cherry	Oak (Japanese)	Walnut
Chestnut (cultivated)	Okan	Willow
Elm	Okoumé	
Fir	Oregon pine	
Framiré	Parana pine	
Hemlock	Pear	

not recommended:

board materials, glued-up wood, extremely abrasive or resinified woods	
Afzelia (dry)	Mukulungu
Azobé	Muninga
Balau	Oak American white
Beech (dry)	Ogea
Boxwood	Padouk
Bubinga	Panga Panga
Hickory	Purpleheart
Hornbeam	Red kabbes
Keruing	Rosewood Rio
Lignum vitae	Saligna gum
Maple American	Tali
Merbau	Teak
Movingui	Wengé

Fig.: Application recommendations for both TIGRALLOY grades

DE TECHNISCHE DATEN UND ANWENDUNGSEMPFEHLUNGEN

(Weitere Informationen finden Sie in unserer TIGRALLOY Broschüre und unserem technischen Ratgeber "Hartmetall für Schneidwerkzeuge")

TIGRALLOY, eine Legierung hauptsächlich aus Kobalt, Chrom und Wolfram, nimmt eine Sonderstellung in den Schneidstoffen ein, ist sie doch weder Hartmetall noch HSS.

Trotz der geringen Härte erreicht TIGRALLOY in vielen Anwendungen deutlich bessere Standwege als Hartmetall. Dies liegt an einem komplett anderen Verschleißverhalten, welches durch die Zusammensetzung erreicht wird. Zudem ist TIGRALLOY extrem korrosionsbeständig, bruchfest und bis 800°C hitzebeständig. Die hohe Biegebruchfestigkeit und die Materialzusammensetzung erlauben spitze Winkel und sehr scharfe Schneidkanten, was den Schnittdruck verringert und häufig eine herausragende Oberflächenqualität erzielt. TIGRALLOY wird pulvermetallurgisch hergestellt und ist deshalb, im Gegensatz zu gegossenen, ähnlichen Materialien, 100% frei von Makroporen (vgl. Abb. 1).

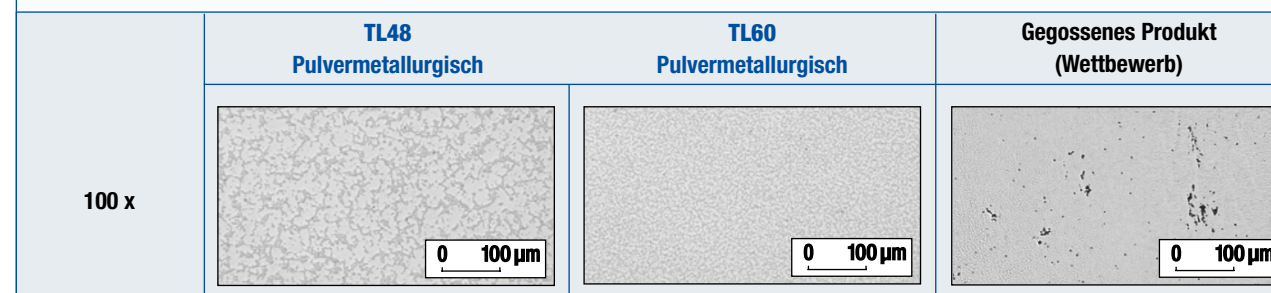


Abb. 1: Homogenes, makroporenfrees TIGRALLOY aus pulvermetallurgischer Herstellung im Vergleich mit ähnlich legiertem, aber gegossenem Produkt

2 Sorten sind im Angebot:

TL48 (Härte 48 HRC), insbesondere als Sägezähne in der Rohholzbearbeitung. Hier wird die Zähigkeit voll ausgenutzt, was TL48 zum idealen Schneidstoff für Kreis-, Blockband- und Gattersägen in der Sägewerksindustrie macht. Verfügbar als Dreiecke, Rechtecke und in typischen HM-Zahngeometrien.

TL60 (Härte 60 HRC) für Wendepplatten, Blanketts zum Profilieren, Hobelmesser, rückenverzahnte Messer und Lötplatten: perfekte Oberflächengüten und sehr gute Standwege in den beschriebenen Holzsorten (ohne Hartleimfugen). Zudem erreichen Sie eine Gewichtsersparnis der Schneiden um circa 40%.

TIGRALLOY bietet entscheidende Vorteile in den meisten Massivhölzern:

- **Werkzeublebensdauer:** In vielen Holzarten ist die Werkzeublebensdauer im Vergleich zu Wolframkarbid, insbesondere bei Hartholz, deutlich erhöht.
- Ausgezeichnete **Oberflächenqualität:** Die hohe Biegefestigkeit und die Zusammensetzung des Materials erlauben sehr scharfe Schneidkanten, die den Schnittdruck reduzieren.
- Erhöhte **Produktivität,** da TIGRALLOY es ermöglicht, in größeren Vorschüben und Drehzahlen zu laufen.
- **Sichere Verarbeitung:** TIGRALLOY erfordert, 100% frei von Makroporen zu sein, also keine Mehrfachproduktion durch Porosität.

TL48 - für Kreissägen und Bandsägen

empfohlen:

nahezu alle Arten von Rohholz, gefrorene Hölzer
Recycling von Holz mit Eisen (z.B. Paletten)

nicht empfohlen:

Verleimhölzer, Plattenmaterial
Extrem abrasive Tropenhölzer

TL60 - zum Hobeln, für gelötete und auswechselbare Profilwerkzeuge

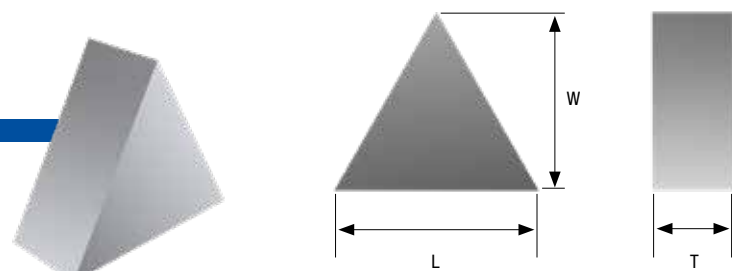
empfohlen:

Abachi	Framiré	Ramin
Afromosia	Hemlock	Redwood
Afzelia (min. 12% Feuchte)	Kastanie (edel)	Sapelli
Ahorn	Kiefer	Sipo
Avodire	Kirschbaum	Sugar pine
Birch (europäisch)	Lärche	Tanne
Birnbaum	Limba	Tasmanian Oak
Bleistiftzeder (kalifornisch)	Macoré	Tola
Brasilkiefer	Mahagonie	Ulme
Buche (min. 12% Feuchte)	Mengkulang	Weide
Douglasie (amerikanisch)	Meranti	Zeder (Western Red)
Eiche (europäisch)	Nussbaum	Zeder
Eiche (japanisch)	Okan	
Eiche (rot)	Okoumé	
Erle	Pappel	
Esche	Platane	

nicht empfohlen:

Verleimhölzer, Verleimholz, Extrem abrasive Tropenhölzer	
Afzelia (trocken)	Merbau
Ahorn (amerikanisch)	Movingui
Amarant	Mukulungu
Azobé	Muninga
Balau	Padouk
Bubinga	Palisander (Rio)
Buche (trocken)	Panga Panga
Buche (weiß)	Pockholz
Buchsbaum	Sidney blue gum
Daniella	Sucupira
Eiche (amerikanische Weißeiche)	Tali
Keruing	Teak
	Wengé

Fig.: Anwendungsempfehlungen für die beiden TIGRALLOY-Sorten



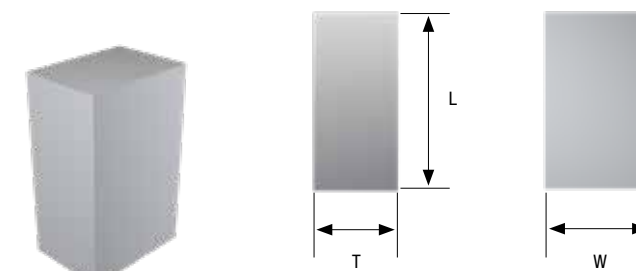
EN TIGRALLOY - Saw tips
 DE TIGRALLOY - Sägezähne
 FR TIGRALLOY - Dents de scie
 IT TIGRALLOY - Dentelli per lame
 ES TIGRALLOY - Dientes de sierra

Triangles 60° - inch

60T.180	L		W		T/Kerf		TL48
	inch	mm	inch	mm	inch	mm	
.084	0.18	4.572	0.156	4.0	0.084	2.1	139103
.103	0.18	4.572	0.156	4.0	0.103	2.6	139102
.105	0.18	4.572	0.156	4.0	0.105	2.7	139101
.110	0.18	4.572	0.156	4.0	0.110	2.8	138577
.120	0.18	4.572	0.156	4.0	0.120	3.0	138582
.130	0.18	4.572	0.156	4.0	0.130	3.3	138583
.140	0.18	4.572	0.156	4.0	0.140	3.6	138584
.150	0.18	4.572	0.156	4.0	0.150	3.8	138585
.160	0.18	4.572	0.156	4.0	0.160	4.1	138586
.170	0.18	4.572	0.156	4.0	0.170	4.3	138588
.180	0.18	4.572	0.156	4.0	0.180	4.6	141545
.190	0.18	4.572	0.156	4.0	0.190	4.8	141546

60T.250	L		W		T/Kerf		TL48
	inch	mm	inch	mm	inch	mm	
.110	0.25	6.35	0.217	5.5	0.110	2.8	132644
.120	0.25	6.35	0.217	5.5	0.120	3.0	132645
.130	0.25	6.35	0.217	5.5	0.130	3.3	132646
.140	0.25	6.35	0.217	5.5	0.140	3.6	132647
.150	0.25	6.35	0.217	5.5	0.150	3.8	132648
.160	0.25	6.35	0.217	5.5	0.160	4.1	132649
.170	0.25	6.35	0.217	5.5	0.170	4.3	132650
.180	0.25	6.35	0.217	5.5	0.180	4.6	132651
.190	0.25	6.35	0.217	5.5	0.190	4.8	132652
.200	0.25	6.35	0.217	5.5	0.200	5.1	132653
.210	0.25	6.35	0.217	5.5	0.210	5.3	132654
.220	0.25	6.35	0.217	5.5	0.220	5.6	132655
.230	0.25	6.35	0.217	5.5	0.230	5.8	132656
.240	0.25	6.35	0.217	5.5	0.240	6.1	132657
.250	0.25	6.35	0.217	5.5	0.250	6.4	132658
.260	0.25	6.35	0.217	5.5	0.260	6.6	132659
.270	0.25	6.35	0.217	5.5	0.270	6.9	132660
.280	0.25	6.35	0.217	5.5	0.280	7.1	132661

EN We supply all kinds of TIGRALLOY saw tips. Just give us dimensions and quantities.
 DE Wir liefern alle Arten von TIGRALLOY Sägezähne. Bitte geben Sie uns nur Abmessungen und Mengen an.
 FR Nous fournissons toutes sortes de dents de scie TIGRALLOY. Il suffit de nous donner des dimensions et des quantités s'il vous plaît.
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 ES Suministramos todo tipo de TIGRALLOY vieron consejos. Sólo nos dan las dimensiones y cantidades por favor.

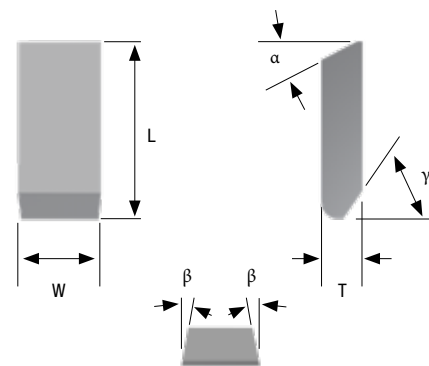


EN TIGRALLOY - Saw tips
 DE TIGRALLOY - Sägezähne
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 ES TIGRALLOY - Dientes de sierra

Rectangles - inch

L	T		W		TL48	
	inch	mm	inch	mm		
0.18	4.57	0.090	2.29	0.125	3.18	141186
0.18	4.57	0.090	2.29	0.150	3.81	141187
0.205	5.21	0.105	2.67	0.165	4.19	141196
0.240	6.10	0.090	2.29	0.125	3.18	141176
0.240	6.10	0.120	3.05	0.150	3.81	132670
0.240	6.10	0.120	3.05	0.175	4.45	132672
0.240	6.10	0.120	3.05	0.187	4.75	132673
0.240	6.10	0.120	3.05	0.200	5.08	132674
0.300	7.62	0.120	3.05	0.150	3.81	141208
0.300	7.62	0.120	3.05	0.187	4.75	141212
0.300	7.62	0.125	3.18	0.150	3.81	132663
0.300	7.62	0.125	3.18	0.165	4.19	132665
0.300	7.62	0.125	3.18	0.175	4.45	132666
0.300	7.62	0.125	3.18	0.187	4.750	132667
0.300	7.62	0.125	3.18	0.200	5.08	132668
0.300	7.62	0.150	3.81	0.150	3.81	141201
0.300	7.62	0.150	3.81	0.165	4.19	141203
0.300	7.62	0.150	3.81	0.225	5.72	141207
0.300	7.62	0.150	3.81	0.250	6.35	141586

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inch

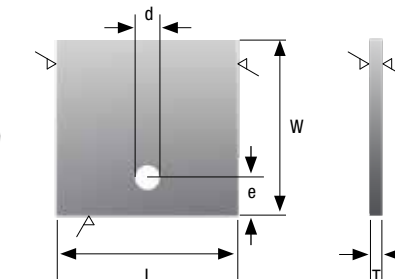
CWF	L		T	W/Kerf		TL48	
	inch	mm		inch	mm		
.100	0.5	12.7	0.125	3.2	0.100	2.5	137175
.110	0.5	12.7	0.125	3.2	0.110	2.8	137176
.120	0.5	12.7	0.125	3.2	0.120	3.1	135859
.130	0.5	12.7	0.125	3.2	0.130	3.3	135860
.140	0.5	12.7	0.125	3.2	0.140	3.6	135861
.150	0.5	12.7	0.125	3.2	0.150	3.8	135862
.160	0.5	12.7	0.125	3.2	0.160	4.1	137177
.165	0.5	12.7	0.125	3.2	0.165	4.2	135863
.170	0.5	12.7	0.125	3.2	0.170	4.3	135864
.180	0.5	12.7	0.125	3.2	0.180	4.6	137178
.190	0.5	12.7	0.125	3.2	0.190	4.8	137179
.200	0.5	12.7	0.125	3.2	0.200	5.1	137180
.210	0.5	12.7	0.125	3.2	0.210	5.3	137181
.220	0.5	12.7	0.125	3.2	0.220	5.6	137182
.230	0.5	12.7	0.125	3.2	0.230	5.8	137183
.240	0.5	12.7	0.125	3.2	0.240	6.1	137184
.250	0.5	12.7	0.125	3.2	0.250	6.4	137185
.437	0.5	12.7	0.125	3.2	0.437	11.1	139104
.500	0.5	12.7	0.125	3.2	0.500	12.7	139105

metric

8.5 x 2.5	L	T	W/Kerf	TL48
	mm	mm	mm	
	8.5	2.5	2.4	137420
	8.5	2.5	2.6	138684
	8.5	2.5	2.8	137602
	8.5	2.5	3.0	138688
	8.5	2.5	3.2	138707
	8.5	2.5	3.4	138709

11 x 4	L	T	W/Kerf	TL48
	mm	mm	mm	
	11.0	4.0	4.0	137197
	11.0	4.0	4.5	137198
	11.0	4.0	5.0	136535
	11.0	4.0	5.5	137199
	11.0	4.0	6.0	137200
	11.0	4.0	6.5	137201

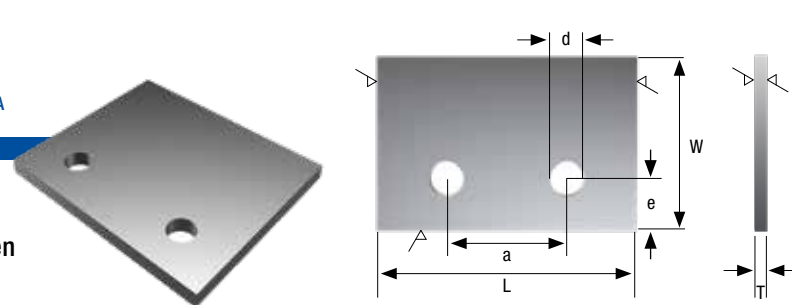
EN We supply all kinds of TIGRALLOY saw tips. Just give us dimensions and quantities.
 DE Wir liefern alle Arten von TIGRALLOY Sägezähne. Bitte geben Sie uns nur Abmessungen und Mengen an.
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- EN TIGRALLOY - Blanks for profiling
- DE TIGRALLOY - Blanketts zum Profilieren
- FR TIGRALLOY - Plaquettes à profiler
- IT TIGRALLOY - Placchette da profilare
- ES TIGRALLOY - Placas para perfilar

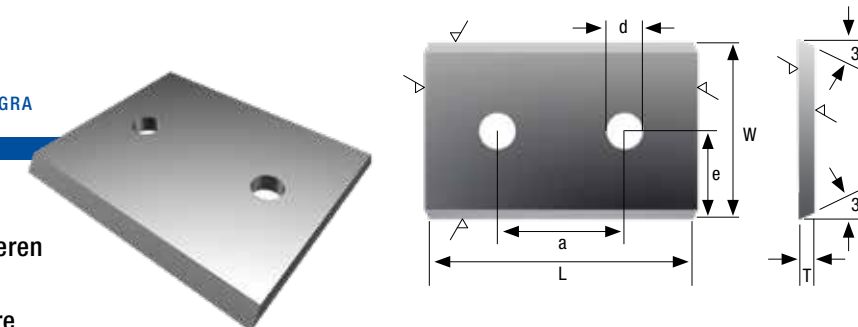
	L		W	T	d	e	TL60
	mm	mm					
	15.0	20.4	2.0	4.1	6.3	050254	
	15.0	25.4	2.0	4.1	6.3	062363	
	15.0	30.4	2.0	4.1	6.3	050432	
	20.0	20.4	2.0	4.1	6.3	050433	
	20.0	25.4	2.0	4.1	6.3	050434	
	20.0	30.4	2.0	4.1	6.3	050435	
	25.0	20.4	2.0	4.1	6.3	061898	
	25.0	25.4	2.0	4.1	6.3	050437	
	25.0	30.4	2.0	4.1	6.3	050438	
	30.0	25.4	2.0	4.1	6.3	062030	
	30.0	30.4	2.0	4.1	6.3	061982	
	30.0	35.4	2.0	4.1	6.3	062039	
35.0	30.4	2.0	4.1	6.3	061960		
35.0	35.4	2.0	4.1	6.3	050443		
	20.0	20.4	2.0	4.5	6.5	050255	
	20.0	25.4	2.0	4.5	6.5	050444	
	20.0	30.4	2.0	4.5	6.5	062217	
	25.0	25.4	2.0	4.5	6.5	050446	
	25.0	30.4	2.0	4.5	6.5	050447	
	30.0	30.4	2.0	4.5	6.5	050448	

EN TIGRALLOY - Blanks for profiling
 DE TIGRALLOY - Blanketts zum Profilieren
 FR TIGRALLOY - Plaquettes à profiler
 IT TIGRALLOY - Placchette da profilare
 ES TIGRALLOY - Placas para perfilar



	L	W	T	d	a	e	TL60
	mm	mm	mm	mm	mm	mm	
	30.0	25.4	2.0	4.1	14.0	6.3	050256
	30.0	30.4	2.0	4.1	14.0	6.3	062258
	30.0	35.4	2.0	4.1	14.0	6.3	062101
	40.0	25.4	2.0	4.1	26.0	5.5	062124
	40.0	30.0	2.0	4.1	20.0	5.5	046483
	40.0	35.0	2.0	4.1	26.0	5.5	046485
	40.0	35.4	2.0	4.1	26.0	6.0	062075
	40.0	35.4	2.0	4.1	26.0	6.3	050453
	40.0	40.4	2.0	4.1	26.0	6.0	062117
	40.0	45.4	2.0	4.1	26.0	6.0	062083
	50.0	20.0	2.0	4.1	26.0	5.5	050457
	50.0	25.4	2.0	4.1	26.0	5.5	062064
	60.0	25.4	2.0	4.1	26.0	5.5	050459
	60.0	35.4	2.0	4.1	44.0	6.0	062289
	60.0	40.0	2.0	4.1	44.0	6.0	046487
	30.0	30.4	3.0	4.1	14.0	6.5	105787
	30.0	35.4	3.0	4.1	14.0	6.5	106190
	40.0	30.0	3.0	4.1	20.0	5.5	046484
	30.0	20.4	2.0	4.1	14.0	6.5	050257
	30.0	25.4	2.0	4.1	19.0	4.75	062063
	30.0	25.4	2.0	4.1	14.0	6.5	050464
	30.0	30.4	2.0	4.1	14.0	6.5	050465
	30.0	30.0	2.0	4.1	19.0	4.75	062278
	35.0	25.4	2.0	4.1	14.0	6.5	050467
	35.0	30.4	2.0	4.1	14.0	6.5	062274
	40.0	20.4	2.0	4.1	26.0	6.5	062105
	40.0	25.4	2.0	4.1	26.0	6.5	047452
	40.0	30.4	2.0	4.1	26.0	6.5	050470
	40.0	35.4	2.0	4.1	26.0	5.5	050471
	50.0	20.4	2.0	4.1	26.0	6.5	050472
	50.0	25.4	2.0	4.1	26.0	6.5	050473
	50.0	30.4	2.0	6.0	26.0	6.5	047593
	60.0	20.4	2.0	4.1	26.0	6.5	050474
	60.0	25.4	2.0	4.1	26.0	6.5	050475
	60.0	30.4	2.0	4.1	26.0	6.5	050476

EN TIGRALLOY - Blanks for profiling
 DE TIGRALLOY - Blanketts zum Profilieren
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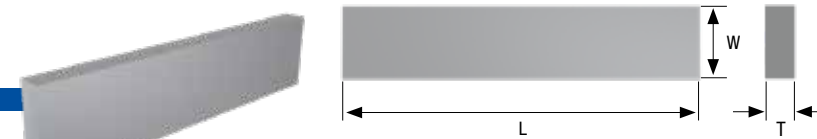
L	W	T	d	a	TL60
mm	mm	mm	mm	mm	
40.0	25.0	2.0	4.1	20.0	050258
40.0	30.0	2.0	3.5	20.0	050477
40.0	30.0	2.0	4.1	20.0	050478
40.0	35.0	2.0	4.1	26.0	047372
40.0	40.0	2.0	3.5	26.0	050479
45.0	35.0	2.0	4.1	26.0	046971
50.0	25.0	2.0	4.1	26.0	050481
50.0	45.0	2.0	4.1	34.0	050482
60.0	35.0	2.0	4.1	26.0	046520
60.0	35.0	2.0	4.1	44.0	047030



EN TIGRALLOY - Strips for brazed cutters
 DE TIGRALLOY - Fräserplatten zum Löten
 FR TIGRALLOY - Plaquettes à braser
 IT TIGRALLOY - Placchette per frese saldobrasate
 ES TIGRALLOY - Placas para equipar fresas

metric

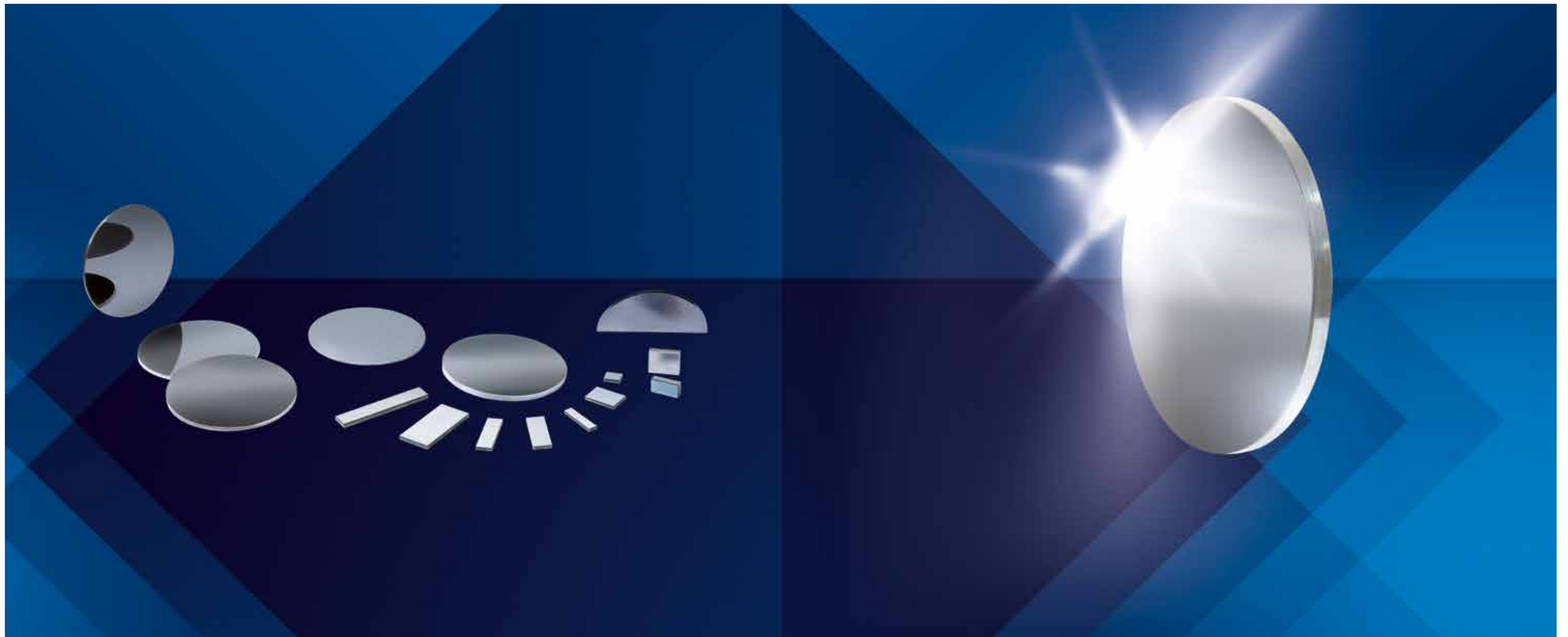
L	W	T	TL60
mm	mm	mm	
165	10	3	050137
165	12	3	050138
165	15	3	050185
165	16	3	050186
165	18	3	050187
165	20	3	050188
165	25	3	050189
165	10	4	050190
165	12	4	050191
165	15	4	050192
165	16	4	050193
165	18	4	050194
165	20	4	050195
165	25	4	050196
165	30	4	050197
165	10	5	050199
165	12	5	050200
165	15	5	050201
165	16	5	050202
165	18	5	050203
165	20	5	050204
165	25	5	050205
165	30	5	050206
165	35	5	050207
165	40	5	050209
165	20	8	102187
165	25	8	119946
165	30	8	138563
165	35	8	102188



EN TIGRALLOY - Strips for brazed cutters
 DE TIGRALLOY - Fräserplatten zum Löten
 FR TIGRALLOY - Plaquettes à braser
 IT TIGRALLOY - Placchette per frese saldobrasate
 ES TIGRALLOY - Placas para equipar fresas


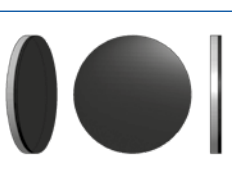
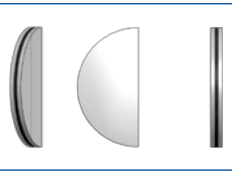

STBs - inch

L	W	T	TL60			
inch	mm	inch	mm			
6	152,4	3/8	9,53	3/32	2,38	046284
6	152,4	1/2	12,7	3/32	2,38	046290
6	152,4	5/8	15,88	3/32	2,38	046291
6	152,4	3/4	19,05	3/32	2,38	046292
6	152,4	7/8	22,23	3/32	2,38	046293
6	152,4	1	25,4	3/32	2,38	046294
6	152,4	1 1/8	28,58	3/32	2,38	046352
6	152,4	1 1/4	31,75	3/32	2,38	046353
6	152,4	1 1/2	38,1	3/32	2,38	046354
6	152,4	3/8	9,53	1/8	3,18	046295
6	152,4	1/2	12,7	1/8	3,18	046296
6	152,4	5/8	15,88	1/8	3,18	046297
6	152,4	3/4	19,05	1/8	3,18	046298
6	152,4	7/8	22,23	1/8	3,18	046299
6	152,4	1	25,4	1/8	3,18	046300
6	152,4	1 1/8	28,58	1/8	3,18	046454
6	152,4	1 1/4	31,75	1/8	3,18	046301
6	152,4	1 1/2	38,1	1/8	3,18	046302
6	152,4	3/8	9,53	5/32	3,97	046459
6	152,4	1/2	12,7	5/32	3,97	046460
6	152,4	5/8	15,88	5/32	3,97	046461
6	152,4	3/4	19,05	5/32	3,97	046462
6	152,4	7/8	22,23	5/32	3,97	046463
6	152,4	1	25,4	5/32	3,97	046464
6	152,4	1 1/8	28,58	5/32	3,97	046465
6	152,4	1 1/4	31,75	5/32	3,97	046466
6	152,4	1 1/2	38,1	5/32	3,97	046467
6	152,4	3/8	9,53	3/16	4,76	046469
6	152,4	1/2	12,7	3/16	4,76	046470
6	152,4	5/8	15,88	3/16	4,76	046471
6	152,4	3/4	19,05	3/16	4,76	046472
6	152,4	7/8	22,23	3/16	4,76	046473
6	152,4	1	25,4	3/16	4,76	050603
6	152,4	1 1/8	28,58	3/16	4,76	046474
6	152,4	1 1/4	31,75	3/16	4,76	046475
6	152,4	1 1/2	38,1	3/16	4,76	046476




EN PCD - Blanks and segments
DE PKD - Ronden und Segmente
FR PCD - Rondelles et segments
IT PCD - Dischi e settori
ES PCD - Sectores y segmentos

- EN PCD - Blanks and segments
- DE PKD - Ronden und Segmente
- FR PCD - Rondelles et segments
- IT PCD - Dischi e settori
- ES PCD - Sectores y segmentos

	<p>EN PCD-Grade chart DE PKD-Sortentabelle FR Tableau des nuances PCD IT PCD-Tabella dei tipi ES PCD-Tabla de calidades</p>	<p>178 - 180</p>
	<p>EN Standard and special PCD blanks DE Standard- und Spezial-PKD-Ronden FR Rondelles PCD standard et spéciales IT Dischi standard e speciali in PCD ES Rodajas PCD estándar y especiales</p>	<p>181 - 182</p>
	<p>EN Sandwich PCD - Half blanks DE Sandwich-PKD - Halbronden FR Demies rondelles sandwich PCD IT Mezzidischi in Sandwich PCD ES Semi-rodajas PCD en sandwich</p>	<p>183</p>
	<p>EN PCD segments DE PKD-Segmente FR Segments PCD IT Settori in PCD ES Segmentos PCD</p>	<p>184 - 185</p>

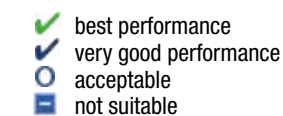
- EN PCD - Polycrystalline diamond - PCD grades and their applications
- DE PKD - Polykristalliner Diamant - PKD-Sorten und ihre Anwendungen
- FR PCD - Diamant policristallin - Les nuances de PCD et leurs applications
- IT PCD - Diamante policristallino - I tipi di PCD e le loro applicazioni
- ES PCD - Diamante policristalino - Calidades de PCD y sus aplicaciones

EN TIGRA grade DE TIGRA - Sorte FR Nuance TIGRA IT Tipo TIGRA ES Calidad TIGRA	Grain size and structure Korngröße und -struktur Grosseur et structure du grain Groschezza e struttura del grano Tamaño y estructura del grano (µm)	Binder type Binderart Type de liant Tipo legante Tipo de composición	Diamond content Diamantgehalt Teneur en diamant Contenido di diamante Contenido de diamante	Toughness Zähigkeit Ténacité Tenacità Tenacidad	Bending strength Biegebruchfestigkeit Résistance à la flexion Resistenza flessionale Resistencia a la flexión	Abrasion resistance Verschleißfestigkeit Résistance à l'abrasion Resistenza all'abrasione Resistencia a la abrasión	EN Roughing DE Schruppen FR Dégrossissage IT Sgrossatura ES Desbaste	Semi-finishing Vorschlichten Semi-finissage Semifinitura Semi-acabado	Finishing Schlichten Finissage Finitura Acabado	Super-finishing Feinschlichten Super-finissage Superfinitura Super-acabado	Al <6% Si	Al 6-12% Si	Al >12% Si	Composites based on Verbundwerkstoffe auf Basis Composites à base Compositi a base Compuestos a base de Fibers Fasern Fibres Mineralien Fibre Minéraux Fibras Minerali Minerales			Wood Holz Bois Legno Madera	Comment Kommentar Commentaire Commento Comentario
ES	0.5 - 0.8 	standard	standard															EN For super-finishing DE Zum Feinschlichten FR Pour le superfinissage IT Per la superfinitura ES Para el superacabado
FX	2 - 4 	special	standard															EN For low Si%-Al DE Für niedrig-Si%-Al FR Pour un bas Si%-Al IT Per un basso Si%-Al ES Para bajo Si%-Al
MS	8 - 10 	standard	standard															EN Universal use, medium grain DE Universeller Einsatz, mittl. Korn FR Utilisation univers., grain moyen IT Uso universale, grano medio ES Uso universal, grano medio
MS-W*	8 - 10 	standard	standard															EN Universal for woodworking DE Universell für die Holzbearbeitung FR Universel pour le travail du bois IT Universale per la lavorazione del legno ES Universal para trabajar la madera
MX+	8 - 10 	special	standard															EN Universal for aluminum DE Universell für Aluminium FR Universel pour l'aluminium IT Universale per alluminio ES Universal para aluminio
MU+	2 - 4 + 8 - 10 	ultrahard	very high															EN MDF, chipboard, laminate, CFRP DE MDF, Spanplatte, Laminat, CFK FR MDF, panneaux, stratifié, CFRP IT MDF, truciolato, laminato, CFRP ES MDF, aglomerado, laminado, CFRP
CX	20 - 35 	special	standard															EN For high Si%-Al DE Für hohen Si%-Al FR Pour une grande Si%-Al IT Per alta Si%-Al ES Para alta Si%-Al
CU	2 - 4 + 20 - 35 	ultrahard	very high															EN Limestone, concrete, high impact DE Kalkstein, Beton, äußerst schlagzäh FR Calcaire, béton, à fort impact IT Calcare, calcestruzzo, ad alto impatto ES Caliza, hormigón, alto impacto

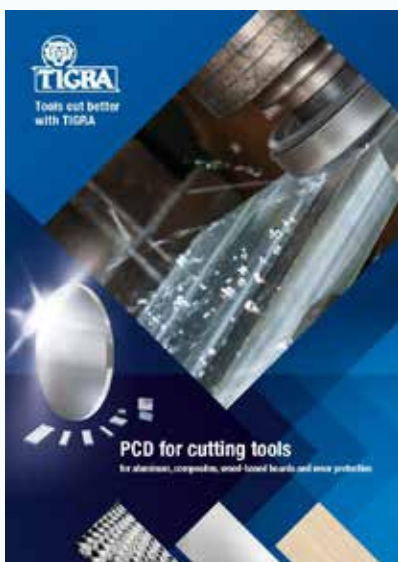
* EN Special for woodworking
* DE Speziell für die Holzbearbeitung
* FR Spéciale pour le travail du bois
* IT Speciale per la lavorazione del legno
* ES Especial para el trabajo de la madera

EN For technical data, please refer to page 7.
DE Die technischen Daten entnehmen Sie bitte der Seite 7.
FR Pour les données techniques, veuillez voir au page 7.

IT Per i dati tecnici, fare riferimento alla pagina 7.
ES Para los datos técnicos, consulte la página 7.



EN PCD - Further information
 DE PKD - Weitere Informationen
 FR PCD - Plus d'informations
 IT PCD - Ulteriori informazioni
 ES PCD - Más información



EN For detailed technical information, please download from our homepage www.tigra.de or ask for a printed copy of our technical guidebook "PCD for cutting tools".

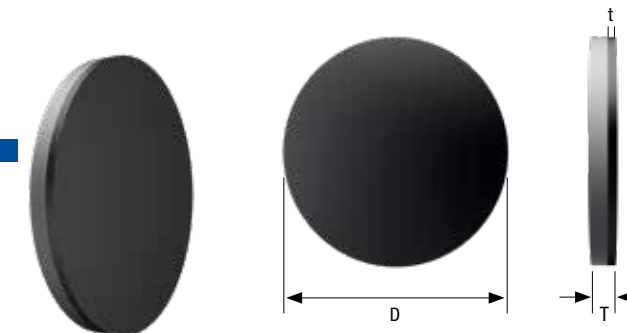
DE Detaillierte technische Informationen finden Sie auf unserer Homepage www.tigra.de zum download oder fordern Sie ein gedrucktes Exemplar unseres technischen Ratgebers "PKD für Schneidwerkzeuge" an.

FR Pour des informations techniques détaillées, s'il vous plaît télécharger à partir de notre page d'accueil www.tigra.de ou demander une copie imprimée de notre guide technique "PCD pour les outils de coupe".

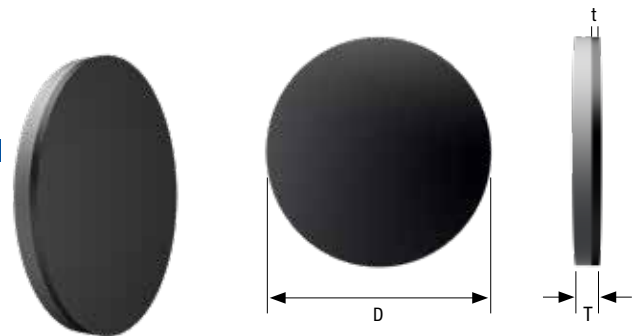
IT Potete scaricare le informazioni tecniche dettagliate dal nostro sito www.tigra.de oppure richiedere una copia stampata della nostra guida tecnica "PCD per utensili da taglio".

ES Para obtener información técnica detallada, por favor descargue de nuestra página principal www.tigra.de o solicite una copia impresa de nuestro guía técnica "PCD para herramientas de corte".

EN Standard PCD blanks
 DE Standard-PKD-Ronden
 FR Rondelles PCD standards
 IT Dischi standard in PCD
 ES Rodajas PCD estándar

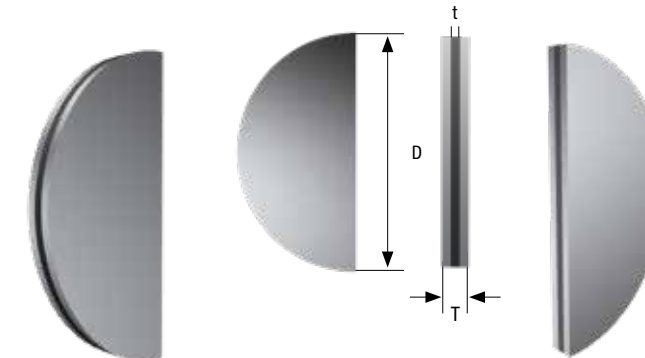


EN Grade DE Sorte FR Nuance IT Tipo ES Calidad	Properties and dimensions (mm)					Ø 62 mm Art.No.
	Grain size µm		Binder	T mm	t mm	
FX	Fine	2-4	Special	1.6	0.5	141046
				2.0	0.5	141047
				3.2	0.5	141048
MS	Medium	8-10	Standard	1.6	0.5	139351
				2.0	0.5	139352
				3.2	0.5	141049
MS-W	Medium	8-10	Standard	1.6	0.5	142725
				2.0	0.5	142727
MX+	Medium	8-10	Special	1.6	0.5	141050
				2.0	0.5	141051
				3.2	0.5	141052
MU+	Mixed	2-4 + 8-10	Ultrahard	1.6	0.5	139353
				2.0	0.5	139354
				3.2	0.5	141053
CX	Coarse	20-35	Special	1.6	0.5	141057
				2.0	0.5	141058
				3.2	0.5	141059
CU	Mixed	2-4 + 20-35	Ultrahard	1.6	0.5	141061
				2.0	0.5	141062
				3.2	0.5	141063



EN Special PCD blanks
 DE Spezial-PKD-Ronden
 FR Rondelles PCD spéciales
 IT Dischi speciali in PCD
 ES Rodajas PCD especiales

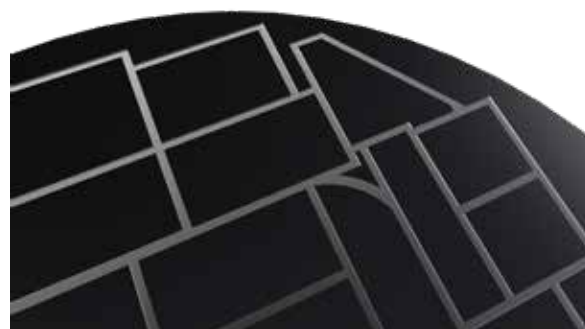
EN Grade DE Sorte FR Nuance IT Tipo ES Calidad	Properties and dimensions					Ø 62 mm Art.No.
	Grain size µm		Binder	T mm	t mm	
FX	Fine	2-4	Special	1.0	0.3	141116
MS	Medium	8-10	Standard	1.0	0.3	141117
				1.2	0.3	141118
				1.6	0.3	141119
MX+	Medium	8-10	Special	1.0	0.3	141120
MU+	Mixed	2-4 + 8-10	Ultrahard	1.0	0.3	141121
CX	Coarse	20-35	Special	1.0	0.3	141125
CU	Mixed	2-4 + 20-35	Ultrahard	1.0	0.3	141126




EN Sandwich PCD - Half blanks
 DE Sandwich PKD - Halbronden
 FR Demies rondelles PCD sandwich
 IT Mezzidischi sandwich in PCD
 ES Semi-rodajas PCD en sandwich

EN Grade DE Sorte FR Nuance IT Tipo ES Calidad	Properties and dimensions (mm)					Ø 62 mm Art.No.
	Grain size µm		Binder	T mm	t mm	
MS	Medium	8-10	Standard	1.5	0.5	141066
				2.0	0.8	141067
				2.5	1.0	141128

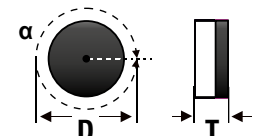




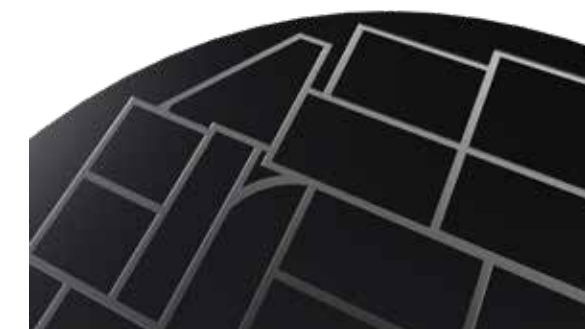
EN Standard PCD segments
 DE Standard PKD-Segmente
 FR Segments PCD standards
 IT Settori standard in PCD
 ES Segmentos PCD estándar

EN Rectangle DE Rechteck FR Rectangle IT Rettangolo ES Rectángulo	
	<p>$RE L \times W / T$ - Grade</p> <p>Example $RE 5.5 \times 3.0 / 1.6$ - MX</p>

EN Triangle DE Dreieck FR Triangle IT Triangolo ES Triángulo	
	<p>$\gamma T a / T$ - Grade</p> <p>Example $60 T 5.0 / 1.6$ - MX</p>

EN Round DE Rund FR Rond IT Rotondo ES Ronda	
	<p>$\alpha R D / T$ - Grade</p> <p>Example full circle $360 R 20.0 / 1.6$ - MX Example half circle $180 R 22.4 / 1.6$ - MX</p>

EN With angle DE Mit Winkel FR Avec angle IT Con angolo ES Con ángulo	
	<p>$RE L \times W / \alpha / T$ - Grade</p> <p>Example $RE 4 \times 3 / 24^\circ / 1.6$ - MX</p>



EN Cutting service
 DE Schneiddienst
 FR Service de coupe
 IT Servizio di taglio
 ES Servicio de corte

EN	TIGRA offers you a quick service for laser-cut PCD: according to your drawing, we cut within 3-5 working days, with and without angle. The segments are delivered cleaned and packaged safely. Thanks to the efficient production planning and processing, our laser-cut segments are in many cases significantly less expensive than whatever is possible by wire cutting!
DE	TIGRA bietet Ihnen einen Schnellservice für Laser geschnittenes PKD: nach Ihrer Zeichnung trennen wir innerhalb von 3-5 Arbeitstagen, mit und ohne Winkel. Die Segmente werden gereinigt und sicher verpackt ausgeliefert. Dank der effizienten Arbeitsvorbereitung und Bearbeitung sind unsere Laser geschnittenen Segmente in vielen Fällen deutlich günstiger als dies mit Drahtschneiden möglich ist!
FR	TIGRA vous offre un service express pour PCD découpé au laser. Nous découpons avec ou sans angle et suivant votre dessin dans un délai de 3-5 jours ouvrables. Les segments sont nettoyés et livrés solidement emballés. Nos segments découpés au laser sont dans de nombreux cas nettement plus avantageux que par découpe par fil grâce à la préparation du travail et à l'usinage efficaces!
IT	TIGRA vi offre un servizio rapido per PCD tagliato a laser: in base ai vostri disegni, eseguiamo i tagli entro 3-5 giorni lavorativi, con e senza angoli. I settori vengono puliti e spediti in imballi sicuri. Grazie all'efficienza di preparazione e lavorazione, i nostri settori tagliati a laser sono spesso più economici di quelli ottenuti con una macchina ad elettroerosione!
ES	TIGRA ofrece un servicio rápido de corte por láser para calidades PCD: en un plazo de 3-5 días realizamos trabajos a medida, con o sin ángulo, conforme a su diseño. Los segmentos se entregan en embalaje seguro y limpios. Gracias a una eficiente preparación del trabajo y un óptimo mecanizado nuestros segmentos cortados por láser son en muchos casos sustancialmente más económicos que los de corte por hilo.



EN Warning
 DE Warnung
 FR Mise en garde
 IT Avvertenza
 ES Advertencia

EN This catalogue describes cemented carbide products. Grinding of these products will produce dust of potentially hazardous ingredients. Dust from grinding the products described in this catalogue can cause nose, throat, skin and eye irritation and temporary or permanent respiratory disease in a small percentage of exposed individuals. Permanent respiratory disease can lead to disability or death. Coolant mist from wet grinding may contain dust. Avoid prolonged skin contact with dust or mist. Use adequate ventilation when grinding. Maintain dust levels below OSHA and ACGIH levels. Use protective devices. Wash hand thoroughly after handling, before eating or smoking. Dispose of materials according to local, state and/or federal regulations.

DE Der Schleifstaub der in diesem Katalog beschriebenen Hartmetallprodukte enthält möglicherweise gesundheitsschädliche Bestandteile. Er kann Nasen-, Atmungs-, Haut- und Augenreizungen auslösen. Dauerhaftes Einatmen kann zu ernsthaften gesundheitlichen Schäden führen. Beim Schleifen mit Kühlung entsteht ein Schlamm, der diesen Staub ebenfalls enthält. Vermeiden Sie das Einatmen von Schleifstaub und Schleifschlamm sowie längeren Hautkontakt. Sorgen Sie für ausreichende Absaugung. Benutzen Sie Schutzvorrichtungen. Waschen Sie sich nach der Berührung sorgfältig die Hände, insbesondere vor dem Essen. Die Entsorgung von Rückständen muss nach den entsprechenden gesetzlichen Vorschriften erfolgen.

FR La poussière de meulage des produits en carbure décrits dans ce catalogue risque de contenir des éléments dangereux pour la santé. Elle peut provoquer des irritations du nez, des voies respiratoires, de la peau et des yeux. Une inhalation prolongée peut provoquer de graves problèmes de santé. Pendant le meulage avec refroidissement, il se forme du cambouis qui contient également cette poussière. Evitez d'inhaler la poussière et le cambouis de meulage, ainsi que tout contact prolongé avec la peau. Veillez à ce que leur aspiration soit suffisante. Utilisez des dispositifs de protection. Après tout contact, lavez-vous soigneusement les mains, surtout avant les repas. La mise au rebut des résidus doit se faire conformément aux prescriptions légales en vigueur.

IT Il pulviscolo di rettifica del prodotto in metallo duro descritto nel presente catalogo può contenere componenti dannosi per la salute. Può causare irritazione a naso, vie respiratorie, pelle e occhi. L'esposizione prolungata a queste sostanze e la conseguente inalazione possono causare seri danni alla salute. Anche in caso di profilatura a freddo si produce un residuo fangoso che contiene questo pulviscolo. Evitare l'inalazione e il contatto prolungato con la pelle del pulviscolo di rettifica e dei residui. Eseguire un'accurata pulizia e adottare idonee misure di protezione. Lavare accuratamente le mani dopo ogni contatto, soprattutto prima dei pasti. Smaltire i residui in conformità alle normative vigenti in materia.

ES En este catálogo se describen productos de metal duro que, durante el lijado, producen un polvo que contiene sustancias nocivas para la salud. Estas sustancias pueden provocar irritación en los ojos, la piel o la nariz y causar problemas respiratorios. Una exposición continuada puede conducir a lesiones físicas graves. Durante el lijado con refrigeración, se produce una pasta que también contiene este polvo. Evite respirar el polvo y la pasta de lijado, así como el contacto prolongado con la piel. Asegúrese de utilizar un sistema de aspiración adecuado. Utilice dispositivos de seguridad. Láve las manos minuciosamente después del contacto, en particular antes de comer. Observe las prescripciones legales correspondientes para la gestión de residuos.

EN Terms and conditions
 DE Allgemeine Geschäftsbedingungen
 FR Conditions générales de vente
 IT Condizioni generali di vendita
 ES Condiciones comerciales generales

EN You can find our current Terms and Conditions on our homepage www.tigra.com. If you choose terms and conditions in the navigation menu you can read, save or print the document.

DE Unsere Allgemeinen Geschäftsbedingungen finden Sie stets aktuell auf unserer TIGRA-Homepage unter www.tigra.com. Bitte wählen Sie AGB im Navigationsmenü und das Dokument steht Ihnen zum Nachlesen, Abspeichern oder als Ausdruck zur Verfügung.

FR Vous trouverez toujours nos conditions générales de vente CGV actualisées sur notre page d'accueil TIGRA sous www.tigra.com. Veuillez choisir ces CGV („Terms and conditions“) sur le menu de navigation, et vous pourrez lire, sauvegarder ou imprimer ce document.

IT Le condizioni generali di vendita da noi attualmente applicate sono disponibili sul nostro sito TIGRA all'indirizzo www.tigra.com. Il documento può essere letto, salvato o stampato selezionando la voce („Terms and conditions“) nel menu di navigazione.

ES Encontrará nuestras condiciones comerciales generales siempre actualizadas en nuestro sitio web TIGRA www.tigra.com. Seleccione CGV („Terms and conditions“) en el menú de navegación y accederá a un documento que podrá leer, guardar e imprimir.

EN Safety information for our customers
 DE Sicherheitsinformationen für unsere Kunden
 FR Information de sécurité pour nos clients
 IT Informazioni di sicurezza per i nostri clienti
 ES Información de seguridad para nuestros clientes

EN www.tigra.com
 Please choose „Safety“ in the navigation menu and you will get the safety information for the production and application of tungsten carbide tools for woodworking.

DE www.tigra.com
 Unter „Sicherheit“ in der Navigation erhalten Sie die Sicherheitsinformationen für die Herstellung und Anwendung von Hartmetallwerkzeugen für die Holzbearbeitung.

FR www.tigra.com
 Sous „Safety“ vous trouvez des informations de sécurité pour la production et application des outils pour le travail du bois.

IT www.tigra.com
 Scegliete termini e condizioni di vendita („Safety“), ivi trovate anche informazioni di sicurezza sulla produzione ed applicazione di utensili per il legno.

ES www.tigra.com
 Por favor seleccione términos y condiciones („Safety“) en el menú de navegación. La encontrará la última información relativa a la seguridad con el trabajo del metal duro, resistencia a la flexión y afiladura.



**Tools cut better
with TIGRA**

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